



Apparatus Specialists, Inc.

514 Michigan / Houston, Texas 77587 / (713) 692-0911 / (713) 692-1591 fax

Spartan S5055 75' RM Quint Specifications

INTENT OF SPECIFICATIONS

It is the intent of these specifications to cover the furnishing and delivery to the purchaser of a complete apparatus equipped as herein specified. With a view to obtaining the best results and the most acceptable apparatus for service in the fire department, these specifications cover the general requirements as to the type of construction, together with certain details as to finish, equipment, and appliances with which the successful bidder must conform. Minor details of construction and materials where not otherwise specified are left to the discretion of the contractor, who shall be solely responsible for the design and construction of all features.

Bids shall only be considered from companies that have an established reputation in the field of fire apparatus construction and have been in business for a minimum of 50 years.

Each bidder shall furnish satisfactory evidence of his ability to construct the apparatus specified. The bidder shall also show that they are in a position to render prompt service and furnish replacement parts for said apparatus.

Aerials containing load ratings and capabilities of the highest level within the respective model class shall be accepted. Bids submitted containing medium duty or light duty aerial ladders shall not be considered as meeting minimum requirements and will automatically be rejected.

CONTRACTOR'S SPECIFICATIONS

Each bid shall be accompanied by a set of "Contractor's Specifications" consisting of a detailed description of the apparatus and equipment proposed and to which the apparatus furnished under contract shall conform.

These specifications shall indicate size, type, model, and make of all component parts and equipment.

The submitted bids shall clearly describe the capabilities of the aerial device. Items such as safety factor certification, horizontal reach, vertical reach, scrub chart information, load capabilities, flow ratings, monitor capabilities, short set capabilities, safety interlock information, estimated completed weight information and other pertinent information shall be either submitted with the bid or readily available if requested.

TIMELY PROPOSALS

It is the bidder's responsibility to see that their proposals arrive on time. Late proposals, facsimiles, e-mails, telegram, or telephone bids shall not be considered.

DRAWINGS

All bid drawings shall be stamped PROPOSAL.

METRO FIRE APPARATUS

- A total of six (6) drawings shall be supplied. The provided drawings can be printed to any paper size, but the scale will only be valid when printed to the paper size listed in the title block
- Drawings shall show five (5) views: left (drivers), right (officers), front, rear, and top
- OAL (overall length) in feet and inches. The estimated length shall be rounded up to the nearest inch
- OAH (overall height) in feet and inches. The estimated height shall be rounded up to the nearest inch
- Wheelbase in inches
- Pump house width in inches
- Front of the body to the centerline of the rear axle in inches
- Front and rear overhang in inches
- Angle of approach and departure
- Roll up doors will be shown in open position. Lap doors will be shown in the closed position
- Compartment dimensions shall be shown in a table on the drawing. The table shall display
 1. Clear door opening – The width/height of the clear door opening
 2. Interior dimensions – The interior compartment dimensions excluding any accessories or pockets (i.e. roll up door drums, hard suction hose pans, suspension pockets, etc.)
 3. Divide heights – The measurement where the compartment changes from full depth to shallow depth
 4. Compartment depths – Depth of the compartment with the door closed
- Ground ladders shall be labeled with a letter designation referring to the table for an explanation of the ladder
- No pump panel or instrument panel controls, discharges or inlets shall be shown. The panel space is to be left blank and labeled "Pump Panel"
- Rear plumbing, such as 2-1/2" discharges, rear steamers, and direct tank fills, shall be shown
- Water tank outline (if applicable)

METRO FIRE APPARATUS

- Water tank and foam cell fill towers (If applicable)
- Generator outline (if applicable)
- Warning lights
- D.O.T. lights

Text Block Items

- Chassis make/model
- Fire pump make/model
- Water tank capacity (if applicable)
- Foam cell capacity (if applicable)
- Body material
- Hose bed capacity in cubic feet (if applicable)
- Total compartment cubic feet
- Utilize an unique bid number
- Drawings shall be printed on white paper with black ink

PURCHASER'S OBLIGATIONS

The purchaser reserves the right to accept or reject any or all bids on such basis as the purchaser deems to be in its best interest. All bidders shall be advised that the purchaser is not bound in any manner to automatically accept the lowest bid. The purchaser shall only be obligated to purchase the lowest bid that meets these detailed specifications as closely as possible.

SPECIALIZATION

Due to the complexity of the apparatus proposed, it is the desire of the purchaser to obtain equipment that is built by companies that specialize in the construction in accordance with NFPA 1901, current edition compliant aerial devices.

The aerial device shall be engineered and fabricated by a manufacturer with a minimum of 40 years of experience in the aerial field. No exceptions shall be allowed.

No prototype devices or aerials without a proven field record shall be acceptable. The aerial device provided shall be of the highest quality available in the industry.

SAFETY REQUIREMENTS

It is required that the bidder shall meet all State and Federal safety standards and laws that are

METRO FIRE APPARATUS

in effect on the date of the bid for the item(s) that are specified and the particular use for which they are meant.

ACQUAINTANCE WITH SPECIFICATIONS

It is the responsibility of the bidder to review all of the bidding requirements. Failure of a bidder to be acquainted with this information shall not relieve them from any obligations of the bid requirements.

QUALITY AND WORKMANSHIP

The design of the apparatus shall embody the latest approved automotive engineering practices. Experimental designs and methods shall not be acceptable.

The workmanship shall be of the highest quality in its respective field. Special consideration shall be given to the following points: accessibility of the various units that require periodic maintenance, ease of operation (including pumping and driving), and symmetrical proportions.

Construction shall be rugged and ample safety factors shall be provided to carry loads as specified.

GENERAL CONSTRUCTION

The complete apparatus, assemblies, sub-assemblies, component parts etc., shall be designed and constructed with due consideration to the nature and distribution of the load to be sustained and to the general character of service which the apparatus is to be subjected when placed in service.

All parts of the apparatus shall be strong enough to withstand the general service under full load. The apparatus shall be so designed that the various parts are readily accessible for lubrication, inspection, adjustment, and repair.

The apparatus shall be designed and constructed, and the equipment mounted, with due consideration to the distribution of the load between the front and rear axles, and side to side loading that all specified equipment, including a full complement of specified ground ladders, full water tank, loose equipment, and firefighters; shall be carried without overloading or damaging the apparatus in accordance with NFPA 1901, current edition requirements.

LIABILITY

The bidder, if their bid is accepted, shall defend any and all suits and assume all liability for the use of any patented process, device or article forming a part of the apparatus or any appliance furnished under the contract.

WARRANTY

A copy of the warranties for the chassis, pump, body, paint, water tank (if applicable), aerial device, waterway, and waterway seals shall be furnished with each bidder's proposal.

METRO FIRE APPARATUS

INFORMATION REQUIRED UPON DELIVERY

The manufacturer shall supply at the time of delivery at least two copies of a complete operation and maintenance manual covering the completed aerial device as delivered.

Parts manuals, where possible, shall be cross-referenced to show the actual manufacturer's name, part number and description on all parts and fittings that are commercially available.

DESIGN / CONSTRUCTION / TESTING CRITERIA

The following criteria shall be applicable to this specification to the extent specified herein:

- NFPA 1901, Current Edition
- American Society for Testing and Materials (ASTM A-36)
- Society of Automotive Engineers, Inc. (SAE) "SAE Handbook"
- American Welding Society (AWS) AWSO 14.4-77
- American Welding Society (AWS) D1.1 and D1.2
- American Society of Non-Destructive Testing (ASNT) "ASNT CP-189"

The aerial ladder shall be designed, fabricated, and tested in accordance with the above codes and specifications, as well as all other applicable codes, standards, and specifications that may be referenced by any of the above.

NON-DESTRUCTIVE TESTING

Steel ladders, turntable, stabilizers, and torque box shall have 100% of all welds tested using both magnetic particle method and visual testing method. Aerials that are fabricated of aluminum shall have 100% of all welds tested using dye penetrant method and visual method. All testing shall be performed by certified technicians, which are employees of an independent nationally recognized and certified third-party testing company. Manufacturers who rely on visual inspection (either in-house or by a third party) as the primary method of testing, and magnetic particle or dye penetrant as a secondary or "proving" test method for only suspect areas shall not be acceptable. In any case, welds shall be tested using two (2) separate NDT inspection methods regardless of the material used to construct the aerial device.

THIRD PARTY CERTIFICATION

All bids shall include copies of the certification of testing of the aerial device. The purchaser desires a device that has been tested by a third party for compliance with the minimum 2 to 1 safety factor specified in accordance with NFPA 1901, current edition. Devices that have not been certified by a third party engineering firm that is independent of the manufacturer shall not be acceptable, no exceptions.

AERIAL DEVICE SAFETY FACTOR AND RATED CAPACITY

The purchaser desires to purchase, using these specifications, an aerial device with a minimum

METRO FIRE APPARATUS

2.0:1 Safety Factor as required and defined in accordance with NFPA 1901, current edition. Therefore, the aerial manufacturer shall hereby certify, by submitting a bid for these specifications that the aerial device meets or exceeds all requirements and conditions in these specifications, no exceptions.

BID FORMS / SPECIFICATIONS

All bid forms shall be submitted on the attached bid form. The bid form and/or these specifications shall be filled out by checking either the "YES" or "NO" column for each and every section/paragraph. Failure to use this form and/or these specifications shall be cause for immediate rejection of any bid.

EXCEPTION TO SPECIFICATIONS

The following chassis, pump, and body specifications shall be strictly adhered to. Exceptions shall be allowed if they are equal to or superior to that specified and provided they are listed and fully explained on a separate page entitled "EXCEPTIONS TO SPECIFICATIONS". Exception lists shall refer to the specification page number. Each check in the "NO" column shall be listed and fully explained. Where no check is made in a particular paragraph either "YES" or "NO", it shall be assumed the bidder is taking exception to that paragraph. If a paragraph contains an empty column, where the bidder neglected to check the proper "YES" or "NO" column, it is assumed the bidder is not conforming to the requirements of this paragraph. If no explanation is given in the "EXCEPTIONS TO SPECIFICATIONS" document, the bid is subject to immediate rejection.

PROPOSALS TAKING TOTAL EXCEPTION TO THESE SPECIFICATIONS WILL BE IMMEDIATELY REJECTED.

The buyer is aware that all bidders shall have to take some exceptions, therefore; **BIDDERS THAT TAKE NO EXCEPTIONS shall BE REQUIRED TO MEET EVERY PARAGRAPH TO THE FULLEST EXTENT SHOULD THEIR BID BE ACCEPTED.** It is the intent of the purchaser to receive bids that do not require telephone calls or other communications to ascertain what a bidder is intending to supply.

Upon delivery, the apparatus shall be inspected against these specifications and not those supplied by the bidder with their proposal. Deviations shall not be acceptable unless noted as exceptions at the time of bid. The apparatus shall be rejected until said deviations are corrected to the satisfaction of the buyer.

Decisions regarding equal to or better than shall be the sole responsibility of the recipient of the bids rather than companies submitting bids. All deviations, regardless of significance, must be explained in the "EXCEPTIONS TO SPECIFICATIONS" section of the bid.

When exceptions are not taken but inconsistencies are noted in the submitted detailed specifications, the bid may be rejected.

ROADABILITY

The apparatus, when fully equipped and loaded, shall be capable of the following performance while on dry paved roads that are in good condition:

METRO FIRE APPARATUS

- Accelerating from 0 to 35 mph within 25 seconds on a 0 percent grade
- Attaining a speed of 50 mph on 0 percent grade
- Maintaining a speed of at least 20 mph on any grade up to and including 6 percent
- The maximum top speed of the apparatus shall not exceed the tire manufacturer's maximum speed rating for the tires installed on the apparatus

FAILURE TO MEET TESTS

In the event the apparatus fails to meet the test requirements of these specifications on the first trials, second trials may be made at the option of the bidder within 30 days of the date of the first trials.

Such trials shall be final and conclusive and failure to comply with these requirements shall be cause for rejection. Failure to comply with changes as required to conform to any clause of the specifications within 30 days after notice is given to the bidder of such changes, shall be cause for rejection of the apparatus.

Permission to keep or store the apparatus in any building owned or occupied by the department during the specified period, with the permission of the bidder, shall not constitute acceptance.

PROPOSAL SEQUENCE

Bid specifications shall be submitted in the same sequence as these specifications for ease of checking compliance. No exceptions shall be allowed to this requirement. The apparatus committee intends to be thorough during the evaluation of bids process. In order to maximize efficiency and minimize time to thoroughly evaluate all received bids, this requirement must be strictly enforced.

AWARD OF CONTRACT

All bids submitted shall be valid for a minimum of 30 days during which time bid securities submitted with the proposals shall be held by the purchaser. Criteria for the award shall include, but not be limited to, the following:

- Apparatus Performance and Safety Levels / Considerations
- Completeness of proposal
- Accuracy of accompanying data
- Past performance of bidder
- Compliance with the detailed specifications
- Compliance with purchaser's request(s) for personnel qualifications or certifications
- Exceptions and clarifications

METRO FIRE APPARATUS

- Financial stability of bidder
- Local representation of the manufacturer
- Serviceability of the proposed apparatus
- Service capabilities of the bidder's local representative
- Compliance with NFPA 1901, current edition
- Any other factor the purchaser deems relevant

After the evaluation and award process is complete, all bidders shall be notified of the results and securities shall be returned.

PREREQUISITE BIDDING REQUIREMENTS

Any manufacturer submitting a proposal or bid, to these specifications, shall meet the following conditions:

- The manufacturer of the apparatus herein specified, shall be wholly owned (100%) and managed by a Company, Corporation, and/or Parent Company that is wholly based and permanently resides in the United States of America.
- The Company, Corporation, and/or Parent Company, and all assets belonging to such, shall be wholly owned and managed (100%) by the entities specified above.

Any proposal, bid, or response to these specifications by any foreign based, owned, or managed (in part or in whole) Company, Corporation, and/or Parent Company shall be cause for immediate rejection. Any proposal, bid, or response to these specifications by any Company, Corporation, and/or Parent Company, that is owned, operated, managed, or held in contract, in part or wholly by a partnership or other agreement, shall be cause for immediate rejection.

Exceptions to these conditions will not be allowed under any circumstances.

NFPA 1901-2016

The National Fire Protection Association "Standard for Automotive Fire Apparatus", 2016 edition, is hereby adopted and made a part of these specifications, the same as if it were written out in full detail, with the exception of the section dealing with "Equipment Recommended for Various Types of Apparatus". Bidders shall provide the equipment requested herein and the buyer shall supply the rest before the apparatus is put into service. It is the intent of the purchaser to purchase an apparatus that meets 100% of the minimum standards defined and outlined in NFPA 1901-2016 edition. There are to be no exceptions to this requirement.

INSPECTION CERTIFICATE - NFPA 1901 COMPLIANCE

An OEM inspection certificate for the apparatus shall be furnished upon delivery. The purpose of this NFPA 1901 compliance inspection shall be to serve as proof to the customer that all applicable standards have been met or exceeded by the responsible manufacturer.

METRO FIRE APPARATUS

The following objectives shall be achieved as a result (this listing shall not be construed as being all inclusive):

- Ensure that understanding of all parties respective responsibilities have been addressed by the actual referencing of NFPA 1901 and the amendments in these specifications and the purchase contract and documentation.
- Ensure that only structural materials complying with appropriate standards and codes are used for construction.
- Ensure the applicable standards of design and manufacturing have been met or exceeded.
- Ensure that safety factors have been met or exceeded where required.
- Ensure that applicable standards for testing and inspection have been met or exceeded by personnel with the appropriate qualifications, experience, and certifications.
- Ensure that where applicable components, equipment, and loose equipment carry the appropriate characteristics, classifications, and/or certifications.
- Ensure that in general and as a whole, all applicable requirements set forth in NFPA 1901, and those codes, standards, and specifications referenced by said parties are met, exceeded, and/or addressed.

CONSTRUCTION DOCUMENTATION

The contractor shall supply, at the time of delivery, at least one (1) copy of the following documents:

1. The manufacturer's record of apparatus construction details, including the following information:
 - Owner's name and address
 - Apparatus manufacturer, model, and serial number
 - Chassis make, model, and serial number
 - GAWR of front and rear axles
 - Front tire size and total rated capacity in pounds or kilograms
 - Rear tire size and total rated capacity in pounds or kilograms
 - Chassis weight distribution in pounds with water and manufacturer mounted equipment (front and rear)

METRO FIRE APPARATUS

- Engine make, model, serial number, rated horsepower and related speed and governed speed
 - Type of fuel and fuel tank capacity
 - Electrical system voltage and alternator output in amps
 - Battery make, model, and capacity in cold cranking amps (CCA)
 - Chassis transmission make, model, and serial number; and if so equipped, chassis transmission PTO(s) make, model, and gear ratio
 - If applicable, the pump make, model, rated capacity in gallons or liters per minute, and serial number
 - Pump transmission make, model, serial number, and gear ratio, if unit is equipped with a pump
 - If applicable, the auxiliary pump make, model, rated capacity in gallons or liters per minute, and serial number
 - Water tank certified capacity in gallons or liters
 - On aerial apparatus, the device type, rated vertical height in feet or meters, rated horizontal reach in feet or meters, and rated capacity in pounds or kilograms
 - Paint manufacturer and paint number(s)
 - Company name and signature of responsible company representative
2. Certification of slip resistance of all stepping, standing, and walking surfaces
 3. If the apparatus has a fire pump, a copy of the following shall be provided: pump manufacturers certification of suction capability, apparatus manufacturers approval for stationary pumping applications, engine manufacturers certified brake horsepower curve showing the maximum governed speed, pump manufacturers certification of the hydrostatic test, and the certification of inspection and test for the fire pump
 4. If the apparatus has an aerial device, the certification of inspection and test for the aerial device, and all the technical information required for inspections to comply with NFPA 1914, Standard for Testing Fire Department Aerial Devices
 5. If the apparatus has a fixed line voltage power source, the certification of the test for the fixed power source
 6. If the apparatus is equipped with an air system, test results of the air quality, the SCBA fill station, and the air system installation

METRO FIRE APPARATUS

7. Weight documents from a certified scale showing actual loading on the front axle, rear axle(s), and overall fire apparatus (with the water tank full but without personnel, equipment, and hose)
8. Written load analysis and results of the electrical system performance tests
9. When the apparatus is equipped with a water tank, the certification of water tank capacity

OPERATION AND SERVICE DOCUMENTATION

The contractor shall supply, at the time of delivery, at least two (2) sets of complete operation and service documentation covering the completed apparatus as delivered and accepted. The documentation shall address at least the inspection, service, and operations of the fire apparatus and all major components thereof. The contractor shall also provide documentation of the following items for the entire apparatus and each major operating system or major component of the apparatus:

- Manufacturer's name and address
- Country of manufacturer
- Source of service and technical information
- Parts and replacement information
- Descriptions, specifications, and ratings of the chassis, pump, and aerial device
- Wiring diagrams for low voltage and line voltage systems to include the following information: representations of circuit logic for all electrical components and wiring, circuit identification, connector pin identification, zone location of electrical components, safety interlocks, alternator-battery power distribution circuits, and input/output assignment sheets or equivalent circuit logic implemented in multiplexing systems
- Lubrication charts
- Operating instructions for the chassis, any major components such as a pump or aerial device, and any auxiliary systems
- Precautions related to multiple configurations of aerial devices, if applicable
- Instructions regarding the frequency and procedure for recommended maintenance
- Overall apparatus operating instructions
- Safety considerations
- Limitations of use
- Inspection procedures

METRO FIRE APPARATUS

- Recommended service procedures
- Troubleshooting guide
- Apparatus body, chassis, and other component manufacturers warranties
- Special data required by this standard
- Copies of required manufacturer test data or reports, manufacturer certifications, and independent third-party certifications of test results
- A material safety data sheet (MSDS) for any fluid that is specified for use on the apparatus
- One (1) copy of the FAMA Safety Guide

The contractor shall deliver with the apparatus all manufacturers operations and service documents supplied with components and equipment that are installed or supplied by the contractor.

STATEMENT OF EXCEPTIONS

The proposed apparatus as described in this specification document and all related material with the bid package shall meet or exceed all applicable sections for the category of apparatus as defined by NFPA 1901 unless specifically noted within this specification or other official documents associated with this bid.

Should any area, section or portion of the apparatus not meet the intent and applicable requirements, a clearly defined listing or explanation of what and why compliance was not achieved shall be provided to the purchaser at the time of delivery.

OWNER'S MANUAL

An owner's manual containing the construction, operation, and service documentation shall be provided on a USB Drive. One (1) copy of the USB shall be provided with the apparatus.

ELECTRICAL MANUAL

A complete electrical manual for the apparatus shall also be provided on the USB Drive. This manual shall be specifically prepared for this individual unit rather than a generic schematic manual designed to accommodate all apparatus. The electrical manual shall also include electrical schematics, harness layouts, V-Mux specifications (including Node Input/output Spreadsheet and Node Relationship Spreadsheet), and Master Wire Listing. A contact letter shall also be provided by the electrical engineer, who built the manual, with instructions on using the manual and contact information for assistance with electrical manual questions.

ELECTRICAL SCHEMATICS

A section of the electrical manual shall include schematics of the electrical system and components on the apparatus. These schematics shall be specifically prepared for this individual unit rather than a generic schematic designed to accommodate all apparatus.

METRO FIRE APPARATUS

PUMP PLUMBING SCHEMATICS (if applicable)

A section of the electrical manual shall include a schematic of the pump plumbing. This schematic shall be specifically prepared for this individual unit rather than a generic schematic designed to accommodate all apparatus.

HYDRAULIC SCHEMATICS (if applicable)

A section of the electrical manual shall include schematics of the hydraulic components on the apparatus including but not limited to:

- Ladder Rack(s) and Hose Bed Door(s) (if applicable)
- Aerial – Retraction/Extension (if applicable)
- Aerial – Rotation (if applicable)
- Tiller – HVAC Hydraulics System (if applicable)

FIRE APPARATUS SAFETY GUIDE

One (1) printed copy of the FAMA Fire Apparatus Safety Guide shall be provided with the apparatus. This guide provides safety instructions for operations of the fire apparatus.

AERIAL OPERATION/PARTS/MAINTENANCE MANUALS

One (1) printed aerial operation and maintenance manual shall be provided with the apparatus at the time of delivery. These manuals shall be written in a "step by step" format for ease of reference. One (1) USB shall be provided with a digital copy of the aerial manuals included with the printed version. Finally, a digital version of the aerial manuals will also be included with the complete Owner's Manual USB for the apparatus.

Information included in the manuals shall include, but no be limited to the following:

1. Manufacturer Defined Terminology; (to help impart full understanding of terminology used in the manuals)
2. Safety Information and Warnings; (to warn of dangerous conditions/personnel injury/equipment damage)
3. Complete Rated Capacities Information; (allowable loads and GPM flows)
4. Complete and Detailed Operating Systems Descriptions; (to impart understanding of operation/capabilities/working principles)
5. Instruction For Manufacturer Recommended Deployment and Operation Of All Systems During All Specific Conditions; (to ensure safer, more efficient operation of the aerial device)

METRO FIRE APPARATUS

6. Current, Actual Illustrations Of Aerial Components Throughout The Manual; (to aid in location of specific components, being addressed in the manual)
7. Complete Maintenance Instructions/Methods/Materials/Intervals/Inspections.

AERIAL LADDER DEVICE INSTRUCTION - (3) CONSECUTIVE DAYS

A factory trained and authorized instructor shall be on site, at a predetermined date and location, in order to provide fire department personnel the necessary basic instruction for proper, safe operation and maintenance of the aerial ladder and related components of the aerial ladder.

Individual fire departments have their own unique requirements and schedules. The training program recognizes these unique requirements and schedules. Our instruction program is designed to be flexible within reason. Our instructors are willing to negotiate a realistic schedule acceptable to all parties while providing the proper level of training that will allow department personnel the confidence to enhance and expand the training program upon completion of the provided instructional program. The authorized apparatus manufacturer's instructor shall provide three (3) consecutive days of training.

The instruction period shall consist of a combination of classroom instruction as well as hands-on instruction. The instruction program shall be structured and provide instructions to the users on proper operations as defined by the OEM. The instruction/demonstration shall cover the following items; this list is not intended to be all-inclusive:

- Aerial ladder rated load capacity/load minder
- Acceptable aerial ladder operational performance parameters and characteristics
- Proper aerial ladder deployment conditions
- Safety during aerial ladder operations
- Aerial ladder device care and maintenance
- Use of the operation and maintenance manuals

The instruction period and content shall be so designed to provide department personnel with basic fundamental aerial ladder training as recommended by the aerial manufacturer. Training aids utilized by the instructor, which are to be considered in addition to the operations and maintenance manuals, are encouraged.

Upon completion of the training course, all attendees will have been provided the proper instructional training which shall provide the operational knowledge necessary in order to feel comfortable with the aerial operations and continue additional training as set forth by the department training officer.

MISCELLANEOUS EQUIPMENT ALLOWANCE

The Gross Axle Weight Rating (GAWR) and the Gross Combined Weight Rating (GCWR) or Gross Vehicle Weight Rating (GVWR) of the chassis shall be adequate to carry the weight of

METRO FIRE APPARATUS

the unequipped apparatus with the water tank and other tanks full, specified hose load, unequipped personnel weight, ground ladders, and miscellaneous equipment allowance of 2,500 pounds.

TILT TABLE TESTING NOT REQUIRED

The chassis of the apparatus is equipped with Electronic Stability Control (ESC), which is in accordance with NFPA 1901, current edition requirement of maintaining a stability of 26.5 degrees in both directions.

VEHICLE STABILITY

The apparatus shall comply with the requirements of NFPA 1901 as it applies to vehicle stability. The particular apparatus as described in the specification provided within the bid package shall be classified into one of the following categories:

- The apparatus shall go through actual tilt table testing which shall be determined by the apparatus manufacturer.
- The apparatus shall be equipped with a rollover stability control system as defined in section 4.13.1.2 of NFPA 1901.
- The apparatus shall be deemed a similar apparatus and meeting the intent of section 4.13.1.1.2 of NFPA 1901.

INDEPENDENT THIRD PARTY PUMP CERTIFICATION

The fire pump shall be tested and certified by Underwriter's Laboratories, a nationally recognized independent third party testing company. Tests shall be conducted so that the pump performs as listed below:

- 100% of rated capacity at 150 pounds net pressure
- 70% of rated capacity at 200 pounds net pressure
- 50% of rated capacity at 250 pounds net pressure
- 100% of rated capacity at 165 pounds net pressure

The entire pump, both suction and discharge passages, shall be hydrostatically tested to a pressure of 600 PSI. The pump shall be fully tested at the pump manufacturer's factory to the performance spots as outlined in accordance with NFPA 1901, current edition. The pump shall be free from objectionable pulsation and vibration.

PUMP CERTIFICATION

The pump shall be certified in U.S. gallons per minute (GPM).

ONLINE CUSTOMER INTERACTION

Smeal Holding LLC. shall provide the capability for online access.

METRO FIRE APPARATUS

The fire department shall be able to view digital photos of their apparatus in the specified phases of construction.

The following phases will be captured and displayed:

- Chassis arrival to the OEM
- Fabrication
- Pump and Plumbing
- Paint
- Assembly
- Completion of production

The photos shall be uploaded to a secure website, only accessible to the customer and representatives of the OEM.

PRE-CONSTRUCTION MEETING

A pre-construction meeting shall be held at the apparatus manufacturer's factory. Fire department personnel, dealer representative(s) and factory representative(s) shall be present during the pre-construction meeting process. The purpose of conducting this meeting at the factory is to allow the fire department personnel to see various features of or similar components on other apparatus that may be found on the production floor. The pre-construction meeting is the most important meeting during the after-sale production process. The purpose of this meeting is to finalize all aspects of the specifications, discuss and clarify all design details of the apparatus, and to share or provide all information so all parties are in agreement on the apparatus being constructed.

The ultimate goal of the pre-construction meeting is for the fire department officials, dealer representative(s), and factory representative(s) to discuss and clarify all aspects of the proposed apparatus and to provide all necessary information to the apparatus manufacturer that will ensure the apparatus is built to the satisfaction of all parties involved.

The apparatus manufacturer shall create and forward to the dealer a "Pre-construction" document containing the following items:

- Complete specifications of the apparatus including the chassis
- Detailed amp draw report
- Listing of clarifications or questions from the manufacturer that require attention (shelf locations, lettering details, etc.)
- A total of six (6) packets of 11" x 17" drawings, each packet complete with a single view drawing for each side of the apparatus shall be supplied

METRO FIRE APPARATUS

- All drawings shall be drawn and printed to an appropriate scale to maximize the size of the apparatus on each 11" x 17" sheet of paper.

During this pre-construction meeting, any changes or clarifications must be documented on a manufacturer issued change order. The change order shall be signed by the customer and dealership and ultimately by the apparatus manufacturer. The change order becomes an extension of the contract with the official signatures of all three parties. All change order items resulting from the pre-construction meeting shall be implemented into the official shop order document.

FINAL INSPECTION

The department/dealer representative will inspect the final apparatus prior to it leaving the apparatus body manufacturer's facility. This will allow any changes that may be required, to be done so in a timely manner. After leaving the facility, all repairs or alterations will be performed by either the dealer or an OEM-approved service center.

MAXIMUM OVERALL HEIGHT

The overall height of the apparatus shall not exceed 137" (11'-5") from the ground. This measurement shall be taken with the tires properly inflated and with the apparatus in the unloaded condition to ensure a maximum overall height. In order to provide the maximum overall height, proposed units using calculated weight as a means to achieve a lower overall height shall not be accepted. The measurement shall be taken at the highest point of the apparatus.

MAXIMUM OVERALL LENGTH

The overall length of the apparatus shall not exceed 463" (38'-7").

WHEELBASE

The wheelbase of the apparatus shall not exceed 218".

ANGLE OF APPROACH

The angle of approach of the apparatus shall be a minimum of 8 degrees.

ANGLE OF DEPARTURE

The angle of departure of the apparatus shall be a minimum of 8 degrees.

SPARTAN GLADIATOR CHASSIS SPECIFICATION

MODEL

The chassis shall be a Gladiator model. The cab and chassis shall include design considerations for multiple emergency vehicle applications, rapid transit and maneuverability.

METRO FIRE APPARATUS

The chassis shall be manufactured for heavy duty service with the strength and capacity to support a fully laden apparatus, one hundred (100) percent of the time.

MODEL YEAR

The chassis shall have a vehicle identification number that reflects a 2021 model year.

COUNTRY OF SERVICE

The chassis shall be put in service in the country of United States of America (USA).

The chassis will meet applicable U.S.A. federal motor vehicle safety standards per CFR Title 49 Chapter V Part 571 as clarified in the incomplete vehicle book per CFR Title 49 Chapter V Part 568 Section 4 which accompanies each chassis. Spartan Chassis is not responsible for compliance to state, regional, or local regulations.

Dealers should identify those regulations and order any necessary optional equipment from Spartan Chassis or their OEM needed to be in compliance with those regulations.

CAB AND CHASSIS LABELING LANGUAGE

The cab and chassis shall include the applicable caution, warning, and safety notice labels with text to be written in English.

APPARATUS TYPE

The apparatus shall be a Quint vehicle designed for emergency service use. The apparatus shall include a permanently mounted fire pump which has a minimum rated capacity of 750 gallons per minute (3000 L/min), a water tank, a hose storage area, a compliment of ground ladders, and an aerial ladder or elevating platform with a permanently mounted waterway that shall be rear mounted thus providing the following vehicle benefits:

- Improved mobility vs. mid-ship mounted units, due to shorter overall travel length and wheelbase.
- Increased compartment space, hose load, and water capacity in the body, resulting from ladder being raised to clear the cab.
- Shorter vehicle wheelbase.
- Shorter overall length of vehicle.

VEHICLE TYPE

The chassis shall be manufactured for use as a straight truck type vehicle and designed for the installation of a permanently mounted apparatus behind the cab. The apparatus of the vehicle shall be supplied and installed by the apparatus manufacturer.

METRO FIRE APPARATUS

VEHICLE ANGLE OF APPROACH PACKAGE

The angle of approach of the apparatus shall be a minimum of 8.00 degrees.

NFPA1901 Angle of Approach definition:

“To determine the angle of approach, place a thin steel strip against the front of the tires where they touch the ground or stretch a tight string from one front tire to the other at the front where they touch the ground. Determine the lowest point (component or equipment) on the vehicle forward of the front tire that would make the smallest angle of approach. Hang a plumb bob from the lowest point and mark the point on the ground where the point of the plumb bob touches. Measure the vertical distance from the ground to the point where the plumb bob was hung (distance V). Measure the horizontal distance from the plumb bob point to the steel strip or string running from front tire to front tire (distance H). Divide the vertical distance by the horizontal distance. The ratio of V/H is the tangent of the angle of approach. If the ratio is known, the angle of approach can be determined from a table of trigonometric functions of angles or from a math calculator. The standard requires a minimum angle of approach of 8.00 degrees: since the tangent of 8.00 degrees is 0.1405, if V divided by H is 0.1405 or larger, the angle of approach is 8.00 degrees or greater.”

AXLE CONFIGURATION

The chassis shall feature a 4 x 2 axle configuration consisting of a single rear drive axle with a single front steer axle.

GROSS AXLE WEIGHT RATINGS FRONT

The front gross axle weight rating (GAWR) of the chassis shall be 23,000 pounds.

This front gross axle weight rating shall be adequate to carry the weight of the completed apparatus including all equipment and personnel.

GROSS AXLE WEIGHT RATINGS REAR

The rear gross axle weight rating (GAWR) of the chassis shall be 35,000 pounds.

This rear gross axle weight rating shall be adequate to carry the weight of the completed apparatus including all equipment and personnel.

PUMP PROVISION

The chassis shall include provisions to mount a drive line pump in the middle of the chassis, behind the cab, more commonly known as the midship location. Chassis driveline pump provisions shall include an interlock feature for automatic setting of the park brake when the vehicle is shifted into pump mode while the transmission is in neutral and the transmission output speed translates to less than 1 mph. When the conditions are met the driver side parking brake valve shall activate. Once shifted to road mode the condition for electric automatic brake engagement is no longer present and the driver's parking brake control valve shall function normally.

WATER & FOAM TANK CAPACITY

METRO FIRE APPARATUS

The chassis shall include a carrying capacity of up to 750 gallons (2839 liters). The water and/or foam tank(s) shall be supplied and installed by the apparatus manufacturer.

CAB STYLE

The cab shall be a custom, fully enclosed, EMFD model with a flat roof over the driver, officer, and crew area, designed and built specifically for use as an emergency response vehicle by a company specializing in cab and chassis design for all emergency response applications. The cab shall be designed for heavy-duty service utilizing superior strength and capacity for the application of protecting the occupants of the vehicle. This style of cab shall offer up to eight (8) seating positions.

The cab shall incorporate a fully enclosed design with side wall roof supports, allowing for a spacious cab area with no partition between the front and rear sections of the cab. To provide a superior finish by reducing welds that fatigue cab metal; the roof, the rear wall and side wall panels shall be assembled using a combination of welds and proven industrial adhesives designed specifically for aluminum fabrication for construction.

The cab shall be constructed using multiple aluminum extrusions in conjunction with aluminum plate, which shall provide proven strength and the truest, flattest body surfaces ensuring less expensive paint repairs if needed. All aluminum welding shall be completed to the American Welding Society and ANSI D1.2-96 requirements for structural welding of aluminum.

All interior and exterior seams shall be sealed for optimum noise reduction and to provide the most favorable efficiency for heating and cooling retention.

The cab shall be constructed of 5052-H32 corrosion resistant aluminum plate. The cab shall incorporate tongue and groove fitted 6061-T6 0.13 & 0.19 inch thick aluminum extrusions for extreme duty situations. A single formed, one (1) piece extrusion shall be used for the "A" pillar, adding strength and rigidity to the cab as well as additional roll-over protection. The cab side walls and roof skin shall be 0.13 inch thick; the rear wall skin shall be 0.09 inch thick; the front cab structure shall be 0.19 inch thick.

The exterior width of the cab shall be 99.40 inches wide with a minimum interior width of 91.00 inches. The overall cab length shall be 137.10 inches with 60.00 inches from the centerline of the front of the axle to the back of the cab.

The cab interior shall be designed to afford the maximum usable interior space and attention to ergonomics with hip and legroom while seated which exceeds industry standards. The crew cab floor shall be flat across the entire walking area for ease of movement inside the cab.

The cab shall offer an interior height of 57.50 inches from the front floor to the headliner and a rear floor to headliner height of 55.00 inches at a minimum. The cab shall offer an interior measurement at the floor level from the rear of the engine tunnel to the rear wall of the cab of 55.88 inches. All interior measurements shall include the area within the interior trimmed surfaces and not to any unfinished surface.

The cab shall include a driver and officer area with two (2) cab doors large enough for personnel in full firefighting gear. The front doors shall offer a clear opening of 40.25 inches wide X 53.50 inches high, from the cab floor to the top of the door opening. The cab shall also include a crew area with up to two (2) cab doors, also large enough for personnel in full firefighting gear. The

METRO FIRE APPARATUS

rear doors shall offer a clear opening of 32.25 inches wide X 51.00 inches high, from the cab floor to the top of the door opening.

The cab shall incorporate a progressive two (2) step configuration from the ground to the cab floor at each door opening. The progressive steps are vertically staggered and extend the full width of each step well allowing personnel in full firefighting gear to enter and exit the cab easily and safely.

The first step for the driver and officer area shall measure approximately 11.50 inches deep X 31.13 inches wide. The intermediate step shall measure approximately 8.50 inches deep X 32.50 inches wide. The height from the first step to the intermediate step and the intermediate step to the cab floor shall not exceed 11.00 inches.

The first step for the crew area shall measure approximately 11.50 inches deep X 20.44 inches wide. The intermediate step shall measure approximately 10.25 inches deep X 22.75 inches wide. The height from the first step to the intermediate step and the intermediate step to the cab floor shall not exceed 12.80 inches.

OCCUPANT PROTECTION

The vehicle shall include the Advanced Protection System™ (APS) which shall secure belted occupants and increase the survivable space within the cab. The APS shall selectively deploy integrated systems to protect against injuries in qualifying frontal impact, side impact, and rollover events. The increase in survivable space and security of the APS shall also provide ejection mitigation protection.

The system components shall include:

- Driver steering wheel airbag
- Driver dual knee air bags (patent pending) with energy management mounting (patent pending) and officer knee airbag.
- Large driver, officer, and crew area side curtain airbags
- APS advanced seat belt system - retractor pre-tensioners tighten the seat belts around the occupants, securing the occupants in seats and load limiters play out some of the seat belt webbing to reduce seat belt to chest and torso force upon impact as well as mitigate head and neck injuries
- Heavy truck Restraints Control Module (RCM) - receives inputs from the outboard sensors, selectively deploys APS systems, and records sensory inputs immediately before and during a detected qualifying event
- Integrated outboard crash sensors mounted at the perimeter of the vehicle - detects a qualifying front or side impact event and monitors and communicates vehicle status and real time diagnostics of all critical subsystems to the RCM
- Fault-indicating Supplemental Restraint System (SRS) light on the driver's instrument panel

METRO FIRE APPARATUS

Frontal impact protection shall be provided by the outboard sensors and the RCM. In a qualifying front impact event the outboard sensors provide inputs to the RCM. The RCM activates the steering wheel airbag, driver side dual knee airbags (patent pending), officer side knee airbag, and advanced seat belts for each occupant in the cab.

Rollover, side impact, and ejection mitigation shall be provided by the outboard sensors and the RCM. In qualifying rollover or side impact events the outboard sensors provide inputs to the RCM. The RCM activates the side curtain airbags and advanced seat belts for each occupant in the cab. The RCM measures roll angle, lateral acceleration, and roll rate to determine if a rollover event or side impact event is imminent or occurring.

In the event of a qualifying offset or other non-frontal impact, the RCM shall determine and intelligently deploy the front impact protection system, the side impact protection system, or both front and side impact protection systems based on the inputs received from the outboard crash sensors.

CAB FRONT FASCIA

The front cab fascia shall be constructed of 5052-H32 Marine Grade, 0.13 of an inch thick aluminum plate which shall be an integral part of the cab.

The cab fascia will encompass the entire front of the aluminum cab structure from the bottom of the windshield to the bottom of the cab and shall be the "Classic" design.

The front cab fascia shall include two (2) molded plastic modules on each side accommodating a total of up to four (4) Hi/Low beam headlights and two (2) turn signal lights or up to four (4) warning lights. A chrome plated molded plastic bezel shall be provided on each side around each set of four lamps.

FRONT GRILLE

The front cab fascia shall include a classic box style, 304 stainless steel front grille. The grille shall measure 55.45 wide X 33.50 inches high X 1.50 inches deep. The upper portion of the grille shall be hinged to provide service access behind the grille. The grille shall include a minimum free air intake of 750.00 square inches.

CAB UNDERCOAT

There shall be a rubberized undercoating applied to the underside of the cab that provides abrasion protection, sound deadening and corrosion protection.

CAB SIDE DRIP RAIL

There shall be a drip rail along the top radius of each cab side. The drip rails shall help prevent water from the cab roof running down the cab side.

CAB PAINT EXTERIOR

METRO FIRE APPARATUS

The cab shall be painted prior to the installation of glass accessories and all other cab trim to ensure complete paint coverage and the maximum in corrosion protection of all metal surfaces.

All metal surfaces on the entire cab shall be ground by disc to remove any surface oxidation or surface debris which may hinder the paint adhesion. Once the surface is machine ground a high quality acid etching of base primer shall be applied. Upon the application of body fillers and their preparation, the cab shall be primed with a coating designed for corrosion resistance and surface paint adhesion. The maximum thickness of the primer coat shall be 2.00 mils.

The entire cab shall then be coated with an intermediate solid or epoxy surfacing agent that is designed to fill any minor surface defects, provide an adhesive bond between the primer and the paint and improve the color and gloss retention of the color. The finish to this procedure shall be a sanding of the cab with 360 grit paper followed by sealing the seams with SEM brand seam sealer.

The cab shall then be painted the specific color designated by the customer with an acrylic urethane type system designed to retain color and resist acid rain and most atmospheric chemicals found on the fire ground or emergency scene.

The paint shall have a minimum thickness of 2.00 mils, followed by a clear topcoat not to exceed 2.00 mils. The entire cab shall then be baked at 180 degrees for one (1) hour to speed the curing process of the coatings.

CAB PAINT MANUFACTURER

The cab shall be painted with PPG Industries paint.

CAB PAINT PRIMARY/LOWER COLOR

The primary/lower paint color shall be PPG FBCH 925903 red.

CAB PAINT WARRANTY

The cab and chassis shall be covered by a limited manufacturer paint warranty which shall be in effect for ten (10) years from the first owner's date of purchase or in service or the first 100,000 actual miles, whichever occurs first.

The warranty details can be found in the chassis warranty document.

CAB PAINT INTERIOR

The visible interior cab structure surfaces shall be painted with an easy-to-clean black texture finish.

CAB ENTRY DOORS

The cab shall include four (4) entry doors, two (2) front doors and two (2) crew doors designed for ease of entering and egress when outfitted with an SCBA. The doors shall be constructed of extruded aluminum with a nominal thickness of 0.13 inch. The exterior skins shall be constructed of 0.13 inch aluminum plate.

METRO FIRE APPARATUS

The doors shall include a double rolled style automotive rubber seal around the perimeter of each door frame and door edge which ensures a weather tight fit.

All door hinges shall be hidden within flush mounted cab doors for a pleasing smooth appearance and perfect fit along each side of the cab. Each door hinge shall be piano style with a 0.38 inch pin and shall be constructed of stainless steel.

CAB ENTRY DOOR TYPE

All cab entry doors shall be barrier clear design resulting in exposed lower cab steps. The doors shall provide approximately 32.00 inches of clearance from the ground to the bottom of the door so cab doors may be opened un-hindered by most obstacles encountered, such as guard rails along interstate highways.

Entry doors shall include Pollak mechanical plunger style switches for electrical component activation.

CAB INSULATION

The cab ceiling and walls shall include 1.00 inch thick foam insulation. The insulation shall act as a barrier absorbing noise as well as assisting in sustaining the desired climate within the cab interior.

CAB STRUCTURAL WARRANTY

Summary of Warranty Terms:

THE FOLLOWING IS SUMMARY OF WARRANTY TERMS FOR INFORMATION ONLY. THE ACTUAL LIMITED WARRANTY TERMS CAN BE FOUND IN THE CHASSIS WARRANTY DOCUMENT, WHICH CONTAINS THE COMPLETE STATEMENT OF THE WARRANTY. SPARTAN'S RESPONSIBILITY IS TO BE ACCORDING TO THE TERMS OF THE COMPLETE LIMITED WARRANTY DOCUMENT.

The cab structure shall be warranted for a period of ten (10) years or one hundred thousand (100,000) miles which ever may occur first. The warranty period shall commence on the date the vehicle is delivered to the first end user.

CAB TEST INFORMATION

The cab shall have successfully completed the preload side impact, static roof load application and frontal impact without encroachment to the occupant survival space when tested in accordance with Section 4 of SAE J2420 COE Frontal Strength Evaluation Dynamic Loading Heavy Trucks, Section 5 of SAE J2422 Cab Roof Strength Evaluation Quasi –Static Loading Heavy Trucks and ECE R29 Uniform Provisions Concerning the Approval of Vehicles with regard to the Protection of the Occupants of the Cab of a Commercial Vehicles Annex 3 Paragraph 5.

The above tests have been witnessed by and attested to by an independent third party. The test results were recorded using cameras, high speed imagers, accelerometers and strain gauges. Documentation of the testing shall be provided upon request.

METRO FIRE APPARATUS

ELECTRICAL SYSTEM

The chassis shall include a single starting electrical system which shall include a 12 volt direct current multiplexing system, suppressed per SAE J551. The wiring shall be appropriate gauge cross link with 311 degree Fahrenheit insulation. All SAE wires in the chassis shall be color coded and shall include the circuit number and function where possible. The wiring shall be protected by 275 degree Fahrenheit minimum high temperature flame retardant loom. All nodes and sealed Deutsch connectors shall be waterproof.

OEM WIRING

The wiring system shall include a custom J1939 interface harness drop provided by the chassis manufacturer designed to meet the requirements provided by the OEM.

The wiring system shall also include a prewire for ECM park brake input and engine ground return circuits located behind the switch panel. The circuits shall include an extra 2 feet of wire and shall be labeled "ECM Park Brake Input".

MULTIPLEX DISPLAY

The multiplex electrical system shall include (2) Weldon Vista IV displays which shall be located one (1) on the right side of the dash in the switch panel and one (1) on the left side of the dash in the switch panel. The Vista IV displays shall feature full color LCD display screens which include a message bar displaying the time of day and important messages requiring acknowledgement by the user which shall all be displayed on the top of the screen in the order they are received. There shall be eight (8) push button virtual controls, four (4) on each side of the display for the on-board diagnostics. The display screens shall be video ready for back-up cameras, thermal cameras, and DVD.

The Vista IV displays shall offer varying fonts and background colors. The displays shall be fully programmable to the needs of the customer and shall offer virtually infinite flexibility for screen configuration options.

LOAD MANAGEMENT SYSTEM

The apparatus load management shall be performed by the included multiplex system. The multiplex system shall also feature the priority of sequences and shall shed electrical loads based on the priority list specifically programmed.

DATA RECORDING SYSTEM

The chassis shall have a Weldon Vehicle Data Recorder (VDR) system installed. The system shall be designed to meet NFPA 1901 and shall be integrated with the Weldon Multiplex electrical system. The following information shall be recorded:

- Vehicle Speed
- Acceleration
- Deceleration
- Engine Speed

METRO FIRE APPARATUS

- Engine Throttle Position
- ABS Event
- Seat Occupied Status
- Seat Belt Status
- Master Optical Warning Device Switch Position
- Time
- Date

Each portion of the data shall be recorded at the specified intervals and stored for the specified length of time to meet NFPA 1901 guidelines and shall be retrievable by connecting a laptop computer to the VDR system.

ACCESSORY POWER

The electrical distribution panel shall include two (2) power studs. The studs shall be size #10 and each of the power studs shall be circuit protected with a fuse of the specified amperage. One (1) power stud shall be capable of carrying up to a 40 amp battery direct load.

One (1) power stud shall be capable of carrying up to a 15 amp ignition switched load. The two (2) power studs shall share one (1) #10 ground stud. A 225 amp battery direct power and ground stud shall be provided and installed on the chassis near the left hand battery box for OEM body connections.

EXTERIOR ELECTRICAL TERMINAL COATING

All terminals exposed to the elements will be sprayed with a high visibility protective rubberized coating to prevent corrosion.

ENGINE

The chassis engine shall be a Cummins X12 engine. The X12 engine shall be an in-line six (6) cylinder, four cycle diesel powered engine. The engine shall offer a rating of 500 horsepower at 1900 RPM and shall be governed at 2000 RPM. The torque rating shall feature 1695 foot pounds of torque at 1000 RPM with 720 cubic inches (11.8 liter) of displacement.

The X12 engine shall feature a VGT™ Turbocharger, a high pressure common rail fuel system, fully integrated electronic controls with an electronic governor, and shall be EPA certified to meet the 2017 emissions standards using cooled exhaust gas recirculation and selective catalytic reduction technology.

The engine shall include an engine mounted combination full flow/by-pass oil filter with replaceable spin on cartridge for use with the engine lubrication system. The engine shall include Citgo brand Citgard 500, or equivalent SAE 15W40 CK-4 low ash engine oil which shall be utilized for proper engine lubrication.

METRO FIRE APPARATUS

A wiring harness shall be supplied ending at the back of the cab. The harness shall include a connector which shall allow an optional harness for the pump panel. The included circuits shall be provided for a tachometer, oil pressure, engine temperature, hand throttle, high idle and a PSG system. A circuit for J1939 data link shall also be provided at the back of the cab.

CAB ENGINE TUNNEL

The cab interior shall include an integrated engine tunnel constructed of 5052-H32 Marine Grade 0.19 of an inch thick aluminum alloy plate. The tunnel shall be a maximum of 46.50 inches wide X 29.00 inches high.

DIESEL PARTICULATE FILTER CONTROLS

There shall be two (2) controls for the diesel particulate filter. One (1) control shall be for regeneration and one (1) control shall be for regeneration inhibit.

ENGINE PROGRAMMING HIGH IDLE SPEED

The engine high idle control shall maintain the engine idle at approximately 1250 RPM when engaged.

ENGINE HIGH IDLE CONTROL

The vehicle shall be equipped with a virtual Vista button and an automatic high-idle speed control. It shall be pre-set so when activated, it will operate the engine at the appropriate RPM to increase alternator output. This device shall operate only when the engine is running and the transmission is in neutral with the parking brake set. The device shall disengage when the operator depresses the brake pedal, or the transmission is placed in gear, and shall be available to manually or automatically re-engage when the brake is released, or when the transmission is placed in neutral. There shall be an indicator on the Vista display and control screen for the high idle speed control.

ENGINE PROGRAMMING ROAD SPEED GOVERNOR

The engine shall include programming which will govern the top speed of the vehicle.

AUXILIARY ENGINE BRAKE

A compression brake, for the six (6) cylinder engine shall be provided. A cutout relay shall be installed to disable the compression brake when in pump mode or when an ABS event occurs. The engine compression brake shall activate upon 0% accelerator when in operation mode and actuate the vehicle's brake lights.

The engine shall utilize a variable geometry turbo (VGT) as an integrated auxiliary engine brake to offer a variable rate of exhaust flow, which when activated in conjunction with the compression brake shall enhance the engine's compression braking capabilities.

AUXILIARY ENGINE BRAKE CONTROL

METRO FIRE APPARATUS

An engine compression brake control device shall be included. The electronic control device shall monitor various conditions and shall activate the engine brake only if all of the following conditions are simultaneously detected:

- A valid gear ratio is detected.
- The driver has requested or enabled engine compression brake operation.
- The throttle is at a minimum engine speed position.
- The electronic controller is not presently attempting to execute an electronically controlled final drive gear shift.

The compression brake shall be controlled through an on/off switch and a low/medium/high selector switch.

ELECTRONIC ENGINE OIL LEVEL INDICATOR

The engine oil shall be monitored electronically and shall send a signal to activate a warning in the instrument panel when levels fall below normal. The warning shall activate in a low oil situation upon turning on the master battery and ignition switches without the engine running.

FLUID FILLS

The front of the chassis shall accommodate fluid fill for the engine oil through the grille. This area shall also accommodate a check for the engine oil. The transmission, power steering, and coolant fluid fills and checks shall be under the cab. The windshield washer fill shall be accessible through the front left side mid step.

ENGINE DRAIN PLUG

The engine shall include an original equipment manufacturer installed oil drain plug.

ENGINE WARRANTY

The Cummins engine shall be warranted for a period of five (5) years or 100,000 miles, whichever occurs first.

REMOTE THROTTLE HARNESS

An apparatus interface wiring harness for the engine and transmission pump interlocks shall be supplied with the chassis. The harness shall include a connector for connection to a chassis pump panel harness supplied by the body builder and shall terminate in the left frame rail behind the cab for connection by the body builder. The harness shall include circuits deemed for a pump panel and shall contain circuits for a hand throttle, and a multiplexed gauge. Separate circuits shall also be included for a pump control switch, "Pump Engaged" and "OK to Pump" indicator lights, open compartment ground, start signal, park brake ground, ignition signal, master power, clean power, customer ignition, air horn solenoid switch, high idle switch and high idle indicator light. The harness shall contain interlocks that will prevent shifting to road or pump mode unless the transmission output speed translates to less than 1 mph and the transmission is in neutral. The shift to pump mode shall also require the park brake be set.

METRO FIRE APPARATUS

ENGINE PROGRAMMING REMOTE THROTTLE

The engine ECM (Electronic Control Module) discreet wire remote throttle circuit shall be turned off for use with a J1939 based pump controller or when the discreet wire remote throttle controls are not required.

ENGINE PROGRAMMING IDLE SPEED

The engine low idle speed will be programmed at 700 rpm.

ENGINE AIR INTAKE

The engine air intake system shall include an ember separator. This ember separator shall be designed to protect the downstream air filter from embers using a combination of unique flat and crimped metal screens packaged in a heavy duty galvanized steel frame. This multilayered screen shall trap embers and allow them to burn out before passing through the pack.

The engine air intake system shall also include an air cleaner mounted above the radiator. This air cleaner shall utilize a replaceable dry type filter element designed to prevent dust and debris from being ingested into the engine. A service cover shall be provided on the housing, reducing the chance of contaminating the air intake system during air filter service.

The air intake system shall include a restriction indicator light in the warning light cluster on the instrument panel, which shall activate when the air cleaner element requires replacement.

ENGINE FAN DRIVE

The engine cooling system fan shall incorporate a thermostatically controlled, Horton fully variable type fan drive with SmartClutch J-1939 CAN controller.

The variable speed fan clutch only engages at the amount needed for proper cooling to facilitate improved vehicle performance, cab heating in cold climates, and fuel economy. The fan clutch design shall be fail-safe so that if the clutch drive fails the fan shall engage to prevent engine overheating due to the fan clutch failure. The fan speed shall include a J-1939 CAN clutch controller to receive signal from the engine control module to activate at variable rates of speed. Variable speeds shall be set through thermostatic and engine speed signals to run as efficiently and quietly as required to maintain temperature.

ENGINE COOLING SYSTEM

There shall be a heavy-duty aluminum cooling system designed to meet the demands of the emergency response industry. The cooling system shall have the capacity to keep the engine properly cooled under all conditions of road and pumping operations. The cooling system shall be designed and tested to meet or exceed the requirements specified by the engine and transmission manufacturer and all EPA requirements. The complete cooling system shall be mounted to isolate the entire system from vibration or stress. The individual cores of the cooling system shall be mounted in a manner to allow expansion and contraction at various rates without inducing stress into the adjoining cores.

METRO FIRE APPARATUS

The cooling system shall be comprised of a charge air cooler to radiator serial flow package that provides the maximum cooling capacity for the specified engine as well as serviceability. The main components shall include a surge tank, a charge air cooler bolted to the front of the radiator, recirculation shields, a shroud, a fan, and required tubing.

The radiator shall be a down-flow design constructed with aluminum cores, plastic end tanks, and a steel frame. The radiator shall be equipped with a drain cock to drain the coolant for serviceability.

The cooling system shall include a one piece injected molded polymer fan with a three (3) piece fiberglass fan shroud.

The cooling system shall be equipped with a surge tank that is capable of removing entrained air from the system. The surge tank shall be equipped with a low coolant probe and rearward oriented sight glass to observe coolant in the system. A cold fill and observation line shall be included within the frame mounted translucent recovery bottle to monitor the level of the coolant. The surge tank shall have a dual seal cap that meets the engine manufacturer's pressure requirements and allows for expansion and recovery of coolant into a separate integral expansion chamber.

All radiator tubes shall be formed from aluminized steel tubing. Recirculation shields shall be installed where required to prevent heated air from reentering the cooling package and affecting performance.

The charge air cooler shall be a cross-flow design constructed completely of aluminum with cast tanks. All charge air cooler tubes shall be formed from aluminized steel tubing and installed with silicone hump hoses and stainless steel "constant torque" style clamps meeting the engine manufacturer's requirements.

The radiator and charge air cooler shall be removable through the bottom of the chassis.

ENGINE COOLING SYSTEM PROTECTION

The engine cooling system shall include a recirculation shield designed to act as a light duty skid plate below the radiator to provide additional protection for the engine cooling system from light impacts, stones, and road debris. The skid plate shall be painted to match the frame components.

ENGINE COOLANT

The cooling package shall include Extended Life Coolant (ELC). The use of ELC provides longer intervals between coolant changes over standard coolants providing improved performance. The coolant shall contain a 50/50 mix of ethylene glycol and de-ionized water to keep the coolant from freezing to a temperature of -34 degrees Fahrenheit.

Proposals offering supplemental coolant additives (SCA) shall not be considered, as this is part of the extended life coolant makeup.

ELECTRONIC COOLANT LEVEL INDICATOR

The instrument panel shall feature a low engine coolant indicator light which shall be located in the center of the instrument panel. An audible tone alarm shall also be provided to warn of a low coolant incident.

METRO FIRE APPARATUS

ENGINE PUMP HEAT EXCHANGER

A single bundle type coolant to water heat exchanger shall be installed between the engine and the radiator. The heat exchanger shall be designed to prohibit water from the pump from coming in contact with the engine coolant. This shall allow the use of water from the discharge side of the pump to assist in cooling the engine.

COOLANT HOSES

The cooling systems hose shall be formed silicone hose and formed aluminized steel tubing and include stainless steel constant torque band clamps.

ENGINE COOLANT OVERFLOW BOTTLE

A remote engine coolant overflow expansion bottle shall be provided in the case of over filling the coolant system. The overflow bottle shall capture the expansion fluid or overfill rather than allow the fluid to drain on the ground.

ENGINE EXHAUST SYSTEM

The exhaust system shall include an end-in end-out horizontally mounted single module after treatment device, and downpipe from the charge air cooled turbo. The single module shall include four temperature sensors, diesel particulate filter (DPF), urea dosing module (UL2), and a selective catalytic reduction (SCR) catalyst to meet current EPA standards. The selective catalytic reduction catalyst utilizes a diesel exhaust fluid solution consisting of urea and purified water to convert NOx into nitrogen, water, and trace amounts of carbon dioxide. The solution shall be mixed and injected into the system through the DPF and SCR.

The system shall utilize 0.07 inch thick stainless steel exhaust tubing between the engine turbo and the DPF. Zero leak clamps seal all system joints between the turbo and DPF.

The single module after treatment through the end of the tailpipe shall be connected with zero leak clamps. The discharge shall terminate horizontally on the right side of the vehicle ahead of the rear tires.

The exhaust system after treatment module shall be mounted below the frame in the inboard position. The mounting brackets shall be mounted on the inside of the frame.

DIESEL EXHAUST FLUID TANK

The exhaust system shall include a molded cross linked polyethylene tank for Diesel Exhaust Fluid (DEF). The tank shall have a capacity of six (6) usable gallons and shall be mounted on the left hand side of the chassis frame behind the batteries below the frame.

The DEF tank shall be designed with capacity for expansion in case of fluid freezing. Engine coolant, which shall be thermostatically controlled, shall be run through lines in the tank to help prevent the DEF from freezing and to provide a means of thawing the fluid if it should become frozen.

METRO FIRE APPARATUS

The tank fill tube shall be routed under the rear of the cab with the fill neck and splash guard accessible in the top rear step.

ENGINE EXHAUST ACCESSORIES

An exhaust temperature mitigation device shall be shipped loose for installation by the body manufacturer on the vehicle. The temperature mitigation device shall lower the temperature of the exhaust by combining ambient air with the exhaust gasses at the exhaust outlet.

ENGINE EXHAUST WRAP

The exhaust tubing between the engine turbo and the diesel particulate filter (DPF) shall be wrapped with a thermal cover in order to retain the necessary heat for DPF regeneration. The exhaust wrap shall also help protect surrounding components from radiant heat which can be transferred from the exhaust.

The exhaust flex joint shall not include the thermal exhaust wrap.

TRANSMISSION

The drive train shall include an Allison model EVS 4000 torque converting, automatic transmission which shall include electronic controls. The transmission shall feature two (2) 10-bolt PTO pads located on the converter housing.

The transmission shall include two (2) internal oil filters which shall offer Castrol TranSynd™ synthetic TES 295 transmission fluid which shall be utilized in the lubrication of the EVS transmission. An electronic oil level sensor shall be included with the readout located in the shift selector.

The transmission gear ratios shall be:

1 st	3.51:1
2 nd	1.91:1
3 rd	1.43:1
4 th	1.00:1
5 th	0.74:1
6 th	0.64:1 (if applicable)
Rev	4.80:1

TRANSMISSION MODE PROGRAMMING

The transmission, upon start-up, will select five (5) speeds of operation. The sixth speed over drive shall be available with the activation of the mode button on the shifting pad.

TRANSMISSION FEATURE PROGRAMMING

The Allison Gen V-E transmission EVS group package number 127 shall contain the 198 vocational package in consideration of the duty of this apparatus as a pumper. This package shall incorporate an automatic neutral with selector override. This feature commands the

METRO FIRE APPARATUS

transmission to neutral when the park brake is applied, regardless of drive range requested on the shift selector. This requires re-selecting drive range to shift out of neutral for the override.

This package shall be coupled with the use of a split shaft PTO and incorporate pumping circuits.

These circuits shall be used allowing the vehicle to operate in the fourth range lockup while operating the pump mode due to the 1 to 1 ratio through the transmission, therefore the output speed of the engine is the input speed to the pump. The pump output can be easily calculated by using this input speed and the drive ratio of the pump itself to rate the gallons of water the pump can provide.

A transmission interface connector shall be provided in the cab. This package shall contain the following input/output circuits to the transmission control module. The Gen V-E transmission shall include prognostic diagnostic capabilities. These capabilities shall include the monitoring of the fluid life, filter change indication, and transmission clutch maintenance.

<u>Function ID</u>	<u>Description</u>	<u>Wire assignment</u>
Inputs		
C	PTO Request	142
J	Fire Truck Pump Mode (4th Lockup)	122 / 123
Outputs		
C	Range Indicator	145 (4th)
G	PTO Enable Output	130
	Signal Return	103

ELECTRONIC TRANSMISSION OIL LEVEL INDICATOR

The transmission fluid shall be monitored electronically and shall send a signal to activate a warning in the instrument panel when levels fall below normal.

TRANSMISSION SHIFT SELECTOR

An Allison pressure sensitive range selector touch pad shall be provided and located to the right of the driver within clear view and easy reach. The shift selector shall have a graphical Vacuum Florescent Display (VFD) capable of displaying two lines of text. The shift selector shall provide mode indication and a prognostic indicator (wrench symbol) on the digital display. The prognostics monitor various operating parameters and shall alert you when a specific maintenance function is required.

TRANSMISSION PRE-SELECT WITH AUXILIARY BRAKE

When the auxiliary brake is engaged, the transmission shall automatically shift to second gear to decrease the rate of speed assisting the secondary braking system and slowing the vehicle.

TRANSMISSION COOLING SYSTEM

The transmission shall include a water to oil cooler system located in the cooling loop between the radiator and the engine. The transmission cooling system shall meet all transmission

METRO FIRE APPARATUS

manufacturer requirements. The transmission cooling system shall feature continuous flow of engine bypass water to maintain uninterrupted transmission cooling.

TRANSMISSION DRAIN PLUG

The transmission shall include an original equipment manufacturer installed magnetic transmission fluid drain plug.

TRANSMISSION WARRANTY

The Allison EVS series transmission shall be warranted for a period of five (5) years with unlimited mileage. Parts and labor shall be included in the warranty.

LH PTO

A PTO shall be installed on the transmission by the OEM.

LH PTO MODEL

A ten (10) bolt Chelsea model 280-GGFJP-B5XD heavy duty transmission driven PTO shall be installed. The clutched shifted PTO is designed specifically for the Allison world transmission and provides an intermittent and continuous torque rating of 360 lb. ft.

PTO LOCATION

The transmission shall have two (2) power take off (PTO) mounting locations, one (1) in the 8:00 o'clock position and one (1) in the 1:00 o'clock position.

LH PTO CONTROL

Switches for the power take off shall be wired to the V-mux node to be used by the OEM. There shall be an on/off rocker switch labeled "Aerial Master" wired to a V-mux input and output with integral light wired to the v-mux input terminal of the switch that shall illuminate when the switch is on and the v-mux output is active.

There shall be an on/off rocker switch labeled "Aerial PTO" activated by the "Aerial Master" rocker switch with an input to the V-mux node when the switch is on and an integral light activated by an independent V-mux output. The switches shall be located on dash.

DRIVELINE

All drivelines shall be heavy duty metal tube and equipped with MSI 1810 series universal joints. The shafts shall be dynamically balanced prior to installation to alleviate future vibration. In areas of the driveline where a slip shaft is required, the splined slip joint shall be coated with Glide Coat®. The drivelines shall include Meritor brand u-joints with thrust washers.

MIDSHIP PUMP / GEARBOX

METRO FIRE APPARATUS

A temporary jackshaft driveline shall be installed by the chassis manufacturer to accommodate the mid-ship split shaft pump as specified by the apparatus manufacturer. Holes shall be provided in the frame as specified by the OEM for mounting a Smeal aerial pump module.

MIDSHIP PUMP / GEARBOX MODEL

The midship pump/gearbox provisions shall be for a Waterous CSUC20 pump.

MIDSHIP PUMP GEARBOX DROP

The Waterous pump gearbox shall have a “D” (long) drop length.

MIDSHIP PUMP RATIO

The ratio for the midship pump shall be 2.27:1.

MIDSHIP PUMP LOCATION C/L SUCTION TO C/L REAR AXLE

The midship pump shall be located so the dimension from the centerline of the suction to the centerline of the rear axle is 117.50 inches.

PUMP SHIFT CONTROLS

One (1) pump shift control panel shall be located on the left hand side of the engine tunnel, integrated with the shifter pod. The following shall be provided on the panel: a three (3) position locking toggle switch; an engraved PUMP ENGAGED identification light; and an engraved OK TO PUMP identification light. The pump shift control panel shall be black with a yellow border outline. One (1) label indicating pump instructions and the transmission shift selector position used for pumping shall be provided and located so it can be read from the driver's position per NFPA 16.10.1.3. The road mode shall be selected when the switch is in the up (forward) position and pump mode shall be selected when the switch is in the down (aft) position.

The center switch position shall exhaust air from both pump and road sides of the pump gear box shift cylinder.

PUMP SHIFT CONTROL PLUMBING

Air connections shall be provided from the air supply tank to the pump shift control valve and from the pump shift control valve to the frame mounted bracket. The frame mounted bracket shall include labeling identifying the pump and road connection points with threaded 0.25 inch NPT fittings on the solenoid for attaching the customer installed pump. The air supply shall be pressure protected from service brake system.

FUEL FILTER/WATER SEPARATOR

The fuel system shall have a Racor GreenMAX 6600R fuel filter/water separator as a primary filter. The fuel filter shall have a drain valve and a see-through cover to allow visual inspection of fuel and filter condition. The Racor 6600R shall meet engine requirements for particulate size, collection capacity, removal efficiency, and water removal efficiency. The filter shall be capable of handling a maximum flow rate of 150 gallons per hour.

METRO FIRE APPARATUS

A secondary fuel filter shall be included as approved by the engine manufacturer.

An instrument panel lamp and audible alarm which indicates when water is present in the fuel-water separator shall also be included.

FUEL LINES

The fuel system supply and return lines installed from the fuel tank to the engine shall be black textile braided lines which are reinforced with braided high tensile steel wire. The fuel lines shall be connected with reusable steel fittings.

FUEL SHUTOFF VALVE

A fuel shutoff valve shall be installed in the fuel draw line at the primary fuel filter to allow the fuel filter to be changed without loss of fuel to the fuel pump.

ELECTRIC FUEL PRIMER

Integral to the engine assembly is an electric lift pump that serves the purpose of pre-filter fuel priming.

FUEL COOLER

An aluminum cross flow air to fuel cooler shall be provided to lower fuel temperature allowing the vehicle to operate at higher ambient temperatures. The fuel cooler shall be located behind the rear axle.

FUEL TANK

The fuel tank shall have a capacity of sixty-eight (68) gallons and shall measure 35.00 inches in width X 17.00 inches in height X 29.00 inches in length.

The baffled tank shall have a vent port to facilitate venting to the top of the fill neck for rapid filling without "blow-back" and a roll over ball check vent for temperature related fuel expansion and draw.

The tank is designed with dual draw tubes and sender flanges. The tank shall have 2.00 inch NPT fill ports for right or left hand fill. A 0.50 inch NPT drain plug shall be centered in the bottom of the tank.

The fuel tank shall be mounted below the frame, behind the rear axle. Two (2) three-piece strap hanger assemblies with "U" straps bolted midway on the fuel tank front and rear shall be utilized to allow the tank to be easily lowered and removed for service purposes. Rubber isolating pads shall be provided between the tank and the upper tank mounting brackets. Strap mounting studs through the rail, hidden behind the body shall not be acceptable.

FUEL TANK MATERIAL AND FINISH

METRO FIRE APPARATUS

The fuel tank shall be constructed of 12 gauge aluminized steel. The exterior of the tank shall be powder coated black and then painted to match the frame components.

All powder coatings, primers and paint shall be compatible with all metals, pretreatments and primers used. The cross hatch adhesion test per ASTM D3359 Method B, results to be 5B minimum. The pencil hardness test per ASTM D3363 shall have a final post-curved pencil hardness of H-2H. The direct impact resistance test per ASTM D2794, results to be 5B minimum.

Any proposals offering painted fuel tanks with variations from the above process shall not be accepted. The film thickness of vendor supplied parts shall also be sufficient to meet the performance standards as stated above.

FUEL TANK STRAP MATERIAL

The fuel tank straps shall be constructed of ASTM A-36 steel. The fuel tank straps shall be powder coated black and then painted to match the frame components if possible.

FUEL TANK MISCELLANEOUS OPTIONS

The fuel tank shall be temporarily mounted, to be permanently relocated by the OEM. The tank and mounting straps as specified shall be included with the chassis along with components for permanent standard installation.

FUEL TANK FILL PORT

The fuel tank fill ports shall be provided with two (2) left fill ports located one (1) in the forward position and one (1) in the middle position and the right fill port located in the middle position of the fuel tank.

FUEL TANK SERVICEABILITY PROVISIONS

The chassis fuel lines and sender wiring shall have additional length provided so the tank can be easily lowered and removed for service purposes. The additional 12.00 feet of length shall be located above the fuel tank and shall be coiled and secured. The fuel line fittings shall be pointed towards the right side (curbside) of the chassis.

FUEL TANK DRAIN PLUG

A 0.5 inch NPT magnetic drain plug shall be centered in the bottom of the fuel tank.

FRONT AXLE

The front axle shall be a Meritor Easy Steer Non drive front axle, model number MFS-20. The axle shall include a 3.74 inch drop and a 71.00 inch king pin intersection (KPI). The axle shall include a conventional style hub with a standard knuckle. The weight capacity for the axle shall be rated to 23,000 pounds. This rating shall require special approvals from the wheel manufacturers.

FRONT AXLE WARRANTY

METRO FIRE APPARATUS

The front axle shall be warranted by Meritor for five (5) years with unlimited miles under the general service application. Details of the Meritor warranty are provided on the PDF document attached to this option.

FRONT WHEEL BEARING LUBRICATION

The front axle wheel bearings shall be lubricated with synthetic oil. The oil level can be visually checked via clear inspection windows in the front axle hubs.

FRONT SHOCK ABSORBERS

Two (2) Bilstein inert, nitrogen gas filled shock absorbers shall be provided and installed as part of the front suspension system. The shocks shall be a monotubular design and fabricated using a special extrusion method, utilizing a single blank of steel without a welded seam, achieving an extremely tight peak-to-valley tolerance and maintains consistent wall thickness. The monotubular design shall provide superior strength while maximizing heat dissipation and shock life.

The ride afforded through the use of a gas shock is more consistent and shall not deteriorate with heat, the same way a conventional oil filled hydraulic shock would.

The Bilstein front shocks shall include a digressive working piston assembly allowing independent tuning of the compression and rebound damping forces to provide optimum ride and comfort without compromise. The working piston design shall feature fewer parts than most conventional twin tube and "road sensing" shock designs and shall contribute to the durability and long life of the Bilstein shock absorbers.

Proposals offering the use of conventional twin tube or "road sensing" designed shocks shall not be considered.

FRONT SUSPENSION

The front suspension shall include an eleven (11) leaf spring pack in which the longest leaf measures 53.38 inch long and 4.00 inches wide. The springs shall be shot peened for long life and include a military double wrapped front eye. The springs shall be bolted in place with M20 10.9 bolts and have replaceable polyurethane bushings in the spring eyes. The spring capacity shall be rated at 23,000 pounds.

STEERING COLUMN/ WHEEL

The cab shall include a Douglas Autotech steering column which shall include a seven (7) position tilt, a 2.25 inch telescopic adjustment, and an 18.00 inch, four (4) spoke steering wheel located at the driver's position. The steering wheel shall be covered with black polyurethane foam padding.

The steering column shall contain a horn button, self-canceling turn signal switch, four-way hazard switch and headlamp dimmer switch.

ELECTRONIC POWER STEERING FLUID LEVEL INDICATOR

METRO FIRE APPARATUS

The power steering fluid shall be monitored electronically and shall send a signal to activate an audible alarm and visual warning in the instrument panel when fluid level falls below normal.

POWER STEERING PUMP

The hydraulic power steering pump shall be a TRW PS and shall be gear driven from the engine. The pump shall be a balanced, positive displacement, sliding vane type. The power steering system shall include an oil to air passive cooler.

FRONT AXLE CRAMP ANGLE

The chassis shall have a front axle cramp angle of 48-degrees to the left and 44-degrees to the right.

POWER STEERING GEAR

The power steering gear shall be a TRW model TAS 85 with an assist cylinder.

CHASSIS ALIGNMENT

The chassis frame rails shall be measured to insure the length is correct and cross checked to make sure they run parallel and are square to each other. The front and rear axles shall be laser aligned. The front tires and wheels shall be aligned and toe-in set on the front tires by the chassis manufacturer.

REAR AXLE

The rear axle shall be a Meritor model RS-35-185 single drive axle. The axle shall include precision forged, single reduction differential gearing, and shall have a fire service rated capacity of 35,000 pounds.

The axle shall be built of superior construction and quality components to provide the rugged dependability needed to stand up to the fire industry's demands. The axle shall include rectangular shaped, hot-formed housing with a standard wall thickness of 0.56 of an inch for extra strength and rigidity and a rigid differential case for high axle strength and reduced maintenance.

The axle shall have heavy-duty Hypoid gearing for longer life, greater strength and quieter operation. Industry-standard wheel ends for compatibility with both disc and drum brakes, and unitized oil seal technology to keep lubricant in and help prevent contaminant damage will be used.

REAR AXLE DIFFERENTIAL LUBRICATION

The rear axle differential shall be lubricated with synthetic oil.

REAR AXLE WARRANTY

METRO FIRE APPARATUS

The rear axle shall be warranted by Meritor for five (5) years with unlimited miles under the general service application. Details of the Meritor warranty are provided on the PDF document attached to this option.

REAR WHEEL BEARING LUBRICATION

The rear axle wheel bearings shall be lubricated with synthetic oil.

VEHICLE TOP SPEED

The top speed of the vehicle shall be approximately 60 MPH +/-2 MPH at governed engine RPM.

REAR SUSPENSION

The single rear axle shall feature a Hendrickson Roadmaax™ air suspension. The suspension shall include two optimized air springs mounted to cast structural trailing arms, a transverse cross beam for increased roll stability and two heavy duty shock absorbers. Dual air height control valves shall be installed to ensure equal frame height on both sides of the vehicle regardless of the load. Axle alignment is maintained using two eccentric bushings at each frame bracket.

The rear axle weight of the complete vehicle shall be a minimum of 12,500 pounds unladen.

The rear suspension capacity shall be rated at 35,000 pounds.

REAR SHOCK ABSORBERS

Shock absorbers shall be supplied by the suspension manufacturer and installed on the rear axle suspension.

TIRE INTERMITTENT SERVICE RATING

The chassis shall be rated using Intermittent Service ratings provided to the emergency vehicle market by the tire manufacturers as the basis for determining the maximum vehicle load and speed.

FRONT TIRE

The front tires shall be Goodyear 425/65R-22.5 20PR "L" tubeless radial G296 MSA mixed service tread.

The front tire stamped load capacity shall be 22,800 pounds per axle with a nominal speed rating of 68 miles per hour when properly inflated to 120 pounds per square inch.

The Goodyear Intermittent Service Rating maximum load capacity shall be 24,400 pounds per axle with a speed rating of 68 miles per hour when properly inflated to 120 pounds per square inch.

The Goodyear Intermittent Service Rating maximum speed capacity shall be 22,800 pounds per axle with a speed rating of 75 miles per hour when properly inflated to 120 pounds per square inch.

METRO FIRE APPARATUS

The Goodyear Intermittent Service Rating limits the operation of the emergency vehicle to no more than fifty (50) miles of continuous operation under maximum recommended payload, or without stopping for at least twenty (20) minutes. The emergency vehicle must reduce its speed to no more than 50 MPH after the first fifty (50) miles of travel.

REAR TIRE

The rear tires shall be Goodyear 315/80R-22.5 20PR "L" tubeless radial G291 highway tread.

The rear tire stamped load capacity shall be 33,080 pounds per axle with a nominal speed rating of 68 miles per hour when properly inflated to 130 pounds per square inch.

The Goodyear Intermittent Service Rating maximum load capacity shall be 35,400 pounds per axle with a speed rating of 68 miles per hour when properly inflated to 130 pounds per square inch.

The Goodyear Intermittent Service Rating maximum speed capacity shall be 33,080 pounds per axle with a speed rating of 75 miles per hour when properly inflated to 130 pounds per square inch.

The Goodyear Intermittent Service Rating limits the operation of the emergency vehicle to no more than fifty (50) miles of continuous operation under maximum recommended payload, or without stopping for at least twenty (20) minutes. The emergency vehicle must reduce its speed to no more than 50 MPH after the first fifty (50) miles of travel.

REAR AXLE RATIO

The rear axle ratio shall be 5.86:1.

TIRE PRESSURE INDICATOR

There shall be electronic chrome LED valve caps shipped loose for installation by the OEM which shall illuminate with a red LED when tire pressure drops 8psi provided. The valve caps are self-calibrating and set to the pressure of the tire upon installation.

FRONT WHEEL

The front wheels shall be Alcoa hub piloted, 22.50 inch X 12.25 inch LvL One™ polished aluminum wheels. The hub piloted mounting system shall provide easy installation and shall include two-piece flange nuts. The wheels shall feature one-piece forged strength and shall include Alcoa's Dura-Bright® finish as an integral part of the wheel surface. Alcoa Dura-Bright® wheels keep their shine without polishing. Brake dust, grime and road debris are easily removed by simply cleaning the wheels with soap and water.

REAR WHEEL

METRO FIRE APPARATUS

The outer rear wheels shall be Alcoa hub piloted, heavy duty, 22.50 inch X 9.00 inch LvL One™ aluminum wheels with Alcoa Dura-Bright® wheel treatment as an integral part of the wheel. The inner rear wheels shall be Alcoa hub piloted, 22.50 inch X 9.00 inch LvL One™ polished aluminum wheels. The hub piloted mounting system shall provide easy installation and shall include two-piece flange nuts.

WHEEL TRIM

The front wheels shall include stainless steel lug nut covers and stainless steel baby moons shipped loose with the chassis for installation by the apparatus builder. The baby moons shall have cutouts for oil seal viewing when applicable.

The rear wheels shall include stainless steel lug nut covers and band mounted spring clip stainless steel high hats shipped loose with the chassis for installation by the apparatus builder.

The lug nut covers, baby moons, and high hats shall be RealWheels® brand constructed of 304L grade, non-corrosive stainless steel with a mirror finish. Each wheel trim component shall meet D.O.T. certification.

BRAKE SYSTEM

A rapid build-up air brake system shall be provided. The air brakes shall include, at a minimum, a two (2) air tank, three (3) reservoir system with a total of 4152 cubic inch of air capacity. A floor mounted treadle valve shall be mounted inside the cab for graduated control of applying and releasing the brakes. An inversion valve shall be installed to provide a service brake application in the unlikely event of primary air supply loss. All air reservoirs provided on the chassis shall be labeled for identification.

The rear axle spring brakes shall automatically apply in any situation when the air pressure falls below 25 PSI and shall include a mechanical means for releasing the spring brakes when necessary. An audible alarm shall designate when the system air pressure is below 60 PSI.

A four (4) sensor, four (4) modulator anti-lock braking system (ABS) shall be installed on the front and rear axles in order to prevent the brakes from locking or skidding while braking during hard stops or on icy or wet surfaces. This in turn shall allow the driver to maintain steering control under heavy braking and in most instances, shorten the braking distance. The electronic monitoring system shall incorporate diagonal circuitry which shall monitor wheel speed during braking through a sensor and tone ring on each wheel. A dash mounted ABS lamp shall be provided to notify the driver of a system malfunction. The ABS system shall automatically disengage the auxiliary braking system device when required. The speedometer screen shall be capable of reporting all active defaults using PID/SID and FMI standards.

Additional safety shall be accommodated through Automatic Traction Control (ATC) which shall be installed on the single rear axle. The ATC system shall apply the ABS when the drive wheels loose traction. The system shall scale the electronic engine throttle back to prevent wheel spin while accelerating on ice or wet surfaces.

A momentary rocker style switch shall be provided and properly labeled "mud/snow". When the switch is pressed once, the system shall allow a momentary wheel slip to obtain traction under extreme mud and snow conditions. During this condition the ATC light and the light on the rocker

METRO FIRE APPARATUS

switch shall blink continuously notifying the driver of activation. Pressing the switch again shall deactivate the mud/snow feature.

The Electronic Stability Control (ESC) unit is a functional extension of the electronic braking system. It is able to detect any skidding of the vehicle about its vertical axis as well as any rollover tendency. The control unit comprises an angular-speed sensor that measures the vehicle's motion about the vertical axis, caused, for instance, by cornering or by skidding on a slippery road surface. An acceleration sensor measures the vehicle's lateral acceleration. The Controller Area Network (CAN) bus provides information on the steering angle. On the basis of lateral acceleration and steering angle, an integrated microcontroller calculates a theoretical angular speed for the stable vehicle condition.

FRONT BRAKES

The front brakes shall be Meritor EX225 Disc Plus disc brakes with 17.00 inch vented rotors.

REAR BRAKES

The rear brakes shall be Meritor 16.50 inch X 8.63 inch S-cam drum type. The brakes shall feature a cast iron shoe.

PARK BRAKE

Upon application of the push-pull valve in the cab, the rear brakes will engage via mechanical spring force. This is accomplished by dual chamber rear brakes, satisfying the FMVSS parking brake requirements.

SUPPLEMENTAL BRAKE

A supplemental brake engagement shall be supplied that can only be engaged while the rear spring brakes are engaged. In addition to the mechanical rear brake engagement, the front service brakes shall also be engaged via air pressure, providing additional braking capability. Front service brake activation shall be accomplished with activation of the rear mechanical park brake valve.

PARK BRAKE CONTROL

A Meritor-Wabco manual hand control push-pull style valve shall operate the parking brake system. The control shall be yellow in color.

The parking brake actuation valve shall be mounted on the center of the dash within easy access of the driver and the officer positions.

REAR BRAKE SLACK ADJUSTERS

Haldex rear brake automatic slack adjusters shall be installed on the axle.

AIR DRYER

METRO FIRE APPARATUS

The brake system shall include a Wabco System Saver 1200 air dryer with an integral 100 watt heater with a Metri-Pack sealed connector. The air dryer incorporates an internal turbo cutoff valve that closes the path between the air compressor and air dryer purge valve during the compressor "unload" cycle. The turbo cutoff valve allows purging of moisture and contaminants without the loss of turbo boost pressure. The air dryer shall be located on the right hand frame rail forward of the front wheel behind the right hand cab step.

FRONT BRAKE CHAMBERS

The front brakes shall be provided with MGM type 24 long stroke brake chambers.

REAR BRAKE CHAMBERS

The rear axle shall include a piston style MGM 30/30 long stroke brake chambers which shall convert the energy of compressed air into mechanical force and motion. This shall actuate the brake camshaft, which in turn operates the foundational brake mechanism forcing the brake shoes against the brake drum.

AIR COMPRESSOR

The air compressor provided for the engine shall be a naturally aspirated Wabco® SS440 single cylinder pass-through drive type compressor which shall be capable of producing 26.0 CFM at 1200 engine RPMs. The compressor shall include an aluminum cylinder head which shall improve cooling, reduce weight and decrease carbon formation.

AIR GOVERNOR

An air governor shall be provided to control the cut-in and cut-out pressures of the engine mounted air compressor. The governor shall be calibrated to meet FMVSS requirements. The air governor shall be located on the air dryer bracket.

MOISTURE EJECTORS

An automatic moisture ejector with a manual drain provision shall be installed on the wet tank of the air supply system. Manual pet-cock type drain valves shall be installed on all remaining reservoirs of the air supply system.

AIR SUPPLY LINES

The air system on the chassis shall be plumbed with color coded reinforced nylon tubing air lines. The primary (rear) brake line shall be green, the secondary (front) brake line red, the parking brake line orange and the auxiliary (outlet) will be blue.

Brass compression type fittings shall be used on the nylon tubing. All drop hoses shall include fiber reinforced neoprene covered hoses.

REAR AIR TANK MOUNTING

METRO FIRE APPARATUS

If a combination of wheelbase, air tank quantity, or other requirements necessitate the location of one or more air tanks to be mounted rear of the fuel tank, these tank(s) will be mounted perpendicular to frame.

WHEELBASE

The chassis wheelbase shall be 218.00 inches.

REAR OVERHANG

The chassis rear overhang shall be 54.00 inches.

FRAME

The frame shall consist of triple side rails and cross members forming a ladder style frame. The side rails shall be formed in the shape of a "C" channel, with the outer rail measuring 10.25 inches high X 3.50 inches deep X 0.38 inches thick, with an inner channel 9.44 inches high X 3.13 inches deep X 0.38 inches thick, and a second inner channel, 8.55 inches high X 2.75 inches deep X 0.25 inches thick which shall be provided extending from the rear of the cab to the forward rear suspension cross member. Each rail shall be constructed of 110,000 psi minimum yield high strength low alloy steel. The triple rail section shall be rated by a Resistance Bending Moment (RBM) minimum of 3,921,500 inch pounds and have a minimum section modulus of 35.65 cubic inches. The frame shall measure 35.00 inches in width.

Proposals calculating the frame strength using the "box method" shall not be considered.

Proposals including heat treated rails shall not be considered. Heat treating frame rails produces rails that are not uniform in their mechanical properties throughout the length of the rail. Rails made of high strength, low alloy steel are already at the required yield strength prior to forming the rail.

A minimum of seven (7) fully gusseted 0.25 inch thick cross members shall be installed. The inclusion of the body mounting, or bumper mounting shall not be considered as a cross member.

The cross members shall be attached using zinc coated grade 8 fasteners. The bolt heads shall be flanged type, held in place by distorted thread flanged lock nuts. Each cross member shall be mounted to the frame rails utilizing a minimum of 0.25 inch thick gusset reinforcement plates at all corners balancing the area of force throughout the entire frame.

Any proposals not including additional reinforcement for each cross member shall not be considered.

All relief areas shall be cut in with a minimum 2.00 inch radius at intersection points with the edges ground to a smooth finish to prevent a stress concentration point.

FRAME WARRANTY

Summary of Warranty Terms:

METRO FIRE APPARATUS

THE FOLLOWING IS SUMMARY OF WARRANTY TERMS FOR INFORMATION ONLY. THE ACTUAL LIMITED WARRANTY TERMS CAN BE FOUND IN THE CHASSIS WARRANTY DOCUMENT, WHICH CONTAINS THE COMPLETE STATEMENT OF THE WARRANTY. SPARTAN'S RESPONSIBILITY IS TO BE ACCORDING TO THE TERMS OF THE COMPLETE LIMITED WARRANTY DOCUMENT.

The frame and cross members shall carry a limited lifetime warranty to the original purchaser. The warranty period shall commence on the date the vehicle is delivered to the first end user.

MISCELLANEOUS FRAME OPTIONS

The frame shall include drillings which shall be specific to mounting a 75.00 foot Smeal substructure.

FRAME CLEAR AREA

The chassis frame shall be left clear of chassis mounted components inside or outside the frame rails within the first 30.00 inches behind the cab to allow space for OEM installed components. Cross members may be installed in the clear area if required for proper frame or driveline configuration.

FRAME PAINT

The frame rails shall be hot dip galvanized and powder coated prior to assembly and attachment of any components. The components that shall be galvanized shall include:

- Main frame "C" channel or channels

The frame parts which are not galvanized shall be powder coated prior to any attachment of components. Parts which shall be powder coated shall include but are not limited to:

- Steering gear bracket
- Front splayed rails and fish plates
- Bumper extensions
- Cross members
- Cross member gussets
- Fuel tank mounting brackets
- Fuel tank straps (unless material/finish is specified in 3130 subcat)
- Air tanks (unless color coded tanks are specified in 3205 subcat)
- Air tank mounting brackets
- Exhaust mounting brackets

METRO FIRE APPARATUS

- Air cleaner skid plate
- Radiator skid plate
- Battery supports, battery trays and battery covers

Other non-galvanized under carriage components which are received from the suppliers with coatings already applied shall include but are not limited to:

- Suspension components
- Front and rear axles

All powder coatings, primers and paint used on the non-galvanized components shall be compatible with all metals, pretreatments and primers used. The cross hatch adhesion test per ASTM D3359 shall not have a fail of more than ten (10) squares. The pencil hardness test per ASTM D3363 shall have a final post-cured pencil hardness of H-2H. The direct impact resistance test per ASTM D2794 shall have an impact resistance of 120.00 inches per pound at 2 mils.

The chassis under carriage consisting of frame, axles, driveline running gear, air tanks and other assorted chassis mounted components shall then be painted gloss black SEM Rust Shield anti-rust shielding agent. Paint shall be applied prior to airline and electrical wiring installation.

FRAME PAINT - MISCELLANEOUS

There shall be an RTV type sealant applied to the seams between the frame rail and the frame liner(s) to help prevent water intrusion between the frame rails. The sealant shall be applied to all seams along the length of the frame and at the top, front, and rear ends of the liner(s). The sealant shall be applied after the frame rails have been assembled and painted.

FRONT BUMPER

A one piece, two (2) rib wrap-around style, polished stainless steel front bumper shall be provided. The material shall be 10 gauge 304 stainless steel, 12" high and 104.50 inches wide.

FRONT BUMPER EXTENSION LENGTH

The front bumper shall be extended approximately 21.00 inches ahead of the cab.

FRONT BUMPER APRON

The 21.00 inch extended front bumper shall include an apron constructed of 0.19 inch thick embossed aluminum tread plate.

The apron shall be installed between the bumper and the front face of the cab affixed using stainless steel bolts attaching the apron to the top bumper flange.

METRO FIRE APPARATUS

FRONT BUMPER DISCHARGE

The chassis shall include frame mounted 2.00 inch diameter plumbed pipe intended for use as a discharge trash line. The discharge pipe shall be routed from the left hand front splay rail area behind the bumper to the area rear of the front axle, ahead of the battery box.

The discharge pipe shall be a, 2.00 inch stainless steel schedule 10 tube. The discharge shall include a Victaulic groove for connecting to the pump and discharge hose plumbing on each end of the tube.

The apparatus manufacturer shall plumb the discharge pipe to the pump and shall provide all valves as required.

FRONT BUMPER COMPARTMENT CENTER

The front bumper shall include a compartment in the bumper apron located in the center between the frame rails which may be used as a hose well. The compartment shall be constructed of 0.13 inch 5052-H32 grade aluminum and shall include drain holes in the bottom corners to allow excess moisture to escape. The compartment shall include a notched cover constructed of 0.19 inch thick bright embossed aluminum tread plate. The notch shall be located in the left front portion of the cover and shall be 4.00 inches in length with a 2.00 inches wide radius.

FRONT BUMPER COMPARTMENT COVER HARDWARE

The front bumper compartment cover(s) shall include gas cylinder stays which shall hold the cover open. Each cover shall be held in the closed position via a flush push button style latch.

MECHANICAL SIREN

The front bumper shall include an electromechanical Federal Q2B™ siren, which shall be streamlined, chrome-plated and shall produce 123 decibels of sound at 10.00 feet. The Q2B™ siren produces a distinctive warning sound that is recognizable at long distances. A unique clutch design provides a longer coast down sound while reducing the amp draw to 100 amps. The siren shall measure 10.50 inches wide X 10.00 inches high X 14.00 inches deep. The siren shall include a pedestal mount to surface mount on a horizontal surface.

MECHANICAL SIREN LOCATION

The siren shall be pedestal mounted on the bumper apron on the furthest outboard section of the bumper on the driver side.

AIR HORN

The front bumper shall include two (2) Hadley brand E-Tone air horns which shall measure 21.00 inches long with a 6.00 inch round flare. The air horns shall be trumpet style with a chrome finish on the exterior and a painted finish deep inside the trumpet.

METRO FIRE APPARATUS

AIR HORN LOCATION

The air horns shall be recess mounted in the front bumper face, one (1) on the right side of the bumper in the inboard position relative to the right hand frame rail and one (1) on the left side of the bumper in the inboard position relative to the left hand frame rail.

AIR HORN RESERVOIR

One (1) air reservoir, with a 1200 cubic inch capacity, shall be installed on the chassis to act as a supply tank for operating air horns. The reservoir shall be isolated with a 90 PSI pressure protection valve on the reservoir supply side to prevent depletion of the air to the air brake system.

ELECTRONIC SIREN SPEAKER

There shall be one (1) Federal Signal Inc. Dynamax® model ES100C, 100 watt speaker provided. The speaker shall measure 5.90 inches tall X 5.50 inches wide X 2.30 inches deep. The speaker shall include a Federal Signal "Electric F" style grille which shall measure 6.61 inches tall X 6.78 inches wide.

ELECTRONIC SIREN SPEAKER LOCATION

The electronic siren speaker shall be located on the front bumper face on the right side outboard of the frame rail in the far outboard position.

FRONT BUMPER TOW HOOKS

Two (2) heavy duty tow hooks, painted to match the frame components, shall be installed in the rearward position out of the approach angle area, bolted directly to the side of each chassis frame rail with grade 8 bolts.

CAB TILT SYSTEM

The entire cab shall be capable of tilting approximately 45-degrees to allow for easy maintenance of the engine and transmission. The cab tilt pump assembly shall be located on the right side of the chassis above the battery box.

The electric-over-hydraulic lift system shall include an ignition interlock and red cab lock down indicator lamp on the tilt control which shall illuminate when holding the "Down" button to indicate safe road operation.

It shall be necessary to activate the master battery switch and set the parking brake in order to tilt the cab. As a third precaution the ignition switch must be turned off to complete the cab tilt interlock safety circuit.

Two (2) spring-loaded hydraulic hold down hooks located outboard of the frame shall be installed to hold the cab securely to the frame. Once the hold-down hooks are set in place, it shall take the application of pressure from the hydraulic cab tilt lift pump to release the hooks.

Two (2) cab tilt cylinders shall be provided with velocity fuses in each cylinder port. The cab tilt pivots shall be 1.90 inch ball and be anchored to frame brackets with 1.25 inch diameter studs.

METRO FIRE APPARATUS

A steel safety channel assembly, painted safety yellow shall be installed on the right side cab lift cylinder to prevent accidental cab lowering. The safety channel assembly shall fall over the lift cylinder when the cab is in the fully tilted position. A cable release system shall also be provided to retract the safety channel assembly from the lift cylinder to allow the lowering of the cab.

CAB TILT LIMIT SWITCH

A cab tilt limit switch shall be installed. The switch will effectively limit the travel of the cab when being tilted. The limit adjustment of the switch shall be preset by the chassis manufacturer to prevent damage to the cab or any bumper mounted option mounted in the cab tilt arc. Further adjustment to the limit by the apparatus manufacturer shall be available to accommodate additional equipment.

CAB TILT CONTROL RECEPTACLE

The cab tilt control cable shall include a receptacle which shall be temporarily located on the right hand chassis rail rear of the cab to provide a place to plug in the cab tilt remote control pendant. The tilt pump shall include 8.00 feet of cable with a six (6) pin Deutsch receptacle with a cap.

The remote control pendant shall include 20.00 feet of cable with a mating Deutsch connector. The remote control pendant shall be shipped loose with the chassis.

CAB TILT LOCK DOWN INDICATOR

The cab dash shall include a message located within the dual air pressure gauge which shall alert the driver when the cab is unlocked and ajar. The alert message shall cease to be displayed when the cab is in the fully lowered position and the hold down hooks are secured and locked to the cab mounts.

In addition to the alert message an audible alarm shall sound when the cab is unlocked and ajar and the parking brake is released.

CAB WINDSHIELD

The cab windshield shall have a surface area of 2969.88 square inches and be of a two (2) piece wraparound design for maximum visibility.

The glass utilized for the windshield shall include standard automotive tint. The left and right windshield shall be fully interchangeable thereby minimizing stocking and replacement costs.

Each windshield shall be installed using black self-locking window rubber.

GLASS FRONT DOOR

The front cab doors shall include a window which is 27.00 inches in width X 26.00 inches in height. These windows shall have the capability to roll down completely into the door housing. This shall be accomplished manually utilizing a crank style handle on the inside of the door. A reinforced window regulator assembly shall be provided for severe duty use.

METRO FIRE APPARATUS

There shall be an irregular shaped fixed window which shall measure 2.50 inches wide at the top, 8.00 inches wide at the bottom X 26.00 inches in height, more commonly known as “cozy glass” ahead of the front door roll down windows.

The windows shall be mounted within the frame of the front doors trimmed with a black anodized ring on the exterior.

GLASS TINT FRONT DOOR

The windows located in the left and right front doors shall have a standard green automotive tint which shall allow seventy-five percent (75%) light transmittance.

GLASS REAR DOOR RH

The rear right hand side door shall include a window which is 27.00 inches in width X 26.00 inches in height. This window shall roll up and down manually utilizing a crank style handle on the inside of the door. A reinforced window regulator assembly shall be provided for severe duty use.

GLASS TINT REAR DOOR RIGHT HAND

The window located in the right hand side rear door shall include a standard green automotive tint which shall allow seventy-five percent (75%) light transmittance.

GLASS REAR DOOR LH

The rear left hand side door shall include a window which is 27.00 inches in width X 26.00 inches in height. This window shall roll up and down manually utilizing a crank style handle on the inside of the door. A reinforced window regulator assembly shall be provided for severe duty use.

GLASS TINT REAR DOOR LEFT HAND

The window located in the left hand side rear door shall include a standard green automotive tint which shall allow seventy-five percent (75%) light transmittance.

GLASS SIDE MID RH

The cab shall include a window on the right side behind the front and ahead of the crew door which shall measure 16.00 inches wide X 26.00 inches high. This window shall be fixed within this space and shall be rectangular in shape. The window shall be mounted using self-locking window rubber. The glass utilized for this window shall include a green automotive tint unless otherwise noted.

GLASS TINT SIDE MID RIGHT HAND

The window located on the right hand side of the cab between the front and rear doors shall include a standard green automotive tint which shall allow seventy-five percent (75%) light transmittance.

METRO FIRE APPARATUS

GLASS SIDE MID LH

The cab shall include a window on the left side behind the front door and ahead of the crew door and above the wheel well which shall measure 16.00 inches wide X 26.00 inches high. This window shall be fixed within this space and shall be rectangular in shape. The window shall be mounted using self-locking window rubber. The glass utilized for this window shall include a green automotive tint unless otherwise noted.

GLASS TINT SIDE MID LEFT HAND

The window located on the left hand side of the cab between the front and rear doors shall include a standard green automotive tint which shall allow seventy-five percent (75%) light transmittance.

CLIMATE CONTROL

A ceiling mounted combination defroster and cabin heating and air conditioning system shall be located above the engine tunnel area. The system covers and plenums shall be of severe duty design made of aluminum which shall be coated with a customer specified interior paint. The design of the system's covers shall provide quick access to washable air intake filters as well as easy access to other serviceable items.

The air delivery plenums provide targeted airflow directly to the vehicle occupants. Six (6) adjustable louvers will provide comfort for the front seat occupants and ten (10) adjustable louvers will provide comfort for the rear crew occupants.

The system shall be capable of producing up to 12 FPM of air velocity at all occupant seating positions. Separate front and rear blower motors shall be of brushless design and shall be controlled independently. It shall be capable of reducing the interior cabin air temperature from 122° F (+/- 3° F) to 80° F in thirty minutes with 50% relative humidity and full solar load as described in SAE J2646.

The system shall also provide heater pull up performance which meets or exceeds the performance requirements of SAE J1612 as well as defrost performance that meets or exceeds the performance requirements of SAE J381.

A gravity drain system shall be provided that is capable of evacuating condensate from the vehicle while on a slope of up to a 13% grade in any direction.

The air conditioning system plumbing shall be a mixture of custom bent zinc coated steel fittings and Aeroquip flexible hose with Aeroquip EZ-Clip fittings.

The overhead heater/defroster plumbing shall include an electronic flow control valve that re-directs hot coolant away from the evaporator, via a bypass loop, as the temperature control is moved toward the cold position.

Any component which needs to be accessed to perform system troubleshooting shall be accessible by one person using basic hand tools. Regularly serviced items shall be replaceable by one person using basic hand tools.

METRO FIRE APPARATUS

*****Spartan Motors Inc. recommends that the overall climate system performance be based off third-party testing in accordance to Society of Automotive Engineering standards as a complete system.***

Individual component level BTU ratings is not an accurate indicator of the performance capability of the completed system. System individual component BTU ratings:

- Air conditioning evaporator total BTU/HR: 82,000
- Air conditioning condenser total BTU/HR: 59,000
- Heater coil total BTU/HR: 98,000

Performance data specified is based on testing performed by an independent third-party test facility using a medium four-door 10" Raised roof Gladiator chassis equipped with an ISL engine.

CLIMATE CONTROL DRAIN

The climate control system shall include a gravity drain for water management. The gravity drain shall remove condensation from the air conditioning system without additional mechanical assistance.

CLIMATE CONTROL ACTIVATION

The heating, defrosting and air conditioning controls shall be in the center dash center switch panel, in a position which is easily accessible to the driver. The climate control shall be activated by a rotary switch.

HVAC OVERHEAD COVER PAINT

The overhead HVAC cover shall be painted with an easy-to-clean black texture finish.

A/C CONDENSER LOCATION

A roof mounted A/C condenser shall be installed on the left side of the cab, mid-roof.

A/C COMPRESSOR

The air-conditioning compressor shall be a belt driven, engine mounted compressor. The compressor shall be compatible with R134-a refrigerant.

*****Spartan Motors Inc. recommends that the overall climate system performance be based off third-party testing in accordance to Society of Automotive Engineering standards as a complete system.***

Individual component level ratings are not an accurate indicator of the performance capability of the completed system.

Refrigerant Compressor displacement: 19.1 cubic inches per revolution.

METRO FIRE APPARATUS

UNDER CAB INSULATION

The underside of the cab tunnel surrounding the engine shall be lined with multi-layer insulation, engineered for application inside diesel engine compartments.

The insulation shall act as a noise barrier, absorbing noise thus keeping the decibel level in the cab well within NFPA recommendations. As an additional benefit, the insulation shall assist in sustaining the desired temperature within the cab interior.

The engine tunnel insulation shall measure approximately 0.30 inch thick including a multi-layer foil faced glass cloth and polyester fiber layer. The foil surface acts as protection against heat, moisture and other contaminants. The insulation shall meet or exceed FMVSS 302 flammability test.

The insulation shall be cut precisely to fit each section and sealed for additional heat and sound deflection. The insulation shall be held in place by acrylic pressure sensitive adhesive.

INTERIOR TRIM FLOOR

The floor of the cab shall be covered with a multi-layer mat consisting of 0.25 inch thick sound absorbing closed cell foam with a 0.06 inch thick non-slip vinyl surface with a pebble grain finish. The covering shall be held in place by a pressure sensitive adhesive and aluminum trim molding. All exposed seams shall be sealed with silicone caulk matching the color of the floor mat to reduce the chance of moisture and debris retention.

INTERIOR TRIM

The cab interior shall include trim on the front ceiling, rear crew ceiling, and the cab walls. It shall be easily removable to assist in maintenance. The trim shall be constructed of insulated vinyl over a hard board backing.

REAR WALL INTERIOR TRIM

The rear wall of the cab shall be trimmed with vinyl.

HEADER TRIM

The cab interior shall feature header trim over the driver and officer dash constructed of 5052-H32 Marine Grade, 0.13 inch thick aluminum.

TRIM CENTER DASH

The main center dash area shall be constructed of 5052-H32 Marine Grade, 0.13 inch thick aluminum plate. There shall be four (4) holes located on the top of the dash near each outer edge of the electrical access cover for ventilation. The center dash electrical access cover shall include a gas cylinder stay which shall hold the cover open during maintenance.

TRIM LH DASH

The left hand dash shall be constructed of 5052-H32 Marine Grade, 0.13 inch thick aluminum plate for a perfect fit around the instrument panel. For increased occupant protection the

METRO FIRE APPARATUS

extreme duty left hand dash utilizes patent pending break away technology to reduce rigidity in the event of a frontal crash. The left hand dash shall offer lower vertical surface area to the left and right of the steering column to accommodate control panels.

TRIM RH DASH

The right hand dash shall be constructed of 5052-H32 Marine Grade, 0.13 of an inch thick aluminum plate and shall include a glove compartment with a hinged door and a Mobile Data Terminal (MDT) provision. The glove compartment size will measure 14.00 inches wide X 6.38 inches high X 5.88 inches deep. The MDT provision shall be provided above the glove compartment.

ENGINE TUNNEL TRIM

The cab engine tunnel shall be covered with a multi-layer mat consisting of 0.25 inch closed cell foam with a 0.06 inch thick non-slip vinyl surface with a pebble grain finish. The mat shall be held in place by pressure sensitive adhesive. The engine tunnel mat shall be trimmed with anodized aluminum stair nosing trim for an aesthetically pleasing appearance.

POWER POINT DASH MOUNT

The cab shall include one (1) 12 volt cigarette lighter type receptacles in the switch panel to provide a power source for 12 volt electrical equipment. The cab shall also include two (2) Blue Sea dual universal serial bus (USB) charging receptacles in the cab dash to provide a power source for USB chargeable electrical equipment. The USB ports shall be capable of a 5 Volt-2.1 amp total output. The receptacles shall be wired battery direct.

STEP TRIM

Each cab entry door shall include a three step entry. The first step closest to the ground shall be constructed of SAE 304 stainless steel with embossed perforations and diamond shaped cutout. The perforations and cutouts shall allow water and other debris to flow through rather than becoming trapped within the stepping surface. The step shall feature a splash guard to reduce water and debris from splashing in to the step. The splash guard shall have drainage holes beneath the back of the step to allow debris and water to flow through rather than becoming trapped within the stepping surface. The stainless steel material shall have a number 8 mirror finish. The lower step shall be mounted to a frame which is integral with the construction of the cab for rigidity and strength. The middle step shall be integral with the cab construction and shall be trimmed with a Flex-Tred[®] adhesive grit surface material.

UNDER CAB ACCESS DOOR

The cab shall include an aluminum access door in the left crew step riser painted to match the cab interior paint with a push and turn latch. The under cab access door shall provide access to the diesel exhaust fluid fill.

INTERIOR DOOR TRIM

The interior trim on the doors of the cab shall consist of an aluminum panel constructed of Marine Grade 5052-H32 0.13 of an inch thick aluminum plate. The door panels shall include a painted finish.

METRO FIRE APPARATUS

DOOR TRIM CUSTOMER NAMEPLATE

The interior door trim on the front doors shall include a customer nameplate which states the vehicle was custom built for their Department.

CAB DOOR TRIM REFLECTIVE

The interior of each door shall include high visibility reflective tape. A white reflective tape shall be provided vertically along the rear outer edge of the door. The lowest portion of each door skin shall include a reflective tape chevron with red and white stripes and a Spartan logo. The chevron tape shall measure 6.00 inches in height.

INTERIOR GRAB HANDLE "A" PILLAR

There shall be two (2) rubber covered 11.00 inch grab handles installed inside the cab, one on each "A" post at the left and right door openings. The left handle shall be located 7.88 inches above the bottom of the door window opening and the right handle shall be located 2.88 inches above the bottom of the door window opening. The handles shall assist personnel in entering and exiting the cab.

INTERIOR GRAB HANDLE FRONT DOOR

Each front door shall include one (1) ergonomically contoured 9.00 inch cast aluminum handle mounted horizontally on the interior door panels. The handles shall feature a textured black powder coat finish to assist personnel entering and exiting the cab.

INTERIOR GRAB HANDLE REAR DOOR

A black powder coated cast aluminum assist handle shall be provided on the inside of each rear crew door. A 30.00 inch long handle shall extend horizontally the width of the window just above the window sill. The handle shall assist personnel in exiting and entering the cab.

INTERIOR SOFT TRIM COLOR

The cab interior soft trim surfaces shall be black in color.

INTERIOR TRIM SUNVISOR

The header shall include two (2) sun visors, one each side forward of the driver and officer seating positions above the windshield. Each sun visor shall be constructed of Masonite and covered with padded vinyl trim.

INTERIOR FLOOR MAT COLOR

The cab interior floor mat shall be black in color.

CAB PAINT INTERIOR DOOR TRIM

The inner door panel surfaces shall be painted with an easy clean-to-clean black texture finish.

METRO FIRE APPARATUS

HEADER TRIM INTERIOR PAINT

The metal surfaces in the header area shall be coated with an easy-to-clean black texture finish.

TRIM CENTER DASH INTERIOR PAINT

The entire center dash shall be coated with an easy-to-clean matte black texture finish. Any accessory pods attached to the dash shall also be painted this color.

TRIM LH DASH INTERIOR PAINT

The left hand dash shall be painted with an easy-to-clean matte black texture finish.

TRIM RIGHT HAND DASH INTERIOR PAINT

The right hand dash shall be painted with an easy-to-clean matte black texture finish.

DASH PANEL GROUP

The main center dash area shall include three (3) removable panels located one (1) to the right of the driver position, one (1) in the center of the dash and one (1) to the left of the officer position. The center panel shall be within comfortable reach of both the driver and officer.

SWITCHES CENTER PANEL

The center dash panel shall include six (6) switch positions in the upper left portion of the panel.

A rocker switch with a blank legend installed directly above shall be provided for any position without a switch and legend designated by a specific option. The non-specified switches shall be two-position, black switches with a green indicator light. Each blank switch legend can be custom engraved by the body manufacturer. All switch legends shall have backlighting provided.

SWITCHES LEFT PANEL

The left dash panel shall include four (4) switches. There shall be three (3) in a single row. The three (3) switches shall be rocker type. There shall also be one (1) left windshield wiper/washer control switch.

A rocker switch with a blank legend installed directly above shall be provided for any position not designated by a specific option. The non-designated switches shall be two-position, black switches with a green indicator light. Each blank switch legend can be custom engraved by the body manufacturer. All switch legends shall have backlighting provided.

SWITCHES RIGHT PANEL

The right dash panel shall include no rocker switches or legends.

METRO FIRE APPARATUS

SEAT BELT WARNING

A Weldon seat belt warning system, integrated with the Vehicle Data Recorder system, shall be installed for each seat within the cab. The system shall provide a visual warning indicator in the Vista display and control screen(s).

The warning system shall activate when any seat is occupied with a minimum of 60 pounds, the corresponding seat belt remains unfastened, and the park brake is released. The warning system shall also activate when any seat is occupied, the corresponding seat belt was fastened in an incorrect sequence, and the park brake is released. Once activated, the visual indicators and applicable audible alarm shall remain active until all occupied seats have the seat belts fastened.

SEAT MATERIAL

The Bostrom Firefighter seats shall include a covering of extra high strength, wear resistant fabric made of durable low seam Durawear Plus™ ballistic polyester. A PVC coating shall be bonded to the back side of the material to help protect the seats from UV rays and from being saturated or contaminated by fluids. Durawear Plus™ meets or exceeds specification of the common trade name Imperial 1800. The material meets FMVSS 302 flammability requirements.

If applicable, Theatre style seats located in the cab shall be high strength, wear resistant fabric made of durable ballistic polyester. A PVC coating shall be bonded to the back side of the material to help protect the seats from UV rays and from being saturated or contaminated by fluids. Common trade names for this material are Imperial 1200 and Durawear.

SEAT COLOR

All seats supplied with the chassis shall be gray in color. All seats shall include red seat belts.

SEAT BACK LOGO

The seat back shall include the "Spartan" logo. The logo shall be centered on the standard headrest of the seat back and on the left side of a split headrest.

SEAT DRIVER

The driver's seat shall be an H.O. Bostrom 500 Series Firefighter Sierra model seat. The seat shall feature eight-way electric positioning. The eight positions shall include up and down, fore and aft with 8.00 inches of travel, back angle adjustment and seat rake adjustment. The seat shall feature integral springs to isolate shock.

The seat shall feature an all belts to seat (ABTS) style of safety restraint. The ABTS feature shall include a three-point shoulder harness with the lap belt, automatic retractor and buckle as an integral part of the seat assembly. The ABTS feature shall also include the RiteHite™ shoulder adjustment feature to provide enhanced comfort and safety by allowing customized seat belt fit.

The minimum vertical dimension from the seat H-point to the ceiling for this belted seating position shall be 35.00 inches measured with the seat height adjusted to the lowest position of travel.

METRO FIRE APPARATUS

This model of seat shall have successfully completed the static load tests set forth by FMVSS 207, 209, and 210 in effect at the time of manufacture. This testing shall include a simultaneous forward load of 3000 pounds each on the lap and shoulder belts and twenty (20) times the weight through the center of gravity.

The materials used in construction of the seat shall also have successfully completed testing with regard to the flammability of materials used in the occupant compartments of motor vehicles as outlined in FMVSS 302, of which dictates the allowable burning rate of materials in the occupant compartments of motor vehicles.

SEAT BACK DRIVER

The driver's seat shall include a standard seat back incorporating the all belts to seat feature (ABTS). The seat back shall feature a contoured head rest.

SEAT MOUNTING DRIVER

The driver's seat shall be installed in an ergonomic position in relation to the cab dash.

OCCUPANT PROTECTION DRIVER

The driver's position shall be equipped with the Advanced Protection System™ (APS). The APS shall selectively deploy integrated systems to protect against injuries in qualifying frontal impact, side impact, and rollover events. The increase in survivable space and security of the APS shall also provide ejection mitigation protection.

The driver's seating area APS shall include:

- Advanced seat belt system - retractor pre-tensioner tightens the seat belt around the driver, securing the occupant in the seat and the load limiter plays out some of the seat belt webbing to reduce seat belt to chest and torso force upon impact as well as mitigate head and neck injuries.
- Large side curtain airbag - protects the driver's head, neck, and upper body from dangerous cab side surfaces and contact points with intrusive surfaces as a result of a collision as well as provides ejection mitigation protection to the driver in a qualifying event by covering the window and the upper portion of the door.
- Dual knee airbags (patent pending) with energy management mounting (patent pending) - protects the driver's lower body from dangerous surface contact injuries, acceleration injuries, and from intrusion as well as locks the lower body in place so the upper body shall be slowed by the load limiting seat belt.
- Steering wheel airbag - protects the driver's head, neck, and upper torso from contact injuries, acceleration injuries, and contact points with intrusive surfaces as a result of a collision.

METRO FIRE APPARATUS

SEAT OFFICER

The officer's seat shall be a H.O. Bostrom 500 Series Sierra seat model. The seat shall feature a tapered and padded seat, and cushion. The seat shall be mounted in a fixed position.

The seat shall feature an all belts to seat (ABTS) style of safety restraint. The ABTS feature shall include a three-point shoulder harness with the lap belt and automatic retractor as an integral part of the seat assembly. The buckle portion of the seat belt shall extend from the seat base towards the driver position within easy reach of the occupant. The ABTS feature shall also include the RiteHite™ shoulder adjustment feature to provide enhanced comfort and safety by allowing customized seat belt fit.

The minimum vertical dimension from the seat H-point to the ceiling for this belted seating position shall be 35.00 inches.

This model of seat shall have successfully completed the static load tests by FMVSS 207/210. This testing shall include a simultaneous forward load of 3000 pounds each on the lap and shoulder belts and twenty (20) times the weight through the center of gravity. This model of seat installed in the cab model, as specified, shall have successfully completed the dynamic sled testing using FMVSS 208 as a guide with the following accommodations. In order to reflect the larger size outfitted firefighters, the test dummy used shall be a 95th percentile hybrid III male weighing 225 pounds rather than the 50th percentile male dummy weighing 165 pounds as referenced in FMVSS 208. The model of seats shall also have successfully completed the flammability of materials used in the occupant compartments of motor vehicles as outlined in FMVSS 302, of which decides the burning rate of materials in the occupant compartments of motor vehicles.

SEAT BACK OFFICER

The officer's seat shall feature a SecureAll™ SCBA locking system which shall be one bracket model and store most U.S. and International SCBA brands and sizes while in transit or for storage within the seat back. The bracket shall be easily adjustable for all SCBA brands and cylinder diameters. All adjustment points shall utilize similar hardware and adjustments shall be made with one tool.

The bracket shall be adjustable to compensate for different cylinder lengths without the use of tools. The adjustment shall be made by raising a lever and moving the top clamp vertically.

The bracket system shall be free of straps and clamps that may interfere with auxiliary equipment on SCBA units. The center guide fork shall keep the SCBA tank in place for a safe and comfortable fit in the seat back cavity. The SCBA unit simply needs to be pushed against the pivot arm to engage the patented auto- locking system. Once the lock is engaged, the top clamp shall surround the top of the SCBA tank for a secure fit in all directions.

The SecureAll™ shall include a release handle which shall be integrated into the seat cushion for quick and easy release. This shall eliminate the need for straps or pull cords to interfere with other SCBA equipment.

The seat back shall include a removable padded cover which shall be provided over the SCBA cavity.

METRO FIRE APPARATUS

SEAT MOUNTING OFFICER

The officer's seat shall be installed in an ergonomic position in relation to the cab dash.

OCCUPANT PROTECTION OFFICER

The officer's position shall be equipped with the Advanced Protection System™ (APS). The APS shall selectively deploy integrated systems to protect against injuries in qualifying frontal impact, side impact, and rollover events. The increase in survivable space and security of the APS shall also provide ejection mitigation protection.

The officer's seating area APS shall include:

- Advanced seat belt system - retractor pre-tensioner tightens the seat belt around the officer, securing the occupant in the seat and the load limiter plays out some of the seat belt webbing to reduce seat belt to chest and torso force upon impact as well as mitigate head and neck injuries.
- Large side curtain airbag - protects the officer's head, neck, and upper body from dangerous cab side surfaces and contact points with intrusive surfaces as a result of a collision as well as provides ejection mitigation protection to the officer in a qualifying event by covering the window and the upper portion of the door.
- Knee airbags - protects the officer's lower body from dangerous surface contact injuries, acceleration injuries, and from contact points with intrusive surfaces as a result of a collision as well as locks the lower body in place so the upper body shall be slowed by the load limiting seat belt.

POWER SEAT WIRING

The power seat or seats installed in the cab shall be wired directly to battery power.

SEAT BELT ORIENTATION CREW

The crew position seat belts shall follow the standard orientation which extends from the outboard shoulder extending to the inboard hip.

SEAT REAR FACING OUTER LOCATION

The crew area shall include two (2) rear facing crew seats, which include one (1) located directly behind the left side front seat and one (1) located directly behind the right side front seat.

SEAT CREW REAR FACING OUTER

The crew area shall include a seat in the rear facing outboard position which shall be a H.O. Bostrom 500 Series Firefighter model seat. The seat shall feature a tapered and padded seat, and cushion. The seat and cushion shall be spring load hinged and compact in design for additional room. The seat shall include a "Fold and Hold" feature so that the cushion shall remain in the seated position and simply touched to flip up.

METRO FIRE APPARATUS

The seat shall feature an all belts to seat (ABTS) style of safety restraint. The ABTS feature shall include a three-point shoulder harness with the lap belt and automatic retractor as an integral part of the seat assembly. The buckle portion of the seat belt shall extend from the seat base towards the driver position within easy reach of the occupant. The ABTS feature shall also include the RiteHite™ shoulder adjustment feature to provide enhanced comfort and safety by allowing customized seat belt fit.

The minimum vertical dimension from the seat H-point to the ceiling for each belted seating position shall be 35.00 inches.

This model of seat shall have successfully completed the static load tests by FMVSS 207/210. This testing shall include a simultaneous forward load of 3000 pounds each on the lap and shoulder belts and twenty (20) times the weight through the center of gravity. This model of seat installed in the cab model, as specified, shall have successfully completed the dynamic sled testing using FMVSS 208 as a guide with the following accommodations. In order to reflect the larger size outfitted firefighters, the test dummy used shall be a 95th percentile hybrid III male weighing 225 pounds rather than the 50th percentile male dummy weighing 165 pounds as referenced in FMVSS 208. The model of seats shall also have successfully completed the flammability of materials used in the occupant compartments of motor vehicles as outlined in FMVSS 302, of which decides the burning rate of materials in the occupant compartments of motor vehicles.

SEAT BACK REAR FACING OUTER

The rear facing outboard seat shall feature a Bostrom SecureAll™ self-contained breathing apparatus (SCBA) locking system which shall store most U.S. and International SCBA brands and bottle sizes while in transit or for storage within the seat back. The bracket shall be easily adjustable for all SCBA brands and cylinder diameters. All adjustment points shall utilize similar hardware and adjustments shall be made with one tool.

The bracket shall be adjustable to compensate for different cylinder lengths without the use of tools. The adjustment shall be made by raising a lever and moving the top clamp vertically.

The bracket system shall be free of straps that may interfere with auxiliary equipment on SCBA units. The center guide fork shall keep the SCBA tank in place for a safe and comfortable fit in the seat back cavity. The SCBA unit simply needs to be pushed against the pivot arm to engage the patented auto-locking system. Once the lock is engaged, the top clamp shall surround the top of the SCBA tank for a secure fit in all directions.

The SecureAll™ shall include a release handle which shall be integrated into the center of the bottom seat cushion for easy access and to eliminate hooking the release handle with clothing or other equipment.

The seat back shall include a removable padded cover which shall be provided over the SCBA cavity.

SEAT MOUNTING REAR FACING OUTER

The rear facing outer seat shall be mounted facing the rear of the cab.

METRO FIRE APPARATUS

OCCUPANT PROTECTION RFO

The rear facing outer seat position(s) shall be equipped with the Advanced Protection System™ (APS). The APS shall selectively deploy integrated systems to protect against injuries in qualifying frontal impact, side impact, and rollover events. The increase in survivable space and security of the APS shall also provide ejection mitigation protection.

Each rear facing outer seating position APS shall include:

- APS advanced seat belt system - retractor pre-tensioners tighten the seat belts around each occupant, securing the occupants in seats and load limiters play out some of the seat belt webbing to reduce seat belt to chest and torso force upon impact as well as mitigate head and neck injuries.
- Side curtain airbag - protects each occupant's head, neck, and upper body from dangerous cab side surfaces and contact points with intrusive surfaces as a result of a collision as well as provides ejection mitigation protection to each occupant in a qualifying event by covering the windows and walls adjacent to each seating position with an airbag custom designed for each cab configuration.

SEAT FORWARD FACING CENTER LOCATION

The crew area shall include two (2) forward facing center crew seats with both located at the center of the rear wall.

SEAT CREW FORWARD FACING CENTER

The forward facing center seat shall be a H.O. Bostrom 500 Series Firefighter model seat. The seat shall feature a tapered and padded seat, and cushion. The seat shall be mounted in a fixed position. The seat and cushion shall be hinged and compact in design for additional room. The seat shall include a "Fold and Hold" feature so that the cushion shall remain in the seated position and simply touched to flip up.

The seat shall feature an all belts to seat (ABTS) style of safety restraint. The ABTS feature shall include a three-point shoulder harness with the lap belt and automatic retractor as an integral part of the seat assembly. The buckle portion of the seat belt shall extend from the seat base towards the driver position within easy reach of the occupant. The ABTS feature shall also include the RiteHite™ shoulder adjustment feature to provide enhanced comfort and safety by allowing customized seat belt fit.

The minimum vertical dimension from the seat H-point to the ceiling for each belted seating position shall be 35.00 inches.

This model of seat shall have successfully completed the static load tests by FMVSS 207/210. This testing shall include a simultaneous forward load of 3000 pounds each on the lap and shoulder belts and twenty (20) times the weight through the center of gravity. This model of seat installed in the cab model, as specified, shall have successfully completed the dynamic sled testing using FMVSS 208 as a guide with the following accommodations. In order to reflect the larger size outfitted firefighters, the test dummy used shall be a 95th percentile hybrid III

METRO FIRE APPARATUS

male weighing 225 pounds rather than the 50th percentile male dummy weighing 165 pounds as referenced in FMVSS 208. The model of seats shall also have successfully completed the flammability of materials used in the occupant compartments of motor vehicles as outlined in FMVSS 302, of which decides the burning rate of materials in the occupant compartments of motor vehicles.

SEAT BACK FORWARD FACING CENTER

The forward facing center seat shall feature a SecureAll™ self-contained breathing apparatus (SCBA) locking system which shall be one bracket model and store most U.S. and International SCBA brands and sizes while in transit or for storage within the seat back. The bracket shall be easily adjustable for all SCBA brands and cylinder diameters. All adjustment points shall utilize similar hardware and adjustments shall be made with one tool.

The bracket shall be adjustable to compensate for different cylinder lengths without the use of tools. The adjustment shall be made by raising a lever and moving the top clamp vertically.

The bracket system shall be free of straps and clamps that may interfere with auxiliary equipment on SCBA units. The center guide fork shall keep the SCBA tank in place for a safe and comfortable fit in the seat back cavity. The SCBA unit simply needs to be pushed against the pivot arm to engage the patented auto-locking system. Once the lock is engaged, the top clamp shall surround the top of the SCBA tank for a secure fit in all directions.

The SecureAll™ shall include a release handle which shall be integrated into the seat cushion for quick and easy release. This shall eliminate the need for straps or pull cords to interfere with other SCBA equipment.

The seat back shall include a removable padded cover which shall be provided over the SCBA cavity.

OCCUPANT PROTECTION FFC

The forward facing center seat position(s) shall be equipped with the Advanced Protection System™ (APS). The APS shall selectively deploy integrated systems to protect against injuries in qualifying frontal impact, side impact, and rollover events. The increase in survivable space and security of the APS shall also provide ejection mitigation protection.

Each forward facing center seating position APS shall include:

- APS advanced seatbelt system - retractor pre-tensioners tighten the seat belts around each occupant, securing the occupants in seats and load limiters play out some of the seat belt webbing to reduce seat belt to chest and torso force upon impact as well as mitigate head and neck injuries.
- Side curtain airbag - provides ejection mitigation protection to each occupant in a qualifying event by covering the windows and walls adjacent to crew seating with an airbag custom designed for each cab configuration.

METRO FIRE APPARATUS

SEAT FRAME FORWARD FACING

The forward facing center seating positions shall include an enclosed seat frame located and installed on the rear wall. The seat frame shall measure 42.38 inches wide X 12.38 inches high X 22.00 inches deep. The seat frame shall be constructed of Marine Grade 5052-H32 0.19 inch thick aluminum plate. The seat box shall be painted with the same color as the remaining interior.

SEAT FRAME FORWARD FACING STORAGE ACCESS

There shall be two (2) access points to the seat frame storage area, one (1) on each side of the seat frame. Each access point shall be covered by a hinged door which measures 15.00 inches in width X 10.63 inches in height.

SEAT MOUNTING FORWARD FACING CENTER

The forward facing center seats shall be installed facing the front of the cab.

CAB FRONT UNDERSEAT STORAGE ACCESS

The left and right under seat storage areas shall have a solid aluminum hinged door with non-locking latch.

SEAT COMPARTMENT DOOR FINISH

All underseat storage compartment access doors shall have an easy-to-clean black texture finish.

WINDSHIELD WIPER SYSTEM

The cab shall include a triple arm linkage wiper system which shall clear the windshield of water, ice and debris. There shall be two (2) windshield wipers; each shall be affixed to a radial arm. The wiper motor shall be activated by an intermittent wiper control located within easy reach of the driver's position.

ELECTRONIC WINDSHIELD FLUID LEVEL INDICATOR

The windshield washer fluid level shall be monitored electronically. When the washer fluid level becomes low the yellow "Check Message Center" indicator light on the instrument panel shall illuminate and the message center in the dual air pressure gauge shall display a "Check Washer Fluid Level" message.

CAB DOOR HARDWARE

The cab entry doors shall be equipped with exterior pull handles, suitable for use while wearing firefighter gloves. The handles shall be made of aluminum with a chrome plated finish.

The interior exit door handles shall be flush paddle type with a black finish, which are incorporated into the upper door panel.

METRO FIRE APPARATUS

All cab entry doors shall include locks which are keyed alike. The door locks shall be designed to prevent accidental lockout.

The exterior pull handles shall include a scuff plate behind the handle constructed of polished stainless steel to help protect the cab finish.

DOOR LOCKS

Each cab entry door shall include a manually operated door lock. Each door lock may be actuated from the inside of the cab by means of a red knob located on the paddle handle of the respective door or by using a TriMark key from the exterior. The door locks are designed to prevent accidental lock out.

GRAB HANDLES

The cab shall include one (1) 18.00 inch knurled, anti-slip, one-piece exterior assist handle behind each cab door. The grab handle shall be made of SAE 304 stainless steel and be 1.25 inch diameter to enable non-slip assistance with a gloved hand.

REARVIEW MIRRORS

Retrac Aerodynamic West Coast style dual vision mirror heads model 613315 shall be provided and installed each of the front cab doors.

The mirrors shall be mounted via 1.00 inch diameter tubular stainless steel arms to provide a rigid mounting to reduce vibration.

The mirrors shall measure 8.00 inches wide X 19.00 inches high and shall include an integral convex mirror in the mirror head below the flat glass to provide wider field of vision. The flat and convex mirrors shall be motorized with remote horizontal and vertical adjustment. The control switches shall be mounted within easy reach of the driver. The flat and convex mirrors shall be heated for defrosting in severe cold weather conditions.

The mirror backs shall be constructed of vacuum formed chrome plated ABS plastic housings that are corrosion resistant and shall include an amber marker light. The mirrors shall be manufactured with the finest quality non-glare glass.

REARVIEW MIRROR HEAT SWITCH

The heat for the rearview mirrors shall be controlled through a rocker switch in the mirror control panel on the left side dash.

CAB FENDER

Full width wheel well liners shall be installed on the extruded cab to limit road splash and enable easier cleaning. Each two-piece liner shall consist of an inner liner 16.00 inches wide made of vacuum formed ABS composite and an outer fenderette 3.50 inches wide made of SAE 304 polished stainless steel.

METRO FIRE APPARATUS

MUD FLAPS FRONT

The front wheel wells shall have mud flaps installed on them.

CAB EXTERIOR FRONT & SIDE EMBLEMS

The cab shall include three (3) Spartan emblems. There shall be one (1) installed on the front air intake grille and one (1) emblem on each of the cab sides. The cab shall also include one (1) Advanced Protection System shield emblem on each front door.

IGNITION

A master battery system with a keyless start ignition system shall be provided. Each system shall be controlled by a one-quarter turn Cole Hersee switch, both of which shall be mounted to the left of the steering wheel on the dash. A chrome push type starter button shall be provided adjacent to the master battery and ignition switches.

Each switch shall illuminate a green LED indicator light on the dash when the respective switch is placed in the "ON" position.

The starter button shall only operate when both the master battery and ignition switches are in the "ON" position.

BATTERY

The single start electrical system shall include six (6) Harris BCI 31 925 CCA batteries with a 210 minute reserve capacity and 4/0 welding type dual path starter cables per SAE J541.

BATTERY TRAY

The batteries shall be installed within two (2) steel battery trays located on the left side and right side of the chassis, securely bolted to the frame rails. The battery trays shall be coated with the same material as the frame.

The battery trays shall include drain holes in the bottom for sufficient drainage of water. A durable, non-conducting, interlocking mat made by Dri-Dek shall be installed in the bottom of the trays to allow for air flow and help prevent moisture build up. The batteries shall be held in place by non-conducting phenolic resin hold down boards.

BATTERY BOX COVER

Each battery box shall include a steel cover which protects the top of the batteries. Each cover shall be coated the same as the battery box and shall include flush latches which shall keep the cover secure as well as a black powder coated handle for convenience when opening.

BATTERY CABLE

The starting system shall include cables which shall be protected by 275 degree F. minimum high temperature flame retardant loom, sealed at the ends with heat shrink and sealant.

METRO FIRE APPARATUS

BATTERY JUMPER STUD

The starting system shall include battery jumper studs. These studs shall be located in the forward most portion of the driver's side lower step, 8.00 inches apart. The studs shall allow the vehicle to be jump started, charged, or the cab to be raised in an emergency in the event of battery failure.

ALTERNATOR

The charging system shall include a 320 amp Leece-Neville 12 volt alternator. The alternator shall include a self-exciting integral regulator.

STARTER MOTOR

The single start electrical system shall include a Delco brand starter motor.

BATTERY CONDITIONER

A Blue Sea Auto Charger P12 7532 battery conditioner shall be supplied. The battery conditioner shall provide a 40 amp output for the chassis batteries. The battery conditioner shall be mounted in the cab in the LH rear facing outer seating position.

BATTERY CONDITIONER DISPLAY

A Blue Sea EV 7517 battery conditioner display shall be supplied. The battery conditioner display shall be mounted in the cab, viewable through the cab mid side window behind the left front door.

CAB/CHASSIS ELECTRICAL OUTLET

A NEMA 5-20R black nylon duplex 20 amp receptacle with a clear weatherproof cover shall be mounted on the left side of the cab behind the driver's seat on the hose cover. The outlet shall include a wall plate in a box shaped housing. The receptacle shall be ground fault circuit interrupter (GFCI) outlet with two (2) pole, three (3) wire configuration rated for 125 volts.

AUXILIARY AIR COMPRESSOR

A Kussmaul Auto Pump 120V air compressor shall be supplied. The air compressor shall be installed under the dashboard on the right-hand side, forward of the officer's seating position. The air compressor shall be plumbed to the air brake system to maintain air pressure.

ELECTRICAL INLET LOCATION

An electrical inlet shall be installed on the left hand side of cab over the wheel well in the forward position rear of the grab handle and above the door entry key pad if applicable.

ELECTRICAL INLET

A Blue Sea 20 amp Sure Eject electrical receptacle shall be supplied. It shall automatically eject the plug when the starter button is depressed.

METRO FIRE APPARATUS

A single item or an addition of multiple items must not exceed the rating of the electric inlet that it's connected to.

Amp Draw Reference List:

Kussmaul 40 LPC Charger - 5 Amps
Kussmaul 40/20 Charger - 8.5 Amps
Kussmaul 80 LPC Charger - 13 Amps
Kussmaul EV-40 - 6.2 Amps
Blue Sea P12 7532 - 7.5 Amps
Iota DLS-45/IQ4 - 11 Amps
1000W Engine Heater - 8.33 Amps
1500W Engine Heater - 12.5 Amps
120V Air Compressor - 4.2 Amps
120V Dometic HVAC - 15 Amps

ELECTRICAL INLET CONNECTION

The electrical inlet shall be connected to the battery conditioner, air pump, and electrical outlet.

ELECTRICAL INLET COLOR

The electrical inlet connection shall include a red cover.

HEADLIGHTS

The cab front shall include two (2) FireTech rectangular LED headlamps with high/low beam in the same housing and two (2) separate FireTech LED high beam only headlamps mounted in bright chrome bezels.

FRONT TURN SIGNALS

The front fascia shall include two (2) Whelen model M6 4.00 inch X 6.00 inch amber LED turn signals which shall be installed in an outboard position within the front fascia chrome bezel.

HEADLIGHT LOCATION

The headlights shall be located on the front fascia of the cab directly below the front warning lights.

SIDE TURN/MARKER LIGHTS

The sides of the cab shall include two (2) Truck-Lite 10250Y LED round side marker lights which shall be grommet mounted just behind the front cab radius corners.

MARKER AND ICC LIGHTS

In accordance with FMVSS, there shall be five (5) Weldon 9186-1500-20 LED cab marker lamps designating identification, center and clearance provided. These lights shall be installed on the face of the cab within full view of other vehicles from ground level.

METRO FIRE APPARATUS

HEADLIGHT AND MARKER LIGHT ACTIVATION

The headlights and marker lights shall be controlled via a virtual button on the Vista display. There shall be a virtual dimmer control on the Vista display to adjust the brightness of the dash lights. The headlamps and marker lamps shall illuminate to 100% brilliance when the ignition switch is in the "On" position.

GROUND LIGHTS

Each door shall include a Tecniq T44 LED ground light mounted to the underside of the cab step below each door. The lights shall include a polycarbonate lens, a housing which is vibration welded and LEDs which shall be shock mounted for extended life. The ground lighting shall be activated by the opening of the door on the respective cab side, when the parking brake is set and through a virtual button on the Vista display and control screen.

LOWER CAB STEP LIGHTS

The middle step located at each door shall include a Tecniq T44 LED light which shall activate with the opening of the respective door. The lights shall include a polycarbonate lens, a housing which is vibration welded and LEDs which shall be shock mounted for extended life.

INTERMEDIATE STEP LIGHTS

The intermediate step well area at each door shall include an LED light within a chrome housing. The Egress step lights shall provide visibility to the step well area for the first step exiting the vehicle. The Egress step lights shall activate with Entry step lighting.

LIGHTBAR PROVISION

There shall be two (2) light bars installed on the cab roof. The light bars shall be provided and installed by Spartan Chassis. The light bar installation shall include mounting and wiring to a control switch on the cab dash.

CAB FRONT LIGHTBAR

The lightbar provisions shall be for two (2) Whelen brand Freedom FN4MINI lightbars mounted on the left and right side of the front cab roof, each at a 30-degree angle. Each lightbar shall be 21.50 inches in length. Each lightbar shall feature three (3) red LED lights modules and two (2) clear LED light modules. The clear lights shall be disabled with park brake engaged. The cables shall exit the lightbars near the center of each lightbar.

LIGHTBAR SWITCH

The light bar shall be controlled through a virtual button on the Vista display and control screen. There shall be an additional button located on the Vista display and control screen to control the clear lights.

SIDE SCENE LIGHTS

The cab shall include two (2) Fire Research Spectra 900 LED surface mount lights, one (1) each side. Each light shall be 6.75 inches high X 9.00 inches wide and have a profile of less than 1.75

METRO FIRE APPARATUS

inches beyond the mounting surface. Wiring shall extend from a weatherproof strain relief at the rear of the light.

Each lamp head shall have twenty-four (24) white LEDs that generate a rated 7000 lumens at 12 or 24 volts DC. The lens shall redirect the light along the vehicle and out onto the working area. The light housing shall be aluminum with chrome colored bezel.

SIDE SCENE LIGHT LOCATION

The scene lighting located on the left and right sides of the cab shall be mounted in the upper forward portion of the cab between the front and rear crew doors.

SIDE SCENE ACTIVATION

The scene lights shall be activated by two (2) virtual buttons on the Vista display and control screen(s), one (1) for each light, and by opening the respective side cab doors.

INTERIOR OVERHEAD LIGHTS

The cab shall include a two-section, red and clear Weldon LED dome lamp located over each door. The dome lamps shall be rectangular in shape and shall measure approximately 7.00 inches in length X 3.00 inches in width with a black colored bezel. The clear portion of each lamp shall be activated by opening the respective door and via the multiplex display and both the red and clear portion can be activated by individual push lenses on each lamp.

An additional incandescent three (3) light module with dual map lights shall be located over the engine tunnel which can be activated by individual switches on the lamp.

MAP LIGHTS

A Federal Signal gooseneck style map light shall be provided. The light shall have a clear lens with a sliding red filter, shall be 18.00 inches tall, and shall have a rheostat control switch on the base. The light shall be located on the right hand side of the dash.

ENGINE COMPARTMENT LIGHT

There shall be a LED NFPA compliant light mounted under the engine tunnel for area work lighting on the engine. The light shall include a polycarbonate lens, a housing which is vibration welded and a bulb which shall be shock mounted for extended life. The light shall activate automatically when the cab is tilted.

DO NOT MOVE APPARATUS LIGHT

The front headliner of the cab shall include a flashing red Whelen Ion LED light clearly labeled "Do Not Move Apparatus". In addition to the flashing red light, an audible alarm shall be included which shall sound while the light is activated.

The flashing red light shall be located centered left to right for greatest visibility.

The light and alarm shall be interlocked for activation when either a cab door is not firmly closed or an apparatus compartment door is not closed, and the parking brake is released.

METRO FIRE APPARATUS

MASTER WARNING SWITCH

A master switch shall be included, as a virtual button on the Vista display and control screen which shall be labeled "E Master" for identification. The button shall feature control over all devices wired through it. Any warning device switches left in the "ON" position when the master switch is activated shall automatically power up.

HEADLIGHT FLASHER

An alternating high beam headlight flashing system shall be installed into the high beam headlight circuit which shall allow the high beams to flash alternately from left to right.

Deliberate operator selection of high beams will override the flashing function until low beams are again selected. Per NFPA, these clear flashing lights will also be disabled "On Scene" when the park brake is applied.

HEADLIGHT FLASHER SWITCH

The flashing headlights shall be activated through a virtual button on the Vista display and control screen.

INBOARD FRONT WARNING LIGHTS

The cab front fascia shall include two (2) Whelen M6 Super LED front warning lights in the left and right inboard positions. The lights shall feature multiple flash patterns including steady burn.

The lights shall be mounted to the front fascia of the cab within a chrome bezel. The lights shall be programmed to emit the "CometFlash 75" left/right flash pattern.

INBOARD FRONT WARNING LIGHTS COLOR

The warning lights mounted on the cab front fascia in the inboard positions shall be red.

FRONT WARNING SWITCH

The front warning lights shall be controlled through a virtual control on the Vista display and control screen. This switch shall be clearly labeled for identification.

INTERSECTION WARNING LIGHTS

The chassis shall include two (2) Whelen M6 series Super LED intersection warning lights, one (1) each side. The lights shall feature multiple flash patterns including steady burn. The lights shall be programmed to emit the "CometFlash 75" left/right flash pattern.

INTERSECTION WARNING LIGHTS COLOR

The intersection lights shall be red.

METRO FIRE APPARATUS

INTERSECTION WARNING LIGHTS LOCATION

The intersection lights shall be mounted centered front to rear on the flat portion of the side of the bumper tail.

SIDE WARNING LIGHTS

The cab sides shall include two (2) Whelen M6 Super LED warning lights, one (1) on each side. The lights shall feature multiple flash patterns including steady burn for solid colors and multiple flash patterns for split colors. The lights shall be mounted to the sides of the cab within a chrome bezel. The light shall be programmed to emit the "CometFlash 75" left/right flash pattern.

SIDE WARNING LIGHTS COLOR

The warning lights located on the side of the cab shall be red.

SIDE WARNING LIGHTS LOCATION

The warning lights on the side of the cab shall be mounted over the front wheel well directly over the center of the front axle.

SIDE AND INTERSECTION WARNING SWITCH

The side warning lights shall be controlled through a virtual button on the Vista display and control screen. This button shall be clearly labeled for identification.

REAR WARNING LIGHTS

The cab shall be prewired and contain a cutout for a Whelen TACTL5 Traffic Advisor control head located in the header above the driver for OEM installation.

Wiring provisions shall be provided routed to the rear of the frame for OEM installation of up to eight (8) individual traffic advisor warning lights rated at no more than one (1) amp each.

The power to the control head shall be ignition switched and activation dependent upon the state of the controllers switched position upon ignition.

INTERIOR DOOR OPEN WARNING LIGHTS

The interior of each door shall include one (1) 15.87 inch long X 0.73 inch tall amber Weldon LED warning light. The light shall be located on the upper portion of the door frame to be visible when a person is standing in front of the door while entering or exiting the cab. Each light shall activate with a scrolling directional flash pattern which moves from inside to outside when the door is in the open position. This shall serve as a warning to oncoming traffic.

SIREN CONTROL HEAD

A Signal Vehicle Products SS741MG electronic siren control head shall be provided and flush mounted in the switch panel with a location specific to the customer's needs.

METRO FIRE APPARATUS

The siren shall feature 200-watt output, “standby” mode awaiting instruction. The siren shall offer integrated public address, wail, yelp air horn, phaser, manual control and simultaneous two-tone operation. A hard wired microphone with noise canceling circuitry and Public Address override shall be provided with the siren head.

STEERING WHEEL HORN BUTTON SELECTOR SWITCH

A virtual button on the Vista display and control screen shall be provided to allow control of either the electric horn or the air horn from the steering wheel horn button. The electric horn shall sound by default when the selector switch is in either position to meet FMCSA requirements.

AIR HORN ACTIVATION

The air horn activation shall be accomplished through the steering wheel button for the driver and by a single right hand side lanyard cable accessible to the officer. An air horn activation circuit shall be provided to the chassis harness pump panel harness connector.

MECHANICAL SIREN ACTIVATION

The mechanical siren shall be actuated by two (2) Linemaster model SP491-S81 foot switches mounted in the front section of the cab for use by the driver and officer. A siren brake shall be provided on the Vista display.

The siren shall only be active when master warning switch is on to prevent accidental engagement.

BACK-UP ALARM

An ECCO model 575 backup alarm shall be installed at the rear of the chassis with an output level of 107 dB. The alarm shall automatically activate when the transmission is placed in reverse.

INSTRUMENTATION

An ergonomically designed instrument panel shall be provided. Each gauge shall be backlit with LED lamps. Stepper motor movements shall drive all gauges.

The instrumentation system shall be multiplexed and shall receive ABS, engine, and transmission information over the J1939 data bus to reduce redundant sensors and wiring.

A twenty eight (28) icon lightbar message center with integral LCD odometer/trip odometer shall be included. The odometer shall display up to 999,999.9 miles. The trip odometer shall display 9,999.9 miles. The LCD message center screen shall be capable of custom configuration by the users for displaying certain vehicle status and diagnostic functions.

The instrument panel shall contain the following gauges:

One (1) three-movement gauge displaying vehicle speed, fuel level, and Diesel Exhaust Fluid (DEF) level. The primary scale on the speedometer shall read from 0 to 100 MPH, and the secondary scale on the speedometer shall read from 0 to 160 KM/H. The scale on the fuel and

METRO FIRE APPARATUS

DEF level gauges shall read from empty to full as a fraction of full tank capacity. Red indicator lights in the gauge and an audible alarm shall indicate low fuel or low DEF at 1/8th tank level.

One (1) three-movement gauge displaying engine RPM, and primary and secondary air system pressures shall be included. The scale on the tachometer shall read from 0 to 3000 RPM. The scale on the air pressure gauges shall read from 0 to 150 pounds per square inch (PSI) with a red line zone indicating critical levels of air pressure. Red indicator lights in the gauge and an audible alarm shall indicate low air pressure.

One (1) four-movement gauge displaying engine oil pressure, coolant temperature, voltmeter, and transmission temperature shall be included. The scale on the engine oil pressure gauge shall read from 0 to 100 pounds PSI with a red line zone indicating critical levels of oil pressure. A red indicator light in the gauge and audible alarm shall indicate low engine oil pressure. The scale on the coolant temperature gauge shall read from 100 to 250 degrees Fahrenheit (°F) with a red line zone indicating critical coolant temperatures. A red indicator light in the gauge and audible alarm shall indicate high coolant temperature. The scale on the voltmeter shall read from 9 to 18 volts with a red line zone indicating critical levels of battery voltage. A red indicator light in the gauge and an audible alarm shall indicate high or low system voltage. The low voltage alarm shall indicate when the system voltage has dropped below 11.8 volts for more than 120 seconds in accordance with the requirements of NFPA 1901.

The scale on the transmission temperature gauge shall read from 100 to 300 degrees °F with a red line zone indicating critical temperatures. A red indicator light in the gauge and an audible alarm shall indicate a high transmission temperature.

The light bar portion of the message center shall include twenty-eight (28) LED backlit indicators. The lightbar shall be split with fourteen (14) indicators on each side of the LCD message screen. The lightbar shall contain the following indicators and produce the following audible alarms when supplied in conjunction with applicable configurations:

RED INDICATORS

Stop Engine - indicates critical engine fault
Air Filter Restricted - indicates excessive engine air intake restriction
Park Brake - indicates parking brake is set
Seat Belt - indicates a seat is occupied and corresponding seat belt remains unfastened
Low Coolant - indicates critically low engine coolant
Cab Tilt Lock - indicates the cab tilt system locks are not engaged.

AMBER INDICATORS

Malfunction Indicator Lamp (MIL) - indicates an engine emission control system fault
Check Engine - indicates engine fault
Check Transmission - indicates transmission fault
Anti-Lock Brake System (ABS) - indicates anti-lock brake system fault
High exhaust system temperature – indicates elevated exhaust temperatures
Water in Fuel - indicates presence of water in fuel filter
Wait to Start - indicates active engine air preheat cycle
Windshield Washer Fluid – indicates washer fluid is low
DPF restriction - indicates a restriction of the diesel particulate filter
Regen Inhibit-indicates regeneration of the DPF has been inhibited by the operator
Range Inhibit - indicates a transmission operation is prevented and requested shift request may not occur.

METRO FIRE APPARATUS

SRS - indicates a problem in the supplemental restraint system

Check Message - indicates a vehicle status or diagnostic message on the LCD display requiring attention.

GREEN INDICATORS

Left and Right turn signal indicators

ATC - indicates low wheel traction for automatic traction control equipped vehicles, also indicates mud/snow mode is active for ATC system

High Idle - indicates engine high idle is active.

Cruise Control - indicates cruise control is enabled

OK to Pump - indicates the pump is engaged and conditions have been met for pump operations

Pump Engaged - indicates the pump transmission is currently in pump gear

Auxiliary Brake - indicates secondary braking device is active

BLUE INDICATORS

High Beam indicator

AUDIBLE ALARMS

Air Filter Restriction

Cab Tilt Lock

Check Engine

Check Transmission

Open Door/Compartment

High Coolant Temperature

High or Low System Voltage

High Transmission Temperature

Low Air Pressure

Low Coolant Level

Low DEF Level

Low Engine Oil Pressure

Low Fuel

Seatbelt Indicator

Stop Engine

Water in Fuel

Extended Left/Right Turn Signal On

ABS System Fault

BACKLIGHTING COLOR

The instrumentation gauges and the switch panel legends shall be backlit using red LED backlighting.

AUXILIARY SPEEDOMETER

The dash shall include an auxiliary analog speedometer.

CAMERA REAR

One (1) Audiovox Voyager heavy duty box shaped HD camera shall be shipped loose for OEM installation in the body to afford the driver a clear view to the rear of the vehicle.

METRO FIRE APPARATUS

The camera system shall include a one-way communication device that shall be an integral part of the rear camera for the use of voice commands directly to the driver. The rear camera display shall activate when the vehicle's transmission is placed in reverse.

CAMERA DISPLAY

The camera system shall be wired to a single Weldon Vista display located on the driver's side dash. The camera system display can be activated through the Vista display panel.

CAMERA SPEAKER

The rear camera shall be wired to speaker(s) in the cab and shall be audible to the driver and officer. There shall be a virtual button provided on the Vista display and control panel to deactivate the speaker(s).

COMMUNICATION ANTENNA

An antenna base, for use with an NMO type antenna, shall be mounted on the left hand front corner of the cab roof so not to interfere with light bars or other roof mounted equipment installed by Spartan Chassis. The antenna base shall be an Antenex model MABVT8 made for either a 0.38 inch or 0.75 inch receiving hole in the antenna and shall include 17 foot of RG58 A/U cable with no connector at the radio end of the cable.

The antenna base design provides the most corrosion resistance and best power transfer available from a high temperature brass construction and gold plated contact design. The antenna base shall be provided by Spartan.

COMMUNICATION ANTENNA CABLE ROUTING

The antenna cable shall be routed from the antenna base mounted on the roof to the area inside the center rocker switch console.

CAB EXTERIOR PROTECTION

The cab face shall have a removable plastic film installed over the painted surfaces to protect the paint finish during transport to the body manufacturer.

FIRE EXTINGUISHER

A 2.50 pound D.O.T approved fire extinguisher with BC rating shall be shipped loose with the cab.

ROAD SAFETY KIT

The cab and chassis shall include one (1) emergency road safety triangle kit.

DOOR KEYS

The cab and chassis shall include a total of four (4) door keys for the manual door locks.

METRO FIRE APPARATUS

DIAGNOSTIC SOFTWARE OCCUPANT PROTECTION

Diagnostic software for the Spartan Advanced Protection System shall be available for free download from the Spartan Chassis website to Spartan authorized OEMs, dealers and service centers, as well as the vehicle owner.

The software has been validated to be compatible with the following RP1210 interface adapters:

- Dearborn Group DPA4 Plus
- Noregon Systems JPRO® DLA+
- Cummins INLINE5
- Cummins INLINE6
- NexIQ™ USB-Link™

The software and adapter utilize the SAE J1939-13 heavy duty nine (9) pin connector which is located below the driver's side dash to the left of the steering column.

WARRANTY

Summary of Warranty Terms:

THE FOLLOWING IS SUMMARY OF WARRANTY TERMS FOR INFORMATION ONLY. THE ACTUAL LIMITED WARRANTY DOCUMENT, WHICH IS ATTACHED TO THIS OPTION, CONTAINS THE COMPLETE STATEMENT OF THE SPARTAN FIRE CHASSIS LIMITED WARRANTY. SPARTAN'S RESPONSIBILITY IS TO BE ACCORDING TO THE TERMS OF THE COMPLETE LIMITED WARRANTY DOCUMENT.

The chassis manufacturer shall provide a limited parts and labor warranty to the original purchaser of the custom built cab and chassis for a period of twenty-four (24) months, or the first 36,000 miles, whichever occurs first. The warranty period shall commence on the date the vehicle is delivered to the first end user.

CHASSIS OPERATION MANUAL

There shall be two (2) digital copies of the chassis operation manual provided with the chassis. The digital data shall include a parts list specific to the chassis model.

ENGINE AND TRANSMISSION OPERATION MANUALS

The following manuals specific to the engine and transmission models ordered will be included with the chassis in the ship loose items:

- (1) Hard copy of the Engine Operation and Maintenance manual with USB flash drive
- (1) Digital copy of the Transmission Operator's manual on USB flash drive
- (1) Digital copy of the Engine Owner's manual on USB flash drive

METRO FIRE APPARATUS

ENGINE SERVICE MANUALS

There shall be two (2) printed hard copy sets of Cummins engine service reference manuals which shall be provided with the chassis.

TRANSMISSION SERVICE MANUALS

There shall be two (2) printed hard copy sets of Allison 4000 transmission service manuals included with the chassis.

CAB/CHASSIS AS BUILT WIRING DIAGRAMS

The cab and chassis shall include two (2) digital copies of wiring schematics and option wiring diagrams.

SALES TERMS

The sale of the Spartan Chassis shall be governed by the terms contained on the Sales Terms – Acceptance of Purchase Order document, a copy of which is attached to this option.

DRIVELINE LAYOUT CONFIRMATION

During the design phase of the chassis the Spartan Chassis driveline engineer shall submit the driveline layout to an OEM engineer to review the chassis design for any potential problems integrating the OEM body to the chassis. The OEM engineer shall provide approval to the driveline engineer prior to driveline bills of materials being released.

MUD FLAPS

In addition to the chassis supplied front mud flaps, two (2) mud flaps shall be provided rearward of the rear axles on the apparatus.

WATER TANK

The apparatus shall be equipped with a United Plastic Fabricating (UPF) 500 U.S. gallon water tank. Certification of the tank capacity shall be recorded on the manufacturer's record of construction and shall be provided to the purchaser upon delivery of the apparatus. The water tank shall be constructed of 1/2" thick PT2E polypropylene sheet stock, a non-corrosive stress relieved thermoplastic material, black in color, and UV-stabilized for maximum protection. The tank shall be of a specific configuration and shall be designed to be completely independent of the body and compartments. All joints and seams shall be nitrogen welded and tested for maximum strength and integrity. The top of the tank shall be fitted with removable lifting eyes designed with a 3:1 safety factor to facilitate easy removal.

TANK BAFFLES

The swash partitions shall be manufactured of natural color 3/8" PT2E polypropylene, with the transverse partitions extending from approximately 4" off the floor to just under the cover and the longitudinal partitions extending to the floor of the tank through the cover to allow for positive welding and maximum integrity. All partitions shall be equipped with vent and air holes to permit movement of air and water between compartments. The partitions shall be designed to provide

METRO FIRE APPARATUS

maximum water flow, interlock with one another, and be welded to each other and the walls of the tank.

TANK SUMP

One (1) sump shall be provided in the bottom of the water tank, constructed of 1/2" polypropylene, and located in the driver's side front quarter of the tank. Tanks requiring a front suction shall incorporate a 4" schedule 40 polypropylene pipe with a dip tube from the front of the tank to the sump location. The sump shall be used as a combination clean-out and drain. An anti-swirl plate shall be located approximately 2" above the sump.

TANK FILL CONNECTION

All tank fill couplings shall be backed with flow deflectors to break up the stream of water entering the tank, and shall be capable of withstanding sustained fill rates of up to 1,000 GPM.

TANK LID

The tank lid shall be constructed of 1/2" thick PT2E polypropylene and incorporate a three-piece locking design allowing for individual removal and inspection if necessary. The tank lid shall be recessed 3/8" from the top of the tank and welded to the sides and the longitudinal partitions for maximum integrity. The lid shall have hold downs consisting of 2" polypropylene dowels spaced a maximum of 30" apart. These dowels shall extend through the covers, ensuring the covers remain rigid under fast filling conditions. A minimum of two lifting dowels shall be drilled and tapped 1/2" x 13" to accommodate the lifting eyes.

WATER TANK MOUNTING

The water tank cradle shall be designed specifically for this apparatus. The cradle structure shall be supported by and welded directly to the top plate of the torque-box.

WATER TANK DRAIN

A 1-1/2" drain valve shall be provided in the pump compartment to drain the water tank. The valve shall include a locking lever to prevent accidental draining of the water tank.

WATER TANK FILL TOWER

The tank shall have a combination vent and manual fill tower, marked "Water Fill", located at the driver's side front corner of the tank. The fill tower shall be constructed of blue 1/2" PT2E polypropylene and be a minimum dimension of 8" x 8" at the outer perimeter. The tower shall have a 1/4" thick removable polypropylene screen and a PT2E polypropylene hinged-type cover.

WATER TANK LEVEL GAUGE

One (1) Innovative Controls SL Plus Tank Level Monitor System shall be provided on the pump operator's control panel. The system shall include one (1) electronic display module, a stainless steel pressure transducer sending unit, and wiring with water-tight plug terminations not requiring sealing grease.

The master display module shall show the tank level using 16 super-bright easy-to-see LEDs.

METRO FIRE APPARATUS

Tank level indication shall be achieved by the appropriate illumination of 4 horizontal rows of LEDs, with 4 LEDs per row. Full and near-full levels shall be indicated by the illumination of all 4 rows of LEDs, tank levels between 1/2 and 3/4 full shall be indicated by the illumination of the bottom 3 rows of LEDs, tank levels between 1/4 and 1/2 full shall be indicated by the illumination of the bottom 2 rows of LEDs, and tank levels between 1/4 full and near empty shall be indicated by the illumination of the bottom row of 4 red LEDs only.

Tank levels between near empty and empty shall be indicated by flashing the bottom row of 4 red LEDs.

The master display shall have a backlit area at the top with an illuminated water icon and a backlit area at the bottom with an illuminated OEM logo.

4" WATER TANK OVERFLOW

The tank shall be equipped with a minimum of a 4" schedule 40 polypropylene overflow/air vent pipe installed in the fill tower extending through the tank and dumping behind the rear axle.

FOAM CELL

One (1) United Plastic Fabricating (UPF) 20 U.S. gallon foam cell shall be incorporated into the water tank. One (1) pressure/vacuum vent shall be installed and one (1) drain hose shall be connected to the foam cell. The drain shall have a quarter-turn valve installed inside the pump compartment and it shall drain below the frame rail of the chassis.

The foam cell shall be designed for use with Class "A" foam.

The foam cell shall have a manual fill tower constructed of 1/2" PT3 polypropylene and shall be a minimum dimension of 8" x 8" outer perimeter. The foam fill tower shall be green in color, indicating the type of foam to be utilized and located on the officer's side front corner of the water tank. The capacity of the cell shall be engraved on the top of the fill tower lid. The tower shall have a 1/4" thick removable polypropylene screen and a stainless steel hinged-type cover. Inside the fill tower, approximately 1.5" down from the top, there shall be an anti-foam fill tube that extends down to the bottom of the cell. A pressure vacuum vent shall be provided in the lid of the fill tower.

HOSE BED

The hose bed shall be located ahead of the turntable support structure on the officer's side of the water tank and have a minimum of 30 cubic feet of combined storage space in accordance with NFPA 1901, current edition. The hose bed shall extend backward, past the side of the turntable support, and exit at the rear of the apparatus through one (1) access opening. The access opening shall be free of obstructions that may interfere with the deployment and loading of hose. One (1) painted aluminum door shall cover the hose bed access opening. The door shall be a horizontally hinged lift-up design with a positive latch gas strut hold open device. A 1" stainless steel body trim piece shall be at the rear-bottom of the hose bed, to protect the chevron striping when deploying hose. The interior walls of the hose bed shall be painted the same body color as the upper portion of the body.

The floor of the hose bed shall be constructed of Dura-Dek fiber reinforced plastic material to

METRO FIRE APPARATUS

prevent the accumulation of water and to allow ventilation to aid in drying hose. The flooring shall be fabricated of "T" beam pultrusions in parallel connected with cross slats that are first mechanically bonded and then epoxied, forming a large sheet. The top portion of each "T" cross section shall measure 1-1/4" wide and 3/16" thick with beaded ends. The vertical portion shall be 3/8" thick, beading out at the bottom to a thickness of 1/2" and tall enough to result in an overall height of 1". The "T" sections shall be spaced 3/4" apart to allow for drainage and ventilation.

Each "T" beam shall be constructed utilizing a core of 250,000 continuous glass fiber strands that are high in resistance to tension, compression and bending. An outer sheath consisting of a continuous strand mat to prevent linear splitting and slipping shall surround the core. The sheath shall also serve to draw the protective resin to the bar surface. Both reinforcements shall be pulled through an isophthalic polyester resin, treated with antimony trioxide for fire resistance, to form a solid length.

The flooring shall then be protected with a polyurethane coating to screen out ultraviolet rays. The bright white coating shall be baked on.

HOSE BED CAPACITY

The hose bed shall have a minimum capacity of 35 ft³ of hose storage.

HOSE BED COVER

A heavy-duty 22 oz. Hypalon vinyl coated nylon hose bed cover shall be installed on the apparatus. The front edge of the cover shall be retained in a "C" channel to prevent the wind from lifting it. The sides and rear of the cover shall be attached to the hose bed utilizing hooks and bungee cord. The hose bed cover shall be red in color.

HOSE BED LOADING LIGHT

One (1) Unity, model AG-R, hose bed loading light shall be provided to illuminate of the hose bed area in accordance with NFPA 1901, current edition. The light shall have a 6" round light head with a chrome housing and a switch on the light head. The light shall be installed on the bulkhead at the front of the hose bed. The hose bed lighting circuit shall be activated when the parking brake is engaged.

ALUMINUM BODY CONSTRUCTION

The apparatus body shall be fabricated from 1/8" 5052-H32, smooth aluminum sheet. The total outside width of the apparatus body shall not exceed 100 inches. The width measurement of the sidewalls shall be made from the outside wall of the two opposite sides of the body.

The complete apparatus body shall be fabricated utilizing the break and bend techniques in order to form a strong, yet flexible, uni-body structure. The body shall be constructed with holding fixtures to ensure proper dimensioning. Each apparatus body is specific in design in order to meet the unique requirements of the purchasing fire department.

The main body compartments on each side, as well as the rear center compartment if applicable, shall contain a sweep out floor design. Each compartment shall be made to the most practical dimensions in order to provide maximum storage capacity for the fire department's

METRO FIRE APPARATUS

equipment. The door opening threshold shall be positioned lower than the compartment floor permitting easy cleaning of the compartments.

Continuous, solid welded seams shall be located at the upper front and upper rear corners of the apparatus body. The flooring of all lower, main body compartmentation shall also have solid weld seams. All door jams, on both the top and the bottom, shall be solid welded as well. Each main door jam consists of a double jam design; this is comparable to a double struck frame design, which provides superior strength and durability. All double door jams are to be welded together utilizing the plug weld technique. All remaining compartment walls shall be stitch welded.

The compartment floors, specifically L1 and R1, shall have a minimum of two (2) 2" x 2" square tubes welded to the entire width of the compartment floor. The two (2) rear side compartments as well as the rear center compartment, if applicable, shall be welded to the rear deck support structure. This rear deck support structure is specially designed for the galvanized apparatus body substructure. Each lower, rear compartment shall be adequately stitch welded to the cross tubes providing strength and durability to the entire apparatus body.

The body design shall include a "false wall" design in the lower portion of each lower, rear compartment. This "false wall" is required in order to allow for easy accessibility to the rear electrical components found in the rear taillight cluster area.

On the upper area of the apparatus body, directly above the side compartment door openings, a header is to be fabricated from smooth, aluminum sheet. This area shall be free of any body seams and shall be painted the same color as the apparatus body. The height of the header may vary depending on the following factors: apparatus design, lettering requirements, scene lights and warning light requirements as well as various other options. A "J" channel shall be incorporated into the body design in order to provide a rain gutter to further assist in preventing excessive moisture from getting into the compartments.

SIDE COMPARTMENT DOORS

ROM roll-up doors shall be installed on each side body compartment, eight (8) total. Each door shall be a shutter type with slats that roll onto a spool at the top of the compartment. Each slat shall be equipped with nylon end shoes to assure operation without the need for constant lubrication. The door slats shall be wet painted by the door manufacturer to match the apparatus body.

Each ROM roll-up door shall be supplied with a full-width lift bar and finger pull handle integrated into the bottom rail for easy one hand operation.

DOOR HANDLES

The door handles on the side body compartments of the apparatus shall be non-locking style.

DRIP TRAY

One (1) drip tray shall be installed inside the upper section of the compartment containing the load center. The aluminum drip tray shall collect water that accumulates on the shutter and drips into the compartment when the door is rolled up. A drainage tube will allow the collected water to exit underneath the apparatus. The pan shall also serve to protect the shutter from damage due to impact from behind or below.

METRO FIRE APPARATUS

REAR COMPARTMENT DOOR

One (1) horizontally hinged lap type compartment door shall be installed. The lap door shall be a single panel construction and fabricated of aluminum. The door shall be painted job color. The edges of the door shall be formed to an inward angle for added rigidity. A rubber molding shall be installed in the overlap area of the door to ensure a weatherproof seal and prevent water from collecting in the door sill. The compartment door shall have a polished stainless steel continuous hinge with a rubber seal installed between the hinge and the aluminum door to separate the dissimilar metals. The hinge pin shall be stainless steel with a minimum diameter of 1/4".

The compartment door handle shall be a non-locking stainless steel recessed "D" ring type handle. A safety latch with striker plate shall be included with the door handle assembly.

Two (2) pressurized gas-filled cylinders shall be furnished on the compartment door. The cylinders shall hold the door in the open position and assist in raising it. The gas filled cylinders shall assist in closing the door automatically when the door is positioned over the center.

BODY COMPARTMENT LIGHTING

A total of sixteen (16) On-Scene Access Series LED compartment lights shall be installed in the body compartments. Each light shall be enclosed within a tough waterproof Lexan tube enclosure and offer 400 lumens per 18" of light and an adjustable beam angle. The lights shall have a five (5) year replacement warranty.

COMPARTMENT COATING

The interior of the body compartments shall be coated with gray Line-X unless otherwise specified. The coating shall be durable enough to withstand the everyday wear and tear of equipment removal and shifting.

DRI-DEK TILES

Dri-Dek interlocking squares shall be provided in all of the body compartments. The Dri-Dek shall be applied in all body compartment shelves, adjustable-height trays, floor-mounted trays, and on compartment floors that do not contain floor-mounted trays. No Dri-Dek shall be applied on compartment floors underneath floor-mounted trays. For maximum slip resistance and drainage each square shall have a knobby perforated surface.

COMPARTMENT AIR RELEASE

Each compartment shall be vented to help remove trapped air when closing the compartment door. The vent shall be a rubber gasket in the area of the outboard corners of the compartment. Wiring may also be run through these areas.

COMPARTMENT DRAIN HOLES

Each body compartment shall be equipped with drain holes to allow standing water to exit underneath the apparatus.

SILL PROTECTORS

METRO FIRE APPARATUS

An anodized aluminum angle sill protector shall be installed on the bottom sill area of the compartment with lap style doors to aid in reducing paint damage from equipment. The sill protectors shall be attached using permanent-bonding double-sided tape.

FUEL FILL

A fuel fill pocket shall be located in the rear wheel well area on the driver's side. The fuel fill shall utilize a stainless steel OEM door that is painted primary body color. The hinge and frame shall all be constructed out of stainless steel material.

WHEEL WELL "SMART STORAGE"

The wheel wells shall be designed to accept "Smart Storage" modules for maximum compartment efficiency.

DRIVER'S (LEFT) SIDE BODY COMPARTMENTS

COMPARTMENT L1

A full height compartment shall be located ahead of the rear wheels on the driver's side of the apparatus body. This compartment shall be designated as L1 within these specifications and any ensuing paperwork or drawings after contract execution.

The dimensions of the compartment shall be:

- Height: 63"
- Width: 54"
- Depth: 14" Upper and 25" Lower
- Intermediate Divide Height: 30"

COMPARTMENT L2

A standard height compartment shall be located above the rear wheels on the driver's side of the apparatus body. This compartment shall be designated as L2 within these specifications and any ensuing paperwork or drawings after contract execution.

The dimensions of the compartment shall be:

- Height: 25"
- Width: 56"
- Depth: 14" Upper and 14" Lower
- Intermediate Divide Height: "

COMPARTMENT L3

METRO FIRE APPARATUS

A standard height compartment shall be located above the rear wheels on the driver's side of the apparatus body. This compartment shall be designated as L3 within these specifications and any ensuing paperwork or drawings after contract execution.

The dimensions of the compartment shall be:

- Height: 21"
- Width: 19"
- Depth: 14" Upper and 14" Lower
- Intermediate Divide Height: "

COMPARTMENT L4

A full height compartment shall be located behind the rear wheels on the driver's side of the apparatus body. This compartment shall be designated as L4 within these specifications and any ensuing paperwork or drawings after contract execution.

The dimensions of the compartment shall be:

- Height: 52"
- Width: 25"
- Depth: 14" Upper and 24" Lower
- Intermediate Divide Height: 25"

L1 Components

ADJUSTABLE SHELF

One (1) aluminum adjustable shallow-depth shelf shall be installed in the compartment. The shelf shall be constructed of 3/16" aluminum sheet with a minimum of 2" lips. The shelf shall have an abraded finish and shall be designed in such a manner as to allow liquids to readily drain.

FLOOR MOUNTED ROLL OUT TRAY

One (1) roll out equipment tray shall be installed on the floor of the compartment. The tray shall be equipped with an Austin Hardware drawer slide. The roller assembly shall have a rated capacity of 300 lbs. distributed load and shall have 100% extension capability. The tray shall be constructed of 3/16" aluminum sheet with 3" lips. The tray shall have an abraded finish and shall be equipped with a locking slide in order to hold the tray in either a fully extended or closed position. The tray shall be equipped with the Austin Hardware front drawer release system which allows for one handed operation of the system.

COMPARTMENT STRUTS

METRO FIRE APPARATUS

Aluminum vertical strut channels shall be welded in the compartment. Two (2) struts shall be provided for any full depth portion and one (1) strut shall be provided for any shallow depth portion.

L2 Components

COMPARTMENT STRUTS

Aluminum vertical strut channels shall be welded in the compartment. Two (2) struts shall be provided for any full depth portion and one (1) strut shall be provided for any shallow depth portion.

L3 Components

COMPARTMENT STRUTS

Aluminum vertical strut channels shall be welded in the compartment. Two (2) struts shall be provided for any full depth portion and one (1) strut shall be provided for any shallow depth portion.

L4 Components

ADJUSTABLE SHELF

One (1) aluminum adjustable shallow-depth shelf shall be installed in the compartment. The shelf shall be constructed of 3/16" aluminum sheet with a minimum of 2" lips. The shelf shall have an abraded finish and shall be designed in such a manner as to allow liquids to readily drain.

FLOOR MOUNTED ROLL OUT TRAY

One (1) roll out equipment tray shall be installed on the floor of the compartment. The tray shall be equipped with an Austin Hardware drawer slide. The roller assembly shall have a rated capacity of 300 lbs. distributed load and shall have 100% extension capability. The tray shall be constructed of 3/16" aluminum sheet with 3" lips. The tray shall have an abraded finish and shall be equipped with a locking slide in order to hold the tray in either a fully extended or closed position. The tray shall be equipped with the Austin Hardware front drawer release system which allows for one handed operation of the system.

COMPARTMENT STRUTS

Aluminum vertical strut channels shall be welded in the compartment. Two (2) struts shall be provided for any full depth portion and one (1) strut shall be provided for any shallow depth portion.

DRIVER'S SIDE SMART STORAGE - WL1

A three (3) air bottle Smart Storage compartment shall be installed in the forward portion of the rear wheel well area, on the driver's side of the apparatus. The compartment shall be a triangle design. The compartment door shall be constructed of 3/16" aluminum material. The door shall have a rubber gasket to create a 100% seal against an aluminum flange to protect the interior of

METRO FIRE APPARATUS

the compartment. The door shall be painted primary body color.

DRIVER'S SIDE SMART STORAGE - WL3

A combination single air bottle and stabilizer pad Smart Storage compartment shall be installed in the rearward portion of the rear wheel well area, on the driver's side of the apparatus. The triangle design compartment shall be able to fit either one (1) 2" thick stabilizer pad or two (2) 1" stabilizer pads and one (1) SCBA bottle. The compartment door shall be constructed of 3/16" aluminum material. The door shall have a rubber gasket to create a 100% seal against an aluminum flange to protect the interior of the compartment. The door shall be painted primary body color.

OFFICER'S (RIGHT) SIDE BODY COMPARTMENTS

COMPARTMENT R1

A full height compartment shall be located ahead of the rear wheels on the officer's side of the apparatus body. This compartment shall be designated as R1 within these specifications and any ensuing paperwork or drawings after contract execution.

The dimensions of the compartment shall be:

- Height: 63"
- Width: 54"
- Depth: 14" Upper and 25" Lower
- Intermediate Divide Height: 30"

COMPARTMENT R2

A standard height compartment shall be located above the rear wheels on the officer's side of the apparatus body. This compartment shall be designated as R2 within these specifications and any ensuing paperwork or drawings after contract execution.

The dimensions of the compartment shall be:

- Height: 25"
- Width: 56"
- Depth: 14" Upper and 14" Lower
- Intermediate Divide Height: "

COMPARTMENT R3

A standard height compartment shall be located above the rear wheels on the officer's side of the apparatus body. This compartment shall be designated as R3 within these specifications and any ensuing paperwork or drawings after contract execution.

METRO FIRE APPARATUS

The dimensions of the compartment shall be:

- Height: 21"
- Width: 19"
- Depth: 14" Upper and 14" Lower
- Intermediate Divide Height: "

COMPARTMENT R4

A full height compartment shall be located behind the rear wheels on the officer's side of the apparatus body. This compartment shall be designated as R4 within these specifications and any ensuing paperwork or drawings after contract execution.

The dimensions of the compartment shall be:

- Height: 52"
- Width: 49"
- Depth: 14" Upper and 24" Lower
- Intermediate Divide Height: 25"

R1 Components

COMPARTMENT STRUTS

Aluminum vertical strut channels shall be welded in the compartment. Two (2) struts shall be provided for any full depth portion and one (1) strut shall be provided for any shallow depth portion.

R2 Components

ADJUSTABLE SHELF

One (1) aluminum adjustable shallow-depth shelf shall be installed in the compartment. The shelf shall be constructed of 3/16" aluminum sheet with a minimum of 2" lips. The shelf shall have an abraded finish and shall be designed in such a manner as to allow liquids to readily drain.

COMPARTMENT STRUTS

Aluminum vertical strut channels shall be welded in the compartment. Two (2) struts shall be provided for any full depth portion and one (1) strut shall be provided for any shallow depth portion.

R3 Components

METRO FIRE APPARATUS

COMPARTMENT STRUTS

Aluminum vertical strut channels shall be welded in the compartment. Two (2) struts shall be provided for any full depth portion and one (1) strut shall be provided for any shallow depth portion.

R4 Components

ADJUSTABLE SHELF

One (1) aluminum adjustable shallow-depth shelf shall be installed in the compartment. The shelf shall be constructed of 3/16" aluminum sheet with a minimum of 2" lips. The shelf shall have an abraded finish and shall be designed in such a manner as to allow liquids to readily drain.

COMPARTMENT STRUTS

Aluminum vertical strut channels shall be welded in the compartment. Two (2) struts shall be provided for any full depth portion and one (1) strut shall be provided for any shallow depth portion.

OFFICER'S SIDE SMART STORAGE - WR1

A three (3) air bottle Smart Storage compartment shall be installed in the forward portion of the rear wheel well area, on the officer's side of the apparatus. The compartment shall be a triangle design. The compartment door shall be constructed of 3/16" aluminum material. The door shall have a rubber gasket to create a 100% seal against an aluminum flange to protect the interior of the compartment. The door shall be painted primary body color.

OFFICER'S SIDE SMART STORAGE - WR3

A combination single air bottle and stabilizer pad Smart Storage compartment shall be installed in the rearward portion of the rear wheel well area, on the officer's side of the apparatus.

The triangle design compartment shall be able to fit either one (1) 2" thick stabilizer pad or two (2) 1" stabilizer pads and one (1) SCBA bottle. The compartment door shall be constructed of 3/16" aluminum material. The door shall have a rubber gasket to create a 100% seal against an aluminum flange to protect the interior of the compartment. The door shall be painted primary body color.

REAR BODY COMPARTMENT

A compartment shall be located at the rear of the apparatus that extends into the apparatus torque box.

BODY MOUNT SUB FRAME

The main body mount sub frame shall be constructed from formed steel channel bolted and welded to the torque box. The sub frame shall be located at the front and rear of the body and in front and rear of the wheel well opening.

METRO FIRE APPARATUS

The compartment area behind the rear axle shall be supported by a drop frame fabricated of steel tube and angles. All drop frame structures shall be welded directly to the torque box to allow the body to be a completely separate structure from the chassis.

BODY RUB RAILS

Rub rails shall be installed beneath the compartment doors to protect the apparatus body from damage should the body be brushed or rubbed against another object. The rub rails shall be 2-1/2" x 1" 3/16" aluminum channel. The rub rails shall be highly polished and then bright dip anodized.

The rub rails shall be installed on the body utilizing non-corrosive nylon spacers and secured with stainless steel bolts. The outside edge of the rub rails shall be even with the fenderettes and bolt-on steps to prevent snagging.

TWO REAR TOW EYES

Two (2) chrome plated tow eyes shall be installed at the rear of the apparatus above the rear step area. The tow eyes shall be bolted to a heavy-duty assembly that is welded to the torque box. The tow eyes shall have a 2-1/2" ID hole.

REAR WHEEL WELLS

Wheel wells shall have semicircular black polymer composite inner liners that are bolted to the wheel well panel and supported inboard by brackets that are connected to the body framework.

Each wheel well shall be a continuous piece with no breaks or ledges where road grime or debris may accumulate. This liner shall be removable for access to suspension assembly for repairs. There shall be no exception to the bolted wheel well inner liner requirement.

STAINLESS STEEL FENDERETTES

Two (2) stainless steel fenderettes shall be installed at the outboard edge of the rear wheel well area, one (1) on each side. Rubber welting shall be provided between the body and the crown to seal the seam and restrict moisture from entering. A dielectric barrier shall be provided between the fender crown fasteners (screws) and the fender sheet metal to resist deterioration. The fenderettes shall be constructed of stainless steel that has been polished to a high-quality finish.

EXHAUST HEAT DEFLECTOR SHIELD

A 5" heat deflector shield shall be installed over the exhaust to aid in dissipating the heat to prevent exhaust heat from adversely affecting contents stored in the body.

FUEL TANK GAUGE ACCESS PANEL

Access shall be provided in the torque box for service of the fuel tank gauge without removing the fuel tank.

LICENSE PLATE BRACKET

A license plate bracket shall be mounted on the rear of the apparatus. A clear LED light shall be

METRO FIRE APPARATUS

incorporated into the bracket.

TRIMRITE STAINLESS STEEL FASTENERS

TrimRite stainless steel fasteners shall be provided for all exposed and unpainted fasteners throughout the body in locations such as overlays, pump panels, and other numerous hardware mounting locations. TrimRite stainless is a hardenable martensitic stainless steel that provides a high level of corrosion resistance, hardness up to Rockwell C 51, good cold formability and ease of heat treatment, all of which combine to provide an alloy which has been used for many applications. TrimRite stainless is tested to salt spray standard ASTM B117, which is a 200-hour salt spray test. The OEM shall use TrimRite stainless with an added blue patch which provides improved vibration resistance for the fasteners.

WALKWAYS AND OVERLAYS

All exterior surfaces designated by the manufacturer as stepping, standing, or walking areas shall be overlaid with 3003 H22 bright tread plate to provide a slip resistant surface, even when the surface is wet. All interior surfaces designated by the manufacturer as stepping, standing, or walking areas shall be slip resistant when the surface is dry. The degree of slip resistance shall be in accordance with NFPA 1901, current edition.

Horizontal walkways shall have .080" aluminum tread plate overlays installed and vertical surfaces shall have .125" aluminum tread plate overlays. Overlays shall be installed that are totally insulated from the apparatus with nylon shoulder washers that extend into holes in the body. Stainless steel cap nuts shall be employed where bolt ends may damage equipment or cause injury. After the apparatus is painted and the overlays are reinstalled, they shall be additionally sealed at the edges with a caulking compound. The exterior top tread plate overlay shall be mounted flush with the outer edges of the apparatus body.

Any designated horizontal standing or walking surface higher than 48" from the ground and not guarded by a railing, or structure at least 12" high shall have a "safety yellow line" marking the outside perimeter of the designated standing or walking surface area. Yellow reflective SCENE dots shall be used to create the line along the outside edges of standing and walking surfaces. Steps and ladders shall not be required to have the yellow line.

STEPPING SURFACES

All steps shall have a surface area of at least 35 square inches and shall be able to withstand a load of at least 500 pounds. Steps shall be provided at any area that personnel may need to climb and shall be adequately lit.

TURNTABLE ACCESS LADDER - DRIVER'S SIDE

For access to the turntable, an aluminum turntable access ladder shall be furnished on the driver's side of the apparatus. The ladder design shall utilize two (2) air cylinders to aid in the deployment of the ladder into the climbing position and a positively locking mechanism to lock the ladder assembly into the travel position. The main structural members of the assembly shall be fabricated from 12 gauge 304 stainless steel with aluminum tread plate overlays on the step area. The degree of slip resistance shall be in accordance with NFPA 1901, current edition.

The access ladder shall be designed as a two (2) part assembly. The lower ladder assembly

METRO FIRE APPARATUS

shall swing out and down and the upper ladder assembly will angle when the lower assembly is in the down position to an approximate slope of 81 degrees to provide ease of access from the ground to the first step and allow for the maximum angle of departure of the apparatus. When the access ladder is in the down position,

the maximum height from the ground to the first step shall not exceed 24". All remaining steps shall have a maximum stepping height that shall not exceed 18".

The access ladder shall be connected to the door open warning circuit to warn the driver it is not in the stored position. The access ladder shall be illuminated for night time operation with On-Scene Night Axe 9" LED lighting. The lighting shall be enclosed within a tough waterproof Lexan tube enclosure and covered with an aluminum bezel for protection from impact and environmental elements; and shall be activated by the parking brake. To aid in ascending and descending the access ladder, knurled aluminum handrails shall be provided on each side as well as one (1) on top of the body above the steps.

FRONT TREAD PLATE OVERLAYS

A tread plate overlay shall be located on the front vertical areas of each side of the apparatus body. The overlays shall be located on the front of the body compartments.

FRONT BODY STEPS AND LIGHTING

Four (4) Cast Products folding steps shall be located on the front of the driver's side body compartments. The folding steps shall have two large open slots to prevent the buildup of ice or mud and to provide a hand-hold when necessary. The steps shall have a surface area of at least 35 square inches and shall be able to withstand a load of 500 pounds.

The steps shall be adequately lit with LED lighting. One (1) light shall be located above the steps.

FRONT BODY STEPS AND LIGHTING

Four (4) Cast Products folding steps shall be located on the front of the officer's side body compartments. The folding steps shall have two large open slots to prevent the buildup of ice or mud and to provide a hand-hold when necessary. The steps shall have a surface area of at least 35 square inches and shall be able to withstand a load of 500 pounds.

The steps shall be adequately lit with LED lighting. One (1) light shall be located above the steps.

HANDRAILS

All handrails, unless otherwise stated, shall be constructed of knurled aluminum of not less than 1-1/4" in diameter. All railing shields and brackets shall be chrome plate and bolted to the body with stainless steel bolts. The lower bracket on all vertical handrails shall have a drain hole at the lowest point.

The following handrails shall be provided on the apparatus:

A handrail shall be installed forward on the top of the body, on the driver's side.

METRO FIRE APPARATUS

A handrail shall be installed on the top officer's side front of the body.

GROUND LADDER STORAGE

The ground ladders shall be stored within the torque box and shall be removable from the rear of the apparatus. The ladders shall be fully enclosed so road dirt and debris cannot foul or damage the ladders. The ladders shall be stored in individual full-length aluminum slides so they can be removed individually. The slides shall be lined with nylon to aid in moving the ladders.

The following ground ladders shall be supplied with the apparatus:

One (1) Alco-Lite, model FL-10, 10' aluminum folding ladder shall be provided.

One (1) Alco-Lite, model Fresno AEL-14, 14' aluminum extension ladder shall be provided.

Two (2) Alco-Lite model PRL-16, 16' aluminum roof ladders with folding roof hooks shall be provided.

One (1) Alco-Lite, model PEL-24, 24' aluminum two-section extension ladder shall be provided.

One (1) Alco-Lite, model PEL3-35, 35' aluminum three-section extension ladder shall be provided.

PIKE POLE STORAGE

Six (6) aluminum tubes for the storage of pike poles shall be installed inside the upper portion of the torque box.

The following pike poles shall be supplied with this location on the apparatus:

Two (2) Nupla, model YPD-6, 6' fiberglass pike poles with a standard hook and butt-style handle shall be provided.

Two (2) Nupla, model YPD-8, 8' fiberglass pike poles with a standard hook and butt-style handle shall be provided.

Two (2) Nupla, model YPD-12, 12' fiberglass pike poles with a standard hook and butt-style handle shall be provided.

PIKE POLE STORAGE

Two (2) aluminum trays for the storage of pike poles shall be installed inside the upper portion of the torque box.

The following pike poles shall be supplied with this location on the apparatus:

Two (2) Nupla, model YPD-H-4, 4' fiberglass pike poles with a standard hook and a wood/steel "D" handle shall be provided.

WHEEL CHOCK STORAGE

METRO FIRE APPARATUS

The wheel chocks shall be stored in locations that are easily accessible under the front of the body on the driver's side of the apparatus.

WHEEL CHOCKS

One (1) pair of Zico, model SAC-44, wheel chocks shall be provided with the apparatus. The wheel chocks shall be mounted in Zico model, SQCH-44-H, mounting brackets.

INDEPENDENT ALUMINUM PUMP MODULE

The pump module shall be fabricated from 1/8" 5052-H32 smooth aluminum sheet. The module shall be fabricated as an individual unit independent from the body. The module shall be fabricated utilizing the break and bend technique in order to form a strong yet flexible structure. The pump module shall be fabricated using precision holding fixtures to ensure proper dimensions and all attachment points shall be heavily reinforced.

PUMP COMPARTMENT LIGHTS

Two (2) 9" On-Scene Night Axe LED lights shall be installed in the pump compartment. The lights shall be rated at 100,000 hours of service. The lights shall be waterproof and magnesium chloride resistant. The lights shall be enclosed in tough 5/8" Lexan tube.

DRIVER'S SIDE RUNNING BOARD

A modular bolt-on running board, constructed of anti-slip tread plate, shall be installed on the driver's side of the pump module. The outside edge of the running board shall be flush with the rub rail installed on the body to maintain a uniform appearance. The running board shall be installed with sufficient support to form a sturdy, non-deflecting step area for personnel.

OFFICER'S SIDE RUNNING BOARD

A modular bolt-on running board, constructed of anti-slip tread plate, shall be installed on the officer's side of the pump module. The outside edge of the running board shall be flush with the rub rail installed on the body to maintain a uniform appearance. The running board shall be installed with sufficient support to form a sturdy, non-deflecting step area for personnel.

PULL OUT PLATFORM

There shall be one (1) OEM supplied pull out platform located on the driver's side of the pump module. The platforms slide mechanism shall be constructed of stainless steel tubing and stainless gripstrut for ease of maintenance and to provide a slip resistant surface for the operator. The platform shall lock in both the retracted and the extended position. The pull out platform shall be capable of supporting a maximum of 500 pounds and shall be wired to the door-ajar circuit.

FRONT PUMP ACCESS PANEL

A tread plate access panel shall be provided on the front of the pump compartment. The panel shall be of the single pan design and shall be positively latched in the closed position utilizing compression latches. An aluminum sill protector shall be installed on the bottom of the door opening to protect the paint from chipping and scratching. This area shall be accessible when

METRO FIRE APPARATUS

the cab is tilted.

OFFICER'S SIDE PUMP ACCESS PANEL

A tread plate access panel shall be above the officer's side pump panel to allow access to the pump compartment. The vertically hinged panel shall be of the single pan design and shall be positively latched in the closed position utilizing compression latches. A gas strut shall be provided on the door. An aluminum sill protector shall be installed on the bottom of the door opening to protect the paint from chipping and scratching. The door shall be wired into the door open warning light circuit.

CONTROL PANEL

The driver's side of the pump enclosure shall be divided into two sections. The lower section shall contain all valve controls, primer controls, discharge relief valve controls (pilot valve), and other mechanical controls. This surface shall be referred to as the "control panel".

All valve controls shall be the self-locking type, activated by either direct control or with a direct linkage utilizing friction locking bell cranks and universal ball swivels. The primary valve handles shall have color coded tags installed in a recessed area to clearly denote the purpose of each control.

INSTRUMENT PANEL

The surface up above the control panel shall contain all instruments, gauges, test fittings, and optional controls. This surface shall be referred to as the "instrument panel".

The instrument panel shall be independent and hinged and latched. All instruments, gauges, and other equipment shall be installed with sufficient slack in any cabling, tubing, or plumbing to allow the panel to swivel to the fully open position.

The instrument and gauge panel shall be vertically hinged "swing out" to provide access for service.

OFFICER'S SIDE PUMP PANEL

A single panel shall be installed on the officer's side of the pump enclosure. This shall be the area where any officer's side discharges, inlets, steamers, and other pump-associated equipment are located. This panel shall be easily removed and held in place with quick release push latches. It shall be fully removable for pump and plumbing access without the need to use hand tools. Any electrical equipment installed shall be equipped with connectors so they may be easily separated when the below described front access panel is removed.

PANEL SURFACES

The control panel, instrument panel, and officer's side pump panel shall be coated with black Line-X for maximum resistance to abrasion and to minimize glare. The material shall be capable of withstanding the effects of extreme temperatures and weather.

GARNISH RING BEZEL ASSEMBLIES

Innovative Controls intake and discharge garnish rings shall be installed on the apparatus with

METRO FIRE APPARATUS

mounting bolts. These bezel assemblies shall be used to identify intake and discharge ports with color and verbiage.

VERBIAGE TAG BEZEL ASSEMBLIES

Innovative Controls verbiage tag bezels shall be installed. The bezel assemblies will be used to identify apparatus components.

SAFETY MESSAGE BEZEL ASSEMBLIES

Innovative Controls safety message bezels shall be installed. The bezel assemblies will be used to identify, instruct, or warn the operators.

The garnish rings, verbiage tags and safety message bezels shall be designed and manufactured to withstand the specified apparatus service environment and shall be backed by a warranty equal to that of the exterior paint and finish. The specified assemblies shall feature a chrome-plated panel-mount bezel with durable UV resistant polycarbonate inserts. These UV resistant polycarbonate graphic inserts shall be sub- surface screen printed to eliminate the possibility of wear and protect the inks from fading. All insert labels shall be backed with 3M permanent adhesive (200MP), which meets UL969 and is in accordance with NFPA 1901, current edition.

PUMP PANEL LIGHTING

The pump operator's control panel and the officer's side pump panel shall each be illuminated by On-Scene LED Night Axe lighting. The pump panel lights shall become energized upon application so the gauge information provided may be consulted. A stainless steel shield shall be installed over the pump panel lights to further protect them from the elements and to act as a reflector for additional illumination. The pump panel lighting shall become energized automatically upon setting the park brake so the gauge information may be consulted at any time the apparatus is parked.

MIDSHIP MOUNT FIRE PUMP

The pump shall be a Waterous CSUC20 2000 U.S. GPM fire pump. The pump shall be a single stage centrifugal class "A" rated fire pump, designed specifically for the fire service.

The pump body shall be cast as two (2) horizontally split pieces. The body shall be made of high tensile, close-grained gray iron with a minimum tensile strength of 40,000 PSI.

FLAME PLATED IMPELLER HUBS

The pump impellers shall be bronze, specifically designed for the fire service and accurately balanced for vibration free running. The stripping edges shall be located on opposite sides of the impellers to reduce shaft deflection.

The impeller shaft shall be stainless steel, accurately ground to size and supported at each end by oil or grease lubricated anti-friction ball bearings for rigid, precise support. The bearings used on the impeller shaft shall be automotive type bearings, easily cross-referenced and readily available at normal parts or bearing stores.

The impeller hubs shall be flame plated with tungsten carbide to hardness approximately twice

METRO FIRE APPARATUS

that of tool steel to assure maximum pump life and efficiency.

During the flame plating process, the base metal shall not be allowed to exceed a temperature of 300 degrees Fahrenheit to prevent altering the metallurgical properties of the impeller material.

IMPELLER WEAR RINGS

The pump shall be equipped with replaceable bronze wear rings for increased pump life and minimum maintenance cost. The wear rings shall be designed to fit into a groove in the face of the impeller hubs forming a labyrinth that, as the clearance increases with age, directs water from the discharge side in several directions eventually exiting outward, away from the eye of the impeller hub.

LUBRICATION SYSTEM

An internal lubrication system shall deliver lubricant directly to the drive chain. This unique design shall eliminate the need for an external lubrication pump and auxiliary cooling. Oil shall be supplied with the lubrication system.

PUMP TRANSMISSION

The pump shall have a Waterous model C20 series transmission. The housing of the transmission shall be constructed of high strength, three-piece, horizontally split aluminum. The drive line shafts shall be made from alloy steel forgings, hardened and ground to a size 2.350 inch 46 tooth involute spline. The drive and driven sprockets shall be made of steel and shall be hardened and have ground bores. The drive chain shall be a Morse HV high strength involute form chain. Bearings shall be deep-groove, anti-friction ball bearings and shall give support and proper alignment with the impeller shaft assembly. Bearings shall be oil splash lubricated, completely separated from the water being pumped, and protected by a V-ring and oil seal. An internal lubrication system shall deliver lubricant directly to the drive chain. This unique design eliminates the need for an external lubrication pump and auxiliary cooling. The pump and transmission shall be easily separable. A two-piece shaft shall be splined allowing for individual repair of either the pump or transmission, to keep down time to a minimum. All drive line components shall have a torque rating equal to or greater than the final net engine torque.

PUMP PACKING

The stuffing boxes shall be equipped with Waterous Grafoil two-piece adjustable packing glands.

ZINC ANODES

Four (4) Waterous zinc anodes shall be provided with the fire pump. The anodes shall aid in preventing galvanic corrosion within the water pump and be easily replaceable. The anodes shall be installed as follows:

- Two (2) on the intake side of the pump
- Two (2) in the discharge manifold of the fire pump.

METRO FIRE APPARATUS

FIRE PUMP MOUNTING

The fire pump shall be mounted within a separate body module that is not directly connected to the apparatus body.

The pump shall be frame mounted; therefore minimizing the likelihood of the pump casing cracking should the apparatus be involved in a collision.

The pump module shall be mounted to the frame in a minimum of four (4) locations and shall be reinforced appropriately in order to carry the expected load for the life of the apparatus.

PUMP SHIFT

The pump shift shall be supplied and installed by the chassis manufacturer.

The pump system shift indicator lights in the chassis cab shall be supplied and installed by the chassis manufacturer.

One (1) green pump system shift indicator light shall be located on the operator's panel. This light shall only become engaged when the chassis parking brake has been set and when the pump and the chassis transmissions have been completely shifted into the correct gears. The light shall be located adjacent to the throttle control and shall be labeled "Warning: Do Not Open Throttle Unless Light Is On".

PRESSURE GOVERNOR

A Fire Research Pump Boss 400 pressure governor and monitoring display system shall be installed. The system shall include a control module, intake pressure sensor, discharge pressure sensor, and cables. The control module case shall be waterproof and have dimensions not to exceed 6 3/4" high by 4 5/8" wide by 1 1/2" deep. The control knob shall be 2" in diameter with no mechanical stops, have a serrated grip, and a red control module. Inputs for monitored information shall be a J1939 data bus or independent sensors. Outputs for engine control shall be on the J1939 data bus or engine specific wiring. Inputs to the control module from the pump discharge and intake pressure sensors shall be electrical.

The following continuous displays shall be provided:

- Engine RPM; shown with four daylight bright LED digits more than 1/2" high
- Check engine and stop engine warning LEDs
- Oil pressure; shown on a dual color (green/red) LED bar graph display
- Engine coolant temperature; shown on a dual color (green/red) LED bar graph display
- Transmission Temperature: shown on a dual color (green/red) LED bar graph display
- Battery voltage; shown on a dual color (green/red) LED bar graph display
- Pressure and RPM operating mode LEDs

METRO FIRE APPARATUS

- Pressure / RPM setting; shown on a dot matrix message display
- Throttle ready LED

The dot-matrix message display shall show diagnostic and warning messages as they occur. It shall show monitored apparatus information, stored data, and program options when selected by the operator. LED intensity shall be automatically adjusted for day and night time operation.

The program shall store the accumulated operating hours for the pump and engine to be displayed with the push of a button. The kit shall monitor inputs and support audible and visual warning alarms for the following conditions:

- High Battery Voltage
- Low Battery Voltage (Engine Off)
- Low Battery Voltage (Engine Running)
- High Transmission Temperature
- Low Engine Oil Pressure
- High Engine Coolant Temperature
- Out of Water (visual alarm only)
- No Engine Response (visual alarm only)

The program features shall be accessed via push-buttons located on the front of the control module. A USB port shall be located at the rear of the control module to upload future firmware enhancements.

The governor shall operate in two control modes: pressure and RPM. No discharge pressure or engine RPM variation shall occur when switching between modes. A throttle ready LED shall light when the interlock signal is recognized. The governor shall start in pressure mode and set the engine RPM to idle. In pressure mode the governor shall automatically regulate the discharge pressure at the level set by the operator. In RPM mode the governor shall maintain the engine RPM at the level set by the operator except in the event of a discharge pressure increase.

The governor shall limit a discharge pressure increase in RPM mode to a maximum of 30 PSI. Other safety features shall include recognition of no water conditions with an automatic programmed response and a push button to return the engine to idle.

An interlock system shall be provided to prevent advancement of the engine speed at the pump operator's panel unless the apparatus has "Throttle Ready" indication.

The pressure governor and monitoring pressure display shall be programmed to interface with a specific engine.

INTAKE RELIEF VALVE

METRO FIRE APPARATUS

A Task Force Tips, model #A1850, pressure relief valve shall be installed on the suction side of the pump. The valve shall be factory preset and shall have an easy to read adjustment range from 90 to 300 PSI with easy to read 90, 125, 150, 200, 250, 300 PSI settings and an "OFF" position. Pressure adjustment can be made utilizing a 1/4" hex key, 9/16" socket or 14mm socket. For corrosion resistance the cast aluminum valve shall be hard coat anodized with a powder coat interior and exterior finish. The valve shall have a 2-1/2" male Victaulic discharge outlet. The valve shall be in accordance with NFPA 1901, current edition requirements for pump inlet relief valves. The unit shall be covered by a five-year warranty.

TRIDENT PRIMING PUMP

The priming pump shall be a Trident Emergency Products three-barrel, compressed air powered, high efficiency, multi-stage, venturi based AirPrime System. All wetted metallic parts of the priming system are to be of brass and stainless steel construction. A pressure protection valve shall be installed with the priming pump. A single panel mounted control shall activate the priming pump and open the priming valve to the pump.

MASTER DRAIN VALVE

A Trident manifold drain valve assembly shall be supplied. This drain shall provide the capability to drain the entire pump by turning a single control. The valve assembly shall consist of a stainless steel plate and shaft in a bronze body with multiple ports. The drain valve control shall be mounted on the driver's side pump panel and labeled "Master Drain".

PAINT PUMP GRAY/PAINT INTAKES PRIMARY BODY COLOR

The pump body shall be painted with PPG polyurethane enamel paint. The paint color shall be a neutral gray. The pump enclosure shall be painted the same color as the apparatus body. The main intake(s) and auxiliary intake valves shall be painted with a PPG polyurethane enamel paint. The paint color shall be the same as the apparatus body.

PUMP AND ENGINE COOLING SYSTEM

A pump and engine cooling system shall be provided on the apparatus. The cooling system shall keep the engine cool when running for long periods of time and the pump cool during long periods of pumping when water is not being discharged. The cooling system shall also be set up in a way that the cooling system lines can be easily drained through the master pump drain.

The cooling system lines shall consist of high-temperature 3/8" (inside diameter) hose. The engine cooling lines shall be installed with one (1) line going from the discharge side of the water pump through an Innovative Controls model 3004204-2-2, 3/8" in-line quarter turn ball valve assembly and continuing on to the chassis heat exchanger. The return line from the heat exchanger shall then run into the suction side of the pump. The pump cooling lines shall be installed with one (1) line going from the discharge side of the water pump through an Innovative Controls model 3004204-2-2, 3/8" in-line quarter-turn ball valve assembly up to the water tank. At the water tank, the pump cooling line shall be plumbed into a 3/8" check valve on the "Tank Fill" valve. The check valve shall prevent tank water from back flowing into the pump when the cooling system is not in use. A return line from the water tank shall be plumbed into the water pump.

METRO FIRE APPARATUS

The engine cooling system valve shall be controlled on the operator's panel, and shall be clearly labeled, "Engine Cooler".

The pump cooling system valve shall be controlled on operator's panel, and shall be clearly labeled, "Pump Cooler".

ENGINEERING FOR FUTURE FOAM SYSTEM

The stainless manifold on the pump shall be engineered for the future installation of a Foam Pro 2001/2002 single foam system. In addition to the plumbing, the pump operators control panel shall have open space provided for installation of future foam controls.

PLUMBING MANIFOLD

The plumbing manifold shall consist of the inlet side manifold and the discharge side manifold. Galvanized Victaulic couplings shall be used wherever possible for ease of maintenance and superior corrosion protection.

The inlet side of the plumbing manifold shall utilize schedule 10, 304-grade stainless steel tubing and preformed elbows for inlets that are larger than 3". Side auxiliary inlets that are 3" or smaller shall utilize schedule 10, 304-grade stainless steel threaded tubing and preformed elbows. The inlet manifold shall thread into the pump auxiliary inlet ports and each inlet valve shall thread onto the inlet manifold.

The discharge side of the plumbing manifold shall utilize schedule 10, 304-grade stainless steel tubing and preformed elbows to ensure the quality of the manifold where welds are required. The discharge manifold shall connect to the pump discharge ports using ½" stainless steel flanges that shall be machined to seat an O-ring to ensure a leak proof seal. Each discharge shall derive from a port on the manifold assembly connected to a discharge valve with 1/2" 304-grade stainless steel flanges. Discharges that terminate in a location other than the pump module (i.e. rear discharges) that do not require welding shall utilize a combination of high-pressure flex hose and schedule 10, 304-grade stainless steel tubing to allow flexibility between the body and the pump module.

A 3/4" quarter turn drain valve shall be included. A chrome plated rectangular handle shall be provided on the drain valve to facilitate use with a gloved hand. The drain valve shall be located just above the running board and below the pump panel to reduce clutter in the pump panel area. The drain valve shall be connected to the valve with a flexible hose that is routed in such a manner as to assure complete drainage to below the apparatus. A matching color coded bezel shall be included.

INNOVATIVE CONTROLS DISCHARGE GAUGES - 2-1/2" - 0-400 PSI

The discharge gauges on the apparatus shall be 2-1/2" diameter Innovative Controls pressure gauges. The gauges shall have a one-piece die-cast brass case that integrates the valve stem connection, movement support, and bourdon tube support into a single unit that eliminates distortion and leakage. Clear scratch resistant molded lenses shall be used to ensure distortion-free viewing and they shall be sealed to the gauge by being trapped together with a profile gasket by a crimped stainless steel bezel. The gauges shall be filled with a synthetic mixture to dampen shock and vibration, lubricate the internal mechanisms, prevent lens condensation and ensure proper operation from -40°F to +160°F.

METRO FIRE APPARATUS

The gauges shall exceed ASME B40.100 Grade B requirements with an accuracy of +/- 1.5% full scale and include a size appropriate phosphorous bronze bourdon tube with a reinforced lap joint and large tube base to increase the tube life and gauge accuracy.

Highly-polished stainless steel bezels shall be provided to prevent corrosion and protect lenses and gauge cases. The gauges shall be installed into decorative chrome-plated mounting bezels that incorporate valve identifying verbiage and/or color labels.

The gauges shall display a range from 0 to 400 PSI and shall have an orange tip on the pointer.

MASTER PRESSURE CENTER ASSEMBLY

The master gauges shall be installed on the pump panel no more than 6 inches apart in an integrated master pressure assembly that includes the two (2) master gauges and the test port manifold.

The master intake and master discharge gauges shall be 4" diameter Innovative Controls pressure gauges. Each gauge shall have a one-piece die-cast brass case that integrates the valve stem connection, movement support, and bourdon tube support into a single unit that eliminates distortion and leakage. A clear scratch resistant molded lens shall be used to ensure distortion-free viewing and it shall be sealed to the gauge by being trapped together with a profile gasket by a crimped stainless steel bezel. The gauge shall be filled with a synthetic mixture to dampen shock and vibration, lubricate the internal mechanisms, prevent lens condensation and ensure proper operation from -40°F to +160°F.

Each gauge shall exceed ASME B40.100 Grade B requirements with an accuracy of +/- 1% full scale and include a size appropriate phosphorous bronze bourdon tube with a reinforced lap joint and large tube base to increase the tube life and gauge accuracy. A highly-polished stainless steel bezel shall be provided to prevent corrosion and protect the lens and gauge case.

The two (2) master gauges shall be installed into a decorative chrome-plated zinc mounting bezel that also incorporates a test port manifold and a graphic overlay that identifies the master intake and discharge gauges, the vacuum test port, and the pressure test port. The test port manifold is solid cast brass with chrome-plated plugs.

The gauge on the left shall be the master pump intake gauge and display a range from -30 to 400 PSI with black graphics on a white background. The gauge on the right shall be the master pump discharge gauge and display a range from 0 to 400 PSI with burgundy graphics on a white background.

HARDWARE BRAND

The non-Storz discharge and intake fittings provided on this apparatus shall be Trident Emergency Products, LLC Brand. The adapter/cap/plug fittings shall be manufactured from high-quality brass that shall be polished to remove manufacturing irregularities with a chrome finish applied to the polished surface.

The Storz discharge and intake fittings provided on this apparatus shall be Task Force Tips Brand. For corrosion resistance, the adapter shall be constructed of hard coat anodized

METRO FIRE APPARATUS

aluminum alloy and include a polymer bearing ring for prevention of galvanic corrosion.

The auxiliary intake(s) shall terminate with NH swivels, and the discharges shall terminate with NH male threads.

DISCHARGE, PRE-CONNECT, AND INTAKE DRAINS

An Innovative Controls 3/4" quarter turn drain valve shall be included on each discharge, gated intake, and steamer valve (if applicable). A side stem, long stroke chrome plated lift handle shall be provided on the drain valve to facilitate use with a gloved hand. The drain valve shall have a verbiage tag that angles upward so that it can easily be seen and read by the operator before opening. The drain valve shall be located just above the running board and below the pump panel to reduce clutter in the pump panel area. The drain valve shall be connected to the valve with a flexible hose that is routed in such a manner as to assure complete drainage to below the apparatus. A matching color coded bezel shall be included.

AUTOMATIC DRAINS

A Class 1 automatic drain shall be installed on the deluge valve (if applicable). The drains shall also be located in low laying areas (i.e., front discharge) The Drains will open whenever the pressure in the line drops below 6 PSI.

PLUMBING LABELS

Innovative Controls brand labels shall be used to identify any pump valve controller, gauge, or drain on the apparatus. The labels shall be color coded in accordance with NFPA 1901, current edition compliance. The colors and verbiage of the labels shall be the OEM standard label package. The label package shall comply with the following:

- Each Pump-to-Tank Fill shall be labeled "Tank Fill" and shall have a light blue label color.
- Each Tank-to-Pump shall be labeled "Tank to Pump" and shall have a navy blue label color.
- Each intake label shall be burgundy in color and shall have verbiage to identify it.
- Each discharge label shall have a unique color and shall have verbiage to identify it.

For easy identification of each component, the verbiage of each label shall be size 22 pt font: Helvetica Neue Condensed Bold"

The tank valves shall have OEM Standard label packages unless stated otherwise. The Pump-to-Tank Fill shall be labeled TANK FILL and have a light blue color. The Tank-To-Pump shall be labeled TANK TO PUMP and have a navy blue color.

2" TANK FILL

A 2" tank fill shall be plumbed from the pump to the tank. Installation shall be completed with 2" Class 1 rubber hose and stainless steel hose couplings.

METRO FIRE APPARATUS

An Akron Brass, model 8820, 2" Swing-Out valve shall be provided. The valve shall have an all brass body with flow optimizing stainless steel ball and dual polymer seats. The valve shall be capable of dual directional flow while incorporating a self-locking ball feature using an automatic friction lock design and specially designed flow optimizing stainless steel ball. The valve shall not require lubrication of seats or any other internal waterway parts and must be capable of swinging out of the waterway for maintenance by the removal of six bolts. The valve shall carry a ten (10) year warranty by the valve manufacturer.

4" TANK-TO-PUMP

A 4" tank-to-pump shall be plumbed with a Class 1 flexible hose from the tank to the suction side of the pump. An Akron Brass, model 8830, 3" Swing-Out valve shall be provided. The valve shall have an all brass body with flow optimizing stainless steel ball and dual polymer seats. The valve shall be capable of dual directional flow while incorporating a self-locking ball feature using an automatic friction lock design and specially designed flow optimizing stainless steel ball. The valve shall not require lubrication of seats or any other internal waterway parts and must be capable of swinging out of the waterway for maintenance by the removal of six bolts. The valve shall also include a necessary B3-SH pump flange adapter, which shall be specifically used for the tank-to-pump line to properly adjust the plumbing based on the pitch of the pump. The valve shall carry a ten (10) year warranty by the valve manufacturer.

A check valve shall be between the pump suction and the booster tank valve. The check valve shall eliminate back flow into the water tank when the pump is connected to a pressurized source.

The valve shall be actuated by an Akron Brass, model R1 manual actuator. The manual actuator shall be controlled by an Innovative Controls push/pull T-handle.

6" DRIVER SIDE MAIN INTAKE

A 6" main intake shall be located on the driver's side of the pump module. The suction fittings shall include a removable die-cast screen to provide cathodic protection for the pump thus reducing corrosion. A short steamer barrel shall be installed to accommodate an intake valve without exceeding the legal overall body width. The intake shall terminate male NH threads.

One (1) 6" NH thread long handle chrome plated vented steamer cap shall be provided.

2-1/2" DRIVER'S SIDE AUXILIARY INTAKE

A 2-1/2" gated auxiliary intake with 2-1/2" plumbing shall be provided on the driver's side of the pump module. The auxiliary intake shall be fully recessed behind the panel in order to keep the valve protected from the elements.

An Akron Brass, model 8825, 2-1/2" Swing-Out valve shall be provided. The valve shall have an all brass body with flow optimizing stainless steel ball and dual polymer seats. The valve shall be capable of dual directional flow while incorporating a specially designed flow optimizing stainless steel ball. The valve shall not require lubrication of seats or any other internal waterway parts and must be capable of swinging out of the waterway for maintenance by the removal of six bolts. The valve shall be manufactured and assembled in the United States. The valve shall carry a ten (10) year warranty by the valve manufacturer.

METRO FIRE APPARATUS

The valve shall be actuated by an Akron Brass, model TSC manual actuator installed directly on the valve. The handle shall allow the valve to be controlled directly at the valve.

One (1) 2-1/2" NH thread rocker lug chrome plated vented plug, complete with cable or chain, shall be provided.

6" OFFICER SIDE MAIN INTAKE

A 6" main intake shall be located on the officer's side of the pump module. The suction fittings shall include a removable die-cast screen to provide cathodic protection for the pump thus reducing corrosion. A short steamer barrel shall be installed to accommodate an intake valve without exceeding the legal overall body width. The intake shall terminate male NH threads.

BUTTERFLY VALVE

An Elkhart Brass, model EB6B, 6" Unibody butterfly valve shall be provided. The valve body shall be constructed of cast iron and the wafer shall be constructed from aluminum/bronze. An EPDM seat shall provide bi-directional sealing. The center shaft shall be constructed of stainless steel. The valve shall be pressure rated to 250 PSI and shall carry a ten (10) year warranty by the valve manufacturer.

The valve shall be actuated by an Elkhart Brass, model E1F electric actuator installed on the valve. The electric actuator shall be controlled by an Elkhart Brass, model UBEC 1 valve controller. The valve controller shall display the valve position. The valve controller shall have an all-aluminum housing sealed to NEMA 4 rating. The valve controller shall be suitable for operations with any supply voltage between 12 and 24V DC and requires no more than 10-amps.

The display shall indicate the status of the valve from open to close in 10% increments. The display shall feature ten (10) ultra-bright LED indicator lights that are clearly visible in sunlight and will automatically dim at night. The valve controller shall be preset to be in accordance with NFPA 1901, current edition opening and closing speed standards.

An access hole shall be located on the pump panel to allow for overriding the electric valve. A specially designed tool shall be provided also.

An in-line bleeder/drain valve shall be provided on the steamer inlet. The valve shall be used to bleed off air or water in accordance with NFPA 1901, current edition.

A Task Force Tips, model #A1850, pressure relief valve shall be installed on the steamer valve. The valve shall be factory preset and shall have an easy to read adjustment range from 90 to 300 PSI with easy to read 90, 125, 150, 200, 250, 300 PSI settings and an "OFF" position. Pressure adjustment can be made utilizing a 1/4" hex key, 9/16" socket or 14mm socket. For corrosion resistance the cast aluminum valve shall be hard coat anodized with a powder coat interior and exterior finish. The valve shall have a 2-1/2" male Victaulic discharge outlet. The valve shall be in accordance with NFPA 1901, current edition requirements for pump inlet relief valves. The unit shall be covered by a five-year warranty.

One (1) 5" swivel Storz x 6" female NH thread swivel rocker lug 30-degree elbow adapter shall be provided. The elbow shall be constructed of hard coat anodized aluminum alloy and have a

METRO FIRE APPARATUS

silver powder coat finish inside and out.

One (1) 5" Storz blind cap, complete with lanyard, shall be provided.

All intakes shall have the OEM Standard label package unless stated otherwise. All intake labels shall be burgundy in color. Specific verbiage on each intake label tag shall be determined at the pre-construction meeting.

2-1/2" DRIVER'S SIDE DISCHARGE

A 2-1/2" discharge with 2-1/2" plumbing shall be located on the driver's side of the pump compartment. The discharge shall terminate with male NH thread.

An Akron Brass model 8625 2-1/2" Swing-Out valve shall be provided. The valve shall have an all brass body with flow optimizing stainless steel ball and dual polymer seats. The valve shall be capable of dual directional flow while incorporating a specially designed flow optimizing stainless steel ball. The valve shall not require lubrication of seats or any other internal waterway parts and must be capable of swinging out of the waterway for maintenance by the removal of six bolts. The valve shall be manufactured and assembled in the United States. The valve shall carry a ten (10) year warranty by the valve manufacturer.

The valve shall be actuated by an Akron Brass rack and sector actuator installed on the valve. The manual actuator shall be controlled by an Innovative Controls push/pull T- handle.

The discharge shall have a 2-1/2" brass case gauge with bezel and a display range from 0 to 400 PSI. The gauge shall have a black dial graphic and an orange tip on the pointer.

One (1) 2-1/2" female NH thread swivel rocker lug x 2-1/2" male NH thread 30-degree chrome plated elbow adapter shall be provided.

One (1) 2-1/2" NH thread rocker lug chrome plated vented cap, complete with cable or chain, shall be provided.

2-1/2" DRIVER'S SIDE DISCHARGE

A 2-1/2" discharge with 2-1/2" plumbing shall be located on the driver's side of the pump compartment. The discharge shall terminate with male NH thread.

An Akron Brass model 8625 2-1/2" Swing-Out valve shall be provided. The valve shall have an all brass body with flow optimizing stainless steel ball and dual polymer seats. The valve shall be capable of dual directional flow while incorporating a specially designed flow optimizing stainless steel ball. The valve shall not require lubrication of seats or any other internal waterway parts and must be capable of swinging out of the waterway for maintenance by the removal of six bolts. The valve shall be manufactured and assembled in the United States. The valve shall carry a ten (10) year warranty by the valve manufacturer.

The valve shall be actuated by an Akron Brass rack and sector actuator installed on the valve. The manual actuator shall be controlled by an Innovative Controls push/pull T- handle.

The discharge shall have a 2-1/2" brass case gauge with bezel and a display range from 0 to 400 PSI. The gauge shall have a black dial graphic and an orange tip on the pointer.

METRO FIRE APPARATUS

One (1) 2-1/2" female NH thread swivel rocker lug x 2-1/2" male NH thread 30-degree chrome plated elbow adapter shall be provided.

One (1) 2-1/2" NH thread rocker lug chrome plated vented cap, complete with cable or chain, shall be provided.

2-1/2" OFFICER'S SIDE DISCHARGE

A 2-1/2" discharge with 2-1/2" plumbing shall be located on the officer's side of the pump compartment. The discharge shall terminate with male NH thread.

An Akron Brass, model 8825, 2-1/2" Swing-Out valve shall be provided. The valve shall have an all brass body with flow optimizing stainless steel ball and dual polymer seats. The valve shall be capable of dual directional flow while incorporating a specially designed flow optimizing stainless steel ball. The valve shall not require lubrication of seats or any other internal waterway parts and must be capable of swinging out of the waterway for maintenance by the removal of six bolts. The valve shall be manufactured and assembled in the United States. The valve shall carry a ten (10) year warranty by the valve manufacturer.

The valve shall be actuated by an Akron Brass, model R1, manual actuator installed on the valve. The manual actuator shall be controlled by an Innovative Controls push/pull T- handle at the pump operator's panel.

The discharge shall have a 2-1/2" brass case gauge with bezel and a display range from 0 to 400 PSI. The gauge shall have a black dial graphic and an orange tip on the pointer.

One (1) 2-1/2" female NH thread swivel rocker lug x 2-1/2" male NH thread 30-degree chrome plated elbow adapter shall be provided.

One (1) 2-1/2" NH thread rocker lug chrome plated vented cap, complete with cable or chain, shall be provided.

4" OFFICER'S SIDE DISCHARGE

A 4" large diameter discharge, with 4" plumbing, shall be located on the officer's side of the pump compartment. The discharge shall terminate with male NH thread.

An Akron Brass, model 8830, 3" Swing-Out valve shall be provided. The valve shall have an all brass body with flow optimizing stainless steel ball and dual polymer seats. The valve shall be capable of dual directional flow while incorporating a specially designed flow optimizing stainless steel ball. The valve shall not require lubrication of seats or any other internal waterway parts and must be capable of swinging out of the waterway for maintenance by the removal of six bolts. The valve shall be manufactured and assembled in the United States. The valve shall carry a ten (10) year warranty by the valve manufacturer.

The valve shall be actuated by an Akron Brass, model R1, manual actuator installed on the valve.

The valve actuator shall be controlled by an Elkhart Brass, model RC-10, handwheel valve controller. The 5" cast aluminum handwheel shall be connected to the remote mounted valve. The actuator housing and push-rod shall be constructed of light-weight extruded aluminum. A

METRO FIRE APPARATUS

precision needle thrust bearing and hardened thrust washers shall assure smooth, efficient operation and accurate flow and pressure control capability. Opening and closing speed shall comply in accordance with NFPA 1901, current edition to minimize effects of water hammer.

A valve position indicator shall show the position of the ball valve in accordance with NFPA 1901, current edition. The valve position indicator shall provide the pump operator with the status of the valve at a glance. Red shall mean fully closed; Green shall mean fully opened; Yellow shall indicate a gated position. LED lamps shall provide a reliable signal with a wide viewing angle even in bright sunlight. Reliable solid state valve position sensors shall be water and lubricant resistant. The integrated circuit board and lamp sockets shall be completely encased in epoxy for total protection from the elements.

The discharge shall have a 2-1/2" brass case gauge with bezel and a display range from 0 to 400 PSI. The gauge shall have a black dial graphic and an orange tip on the pointer.

One (1) 5" swivel Storz x 4" female NH thread swivel rocker lug 30-degree elbow adapter shall be provided. The elbow shall be constructed of hard coat anodized aluminum alloy and have a silver powder coat finish inside and out.

One (1) 5" Storz blind cap, complete with lanyard, shall be provided.

1-1/2" FRONT BUMPER DISCHARGE

A 1-1/2" discharge shall be located above the gravel shield on the driver's side of the front bumper. The discharge shall be plumbed with 2" chassis installed stainless steel plumbing and OEM installed stainless steel plumbing and high-pressure flex hose with stainless steel couplings. The discharge shall terminate with male NH thread.

The discharge shall have Class1 automatic drains installed in the low routed areas below the manual drain. The automatic drains shall open whenever the pressure in the line drops below 6 PSI.

An Akron Brass, model 8825, 2-1/2" Swing-Out™ valve shall be provided. The valve shall have an all brass body with flow optimizing stainless steel ball and dual polymer seats. The valve shall be capable of dual directional flow while incorporating a specially designed flow optimizing stainless steel ball. The valve shall not require lubrication of seats or any other internal waterway parts, and must be capable of swinging out of the waterway for maintenance by the removal of six bolts. The valve shall be manufactured and assembled in the United States. The valve shall carry a ten (10) year warranty by the valve manufacturer.

The valve shall be actuated by an Akron Brass, model R1, manual actuator installed on the valve. The manual actuator shall be controlled by an Innovative Controls push/pull T-handle.

The discharge shall have a 2-1/2" brass case gauge with bezel and a display range from 0 to 400 PSI. The gauge shall have a black dial graphic and an orange tip on the pointer. The discharge shall be designated as a pre-connect so no cap and chain shall be required.

CROSSLAY CONFIGURATION

Two (2) 1-1/2" and one (1) 2-1/2" crosslay pre-connects shall be located above the pump panel. High-pressure flex hose with stainless steel couplings shall be used in the plumbing.

METRO FIRE APPARATUS

A 90-degree swivel elbow shall be utilized to keep the hose from kinking when pulled from either side of the apparatus. The swivel for each crosslay shall be located outboard for ease of making connections while changing hose.

The pre-connect hose beds shall be sized to accommodate the following hose load:

The interior of the pre-connect hose bed shall have a maintenance free abraded finish.

FLOORING

The floor of the pre-connect area shall be covered with Dura-Dek fiber reinforced material. The Dura-Dek shall have "T" beams in parallel connected with cross slats that are first mechanically bonded and then epoxied. The "T" sections shall be spaced 3/4" apart to allow for drainage and ventilation.

ROLLERS

Stainless steel rollers shall be provided at each end of the crosslay hose bed to facilitate deployment of hose. Vertical rollers shall be installed on each side of the hose bed opening and a horizontal roller shall be installed under the opening.

DIVIDERS

Two (2) dividers shall be in the crosslay area. Each divider shall be fabricated of 3/16" aluminum and shall be mounted in a channel on each end for adjustability. The dividers shall have a maintenance free abraded finish.

TOP/END COVERS

A heavy duty 22 oz. hypalon vinyl coated nylon cover shall be located over the top and on each end of the preconnected crosslays. The top of the cover shall be connected to the top-forward portion of the crosslays through a C-Rail channel and shall attach on the top-rear portion using Velcro. The bottom of the end covers shall be attached to the pump module utilizing hooks and bungee cord. The cover color shall be red.

END COVERS

The end covers of the crosslays shall be incorporated with the top cover.

1-1/2" PRE-CONNECT

A 1-1/2" pre-connect with 2" plumbing shall be provided. The pre-connect shall terminate out a swivel male NST threads.

The 1-1/2" crosslay pre-connect shall have a capacity of 200' of 1-3/4" double jacket fire hose stored in a single stack.

An Akron Brass, model 8820, 2" Swing-Out valve shall be provided. The valve shall have an all brass body with flow optimizing stainless steel ball and dual polymer seats. The valve shall be capable of dual directional flow while incorporating a specially designed flow optimizing

METRO FIRE APPARATUS

stainless steel ball. The valve shall not require lubrication of seats or any other internal waterway parts and must be capable of swinging out of the waterway for maintenance by the removal of six bolts. The valve shall be manufactured and assembled in the United States. The valve shall carry a ten (10) year warranty by the valve manufacturer.

The valve shall be actuated by an Akron Brass, model R1, manual actuator installed on the valve. The manual actuator shall be controlled by an Innovative Controls push/pull T- handle.

The discharge shall have a 2-1/2" brass case gauge with bezel and a display range from 0 to 400 PSI. The gauge shall have a black dial graphic and an orange tip on the pointer.

The discharge shall be designated as a pre-connect so no cap and chain shall be required.

1-1/2" PRE-CONNECT

A 1-1/2" pre-connect with 2" plumbing shall be provided. The pre-connect shall terminate out a swivel male NST threads.

The 1-1/2" crosslay pre-connect shall have a capacity of 200' of 1-3/4" double jacket fire hose stored in a single stack.

An Akron Brass, model 8820, 2" Swing-Out valve shall be provided. The valve shall have an all brass body with flow optimizing stainless steel ball and dual polymer seats. The valve shall be capable of dual directional flow while incorporating a specially designed flow optimizing stainless steel ball. The valve shall not require lubrication of seats or any other internal waterway parts and must be capable of swinging out of the waterway for maintenance by the removal of six bolts. The valve shall be manufactured and assembled in the United States. The valve shall carry a ten (10) year warranty by the valve manufacturer.

The valve shall be actuated by an Akron Brass, model R1, manual actuator installed on the valve. The manual actuator shall be controlled by an Innovative Controls push/pull T- handle.

The discharge shall have a 2-1/2" brass case gauge with bezel and a display range from 0 to 400 PSI. The gauge shall have a black dial graphic and an orange tip on the pointer.

The discharge shall be designated as a pre-connect so no cap and chain shall be required.

2-1/2" PRE-CONNECT

A 2-1/2" pre-connect with 2-1/2" plumbing shall be provided. The pre-connect shall terminate out a swivel NST.

The 2-1/2" crosslay pre-connect shall have a capacity of 200' of 2-1/2" double jacket fire hose stored in a single stack.

An Akron Brass, model 8825, 2-1/2" Swing-Out™ valve shall be provided. The valve shall have an all brass body with flow optimizing stainless steel ball and dual polymer seats. The valve shall be capable of dual directional flow while incorporating a specially designed flow optimizing stainless steel ball. The valve shall not require lubrication of seats or any other internal waterway parts, and must be capable of swinging out of the waterway for maintenance by the removal of six bolts. The valve shall be manufactured and assembled in the United States. The

METRO FIRE APPARATUS

valve shall carry a ten (10) year warranty by the valve manufacturer.

The valve shall be actuated by an Akron Brass, model R1, manual actuator installed on the valve. The manual actuator shall be controlled by an Innovative Controls push/pull T-handle.

The discharge shall have a 2-1/2" brass case gauge with bezel and a display range from 0 to 400 PSI. The gauge shall have a black dial graphic and an orange tip on the pointer.

The discharge shall be designated as a pre-connect so no cap and chain shall be required.

AERIAL WATERWAY DISCHARGE

A discharge shall be plumbed to the aerial waterway with 4" plumbing. The plumbing shall be constructed from schedule 10 stainless steel components.

An Akron Brass, model 8940, 4" Swing-Out™ valve shall be provided. The valve shall have an all brass body with flow optimizing Fusion CF™ composite ball with Hydromax™ technology. The valve shall not require lubrication of seats or any other internal waterway parts, and must be capable of swinging out of the waterway for maintenance by the removal of four bolts. The valve shall carry a ten (10) year warranty by the valve manufacturer.

The valve shall be actuated by an Akron Brass electric actuator installed on the valve. The electric actuator shall have a 25:1 gear ratio, which actuates from fully open to fully close in eight (8) seconds, a clutchless motor, and utilize an electric controller with current limiting design.

The electric actuator shall be controlled by an Akron Brass, model 9325, Navigator™ Pro valve controller. The electric controls shall be of true position feedback design, requiring no clutches in the motor or current limiting. The unit shall be completely sealed with momentary open, close as well as an optional one (1) touch full open feature to operate the actuator. Three (3) additional buttons shall be available to be used for preset selection, preset activation, CAFS activation and menu navigation. The unit shall be capable of being connected to a Pressure Sensor and provide an LCD display showing pressure as well as valve position indication. Valve position indication shall be determined from true position feedback and indicate the exact position of the valve. The unit shall be capable of being used in conjunction with at least two (2) additional displays to control one (1) valve. The unit shall be able to be programmed to Bar, PSI or kPa for pressure. The unit shall have programmed pipe sizes and be capable of custom calibration to high and low flow ranges. The unit shall also be capable of turning on and off a solenoid used in a CAFS system. The only calibration required is to set the unit to the valve during initial set up. No other calibration shall be required. The display shall be a full color LCD display with a backlight. It shall have manual adjustment of the brightness as well as an auto-dimming option. Unit shall carry a five (5) year warranty.

All discharges shall have OEM Standard label packages unless stated otherwise. Each discharge label shall be a unique color. Specific verbiage and colors on discharge label tags shall be determined at the pre-construction meeting.

ELECTRICAL SYSTEM

Wiring harnesses shall be the automotive type, engineered specifically for the builder's apparatus, and shall meet the following criteria. Under no circumstances shall diodes, resistors,

METRO FIRE APPARATUS

or fusible links be located within the wiring harness. All such components shall be located in an easy to access wiring junction box or the main circuit breaker area. All wire shall meet white book, baseline advanced design transit coach specification and Society of Automotive Engineers recommended practices. It shall be stranded copper wire core with cross-linked polyethylene insulation complying with SAE specification J1128. Each wire shall be hot stamp function coded every three inches starting one inch from the end and continuing throughout the entire harness. In addition to function coding, each wire shall be numbered, colored, and gauge coded.

Wire harnesses shall be protected by 275 degree Fahrenheit minimum high temperature flame retardant loom. All nodes and sealed Deutsch connectors shall be waterproof.

Harnesses shall be modular in design; main harness system subdivided into several smaller sub-harnesses. The harness subsections shall be connected using Deutsch branded, heavy duty, environmentally sealed, connectors with silicone seals and a rear insertion/removal contact system. For isolation of electrical "zones" the harness subsections shall consist of a main harness, a pump harness with a separate pump gauge panel harness, a left body harness with a separate left compartment harness, a right body harness with a separate right compartment harness, and a rear body harness with two separate rear compartment harnesses.

The main harness and three body harnesses shall interconnect at a central, easy to reach location and their connectors shall not be obstructed by other harnesses or fuel/air lines. In addition, the main and body harness connectors shall be color-coded for ease of identification with their respective colors noted on the accompanying electrical diagrams.

Where connectors are not provided by the electrical component manufacturer, all 12-volt lights and other electrical components (excluding rocker and toggle switches) shall connect to the harnesses using Deutsch brand connectors; butt connectors are considered unacceptable.

All Deutsch connectors shall meet the following criteria:

- All connectors shall be rated for three feet submersion in water.
- Temperature range from -67°F to 257°F continuous at rated current.
- All contacts shall be soldered unless a crimping tool or machine is used that gives an even and precise pressure for the terminal being used.
- All contacts shall be pull-tested to ensure their integrity.

WEATHERPROOF DOOR SWITCHES

Because of the harsh environment and susceptibility to moisture on the fire ground, the fire apparatus compartment doors shall utilize weatherproof switches. No Exceptions.

The switches shall be used for activation of the compartment lights and to provide a signal to the door open circuit in the cab.

V-MUX ELECTRICAL MANAGEMENT SYSTEM

The apparatus shall be equipped with a V-MUX Multiplex System. There are several key

METRO FIRE APPARATUS

benefits to multiplexing, one is to reduce the number of connections in a vehicle's electrical system, because of this it is important to limit the amount of modules that control certain functions of the vehicle.

Outputs:

The outputs shall perform all the following items without added modules to perform any of the tasks:

- **Load Shedding:** The System shall have the capability to Load Shed with 8 levels any output. This means you can specify which outputs (barring NFPA restrictions) you would like Load Shed. Level 1 12.9v, Level 2 12.5V, Level 3 - 12.1V, Level 4 - 11.7V, Level 5 11.3V, Level 6 10.9V, Level 7 10.5, Level 8 10.1. Unlike conventional load shedding devices you can assign a level to any or all outputs. No add-on modules shall be acceptable; the module with the outputs must perform this function.
- **Load Sequencing:** The System shall be able to sequence from 0 8 levels any output. With 0 being no delay and 1 being a 1-second delay, 2 being a 2-second delay and so on. Sequencing reduces the amount of voltage spikes and drops on your vehicle and can help limit damage to your charging system. No add-on modules shall be acceptable; the module with the outputs must perform this function.
- **Output Device:** The System shall have solid-state output devices. Each solid-state output shall be a MOS-FET (Metal Oxide Semiconductor - Field Effect Transistors); MOS-FETs are solid-state devices with no moving parts to wear out. A typical relay, when loaded to spec, has a life of 100,000 cycles. The life of a FET is more than 100 times that of a relay. No add-on modules shall be acceptable; the module with the outputs must perform this function.
- **Flashing Outputs:** The System shall be able to flash any output in either A or B phase, and logic is used to shut down needed outputs in park or any one of several combined interlocks. The flash rate can be selected at either 80, or 160 FPM. This means any light can be specified with a multiplex truck with no need to add flashers. Flashing outputs can also be used to warn of problems. No add-on modules shall be acceptable; the module with the outputs must perform this function.
- **PWM:** The modules shall have the ability to PWM at some outputs so that a Headlight PWM module is not needed. No add-on modules shall be acceptable; the module with the outputs must perform this function.
- **Diagnostics:** An output shall be able to detect either a short or open circuit.

Inputs:

The inputs shall have the ability to be switched by a ground or battery signal.

The inputs shall be filtered for noise suppression via hardware and software so that RF or dirty power will not trick an input into changing its status.

METRO FIRE APPARATUS

System Network:

The Multiplex system shall contain a Peer-to-Peer network. A Master-Slave Type network is not suitable for the Fire/Rescue industry. A Peer-to-Peer network means that all the modules are equal on the network; a Master is not needed to tell other nodes when to talk.

System Reliability:

The Multiplex system shall be able to perform in extreme temperature conditions, from -40° to +85° C (-40° to +185° F.) The system shall be sealed against the environment, moisture, humidity, salt or fluids such as diesel fuel, motor oil or brake fluid. The enclosures shall be rugged to withstand being mounted in various locations or compartments around the vehicle. The modules shall be protected from over voltage and reverse polarity.

12-VOLT SYSTEMS TEST

After completion of the unit, the 12-volt electrical system shall undergo a battery of tests as listed in NFPA 1901. These tests shall include, but not be limited to:

- Reserve capacity test
- Alternator performance test at idle
- Alternator performance test at full load
- Low voltage alarm test

Certification of the results shall be supplied with the apparatus at the time of delivery.

TAILLIGHTS

A Whelen M6 series LED taillight assembly shall be installed on each side of the rear of the apparatus. Each assembly shall include the following:

- One (1) red LED stop/tail combination light
- One (1) amber LED turn light with arrow
- One (1) clear LED backup light

The lights shall be mounted in a four (4) light chrome plated composite housing. The remaining slot in the housing shall be populated with a warning light specified in the warning light section.

REAR WORK LIGHT SWITCH

A switch shall be installed above the taillight bezel on the left side of the rear of the apparatus. The switch shall be wired to the backup lights to provide additional work lighting. The rear work light circuit shall be deactivated when the park brake is disengaged. In addition to the lights being activated by the above switch, the lights shall also come on when the transmission is placed in reverse.

METRO FIRE APPARATUS

MIDSHIP TURN SIGNALS

Two (2) Truck-Lite model 21 LED midship auxiliary/turn signal lights shall be installed in the rub rail, one (1) on each side of the body.

PERIMETER GROUND LIGHTING

Tecniq, model T44-WD0B-1, 4" round LED lights shall be installed beneath the apparatus in areas where personnel may be expected to climb on and off the apparatus. The lights shall illuminate the ground within 30" of the apparatus to provide visibility of any obstructions or hazards. These areas shall include, but not be limited to, side running boards and the rear step area.

The lights shall be activated when the parking brake is engaged or when the transmission is placed in reverse.

CLEARANCE LIGHTS

Grote red LED clearance lights shall be installed in the outside corners of the rear bumper and a Truck-Lite bar cluster located in the lower middle portion of the rear of the apparatus. Clearance reflectors shall be placed on the apparatus to be in full compliance with applicable ICC and DOT codes and regulations.

Two (2) extension marker lights (rubber arm style) shall be installed at the rear portion of the body. The lights shall be attached to the back wall of the rear flex joint area. These lights shall aid the driver as to the location of the rear of the body during driving operations. The lights shall have forward facing amber bulbs and rearward-facing red bulbs.

CHASSIS SUPPLIED BACK UP CAMERA SYSTEM

A backup camera system shall be installed in the cab with the chassis. The camera shall be installed on the rear center upper portion of the apparatus.

UPPER ZONE A

The upper zone A warning lights shall be supplied and installed by the chassis manufacturer.

UPPER ZONE C

Two (2) Whelen L31 series Super-LED beacons shall be installed in Upper Zone C. The high profile 12v beacons shall incorporate thirty-two (32) Super-LEDs installed in sets of eight (8) on four (4) PC boards. The four (4) PC boards will be installed on a LED ballast. The beacons shall have an optic hard coated polycarbonate lens and a metalized reflector with clear optic collimators. The hard coated lens shall provide extended life/luster protection against UV and chemical stresses. The four (4) conformal coated PC boards shall provide additional protection against environmental elements. The beacons shall include 28 Scan-Lock patterns including four (4) simulated rotating patterns and synchronized features. The beacons shall also contain cruise mode and low power mode. The beacon dome lenses shall be sealed to a black powder coated die- cast aluminum base with an "O" ring gasket assembly. The solid state beacon light shall be vibration resistant.

The driver's and officer's side lights shall both have red LED and red lenses unless otherwise

METRO FIRE APPARATUS

specified. flash pattern to be Comet Flash 75

LOWER ZONE WARNING LIGHT PACKAGE

Four (4) Whelen M6 Series Linear Super-LED lights with chrome flanges shall be installed in the lower zone of the apparatus to be in accordance with NFPA 1901, current edition compliance. The warning lights shall incorporate Linear Super-LED and Smart LED technology. The M6 configuration shall consist of eighteen (18) clear Super-LEDs and a clear optic polycarbonate lens. The warning lights, with the aid of two screws, shall have the ability to be installed as surface mount warning lights.

The M6 shall utilize optic collimators and a metalized reflector for maximum illumination. The warning lights shall include an internal flasher with 164 Scan-Lock flash patterns including a variety of CA Title 13 compliant patterns, left/right, top/bottom, in/out, and steady burn. The lights shall also provide synchronize and low power features.

The lens/reflector assembly shall be sealed and resistant to water, moisture, dust, and other environmental conditions. The hard coated lens shall provide extended life/luster protection against UV and chemical stresses. The light engine shall be installed at the rear of the unit and be vacuum tested to ensure proper sealing. The PC board shall be conformal coated for additional protection.

The lower zone warning lights shall all have red LED's and red lenses unless otherwise specified. flash pattern to be Comet Flash 75 L/R Pattern

TRAFFIC ADVISOR

One (1) Whelen model TAL65 LED Traffic Advisor shall be installed on the apparatus. The traffic directional light shall contain six (6) medium intensity LED lamps in a black low profile flat style housing.

A Whelen, model TACTL5 Traffic Advisor control head shall be provided with the traffic advisor. The control head shall be housed in a rugged extruded aluminum case and shall offer four (4) programmable sequence flash patterns.

The traffic directional light shall be surface mounted on the rear of the body.

AIR HORN ACTIVATION

One (1) air horn button shall be provided on the driver's side pump panel. The button shall be red in color and include a label reading "AIR HORN".

FIRE RESEARCH 12V SURFACE-MOUNT SCENE LIGHTS

Two (2) Fire Research Spectra LED series, model SPA900-Q70, surface mount lights shall be installed on the apparatus. Each light shall be mounted with four (4) screws to a flat surface. They shall be 6 3/4" high by 9" wide and have a profile of less than 1 3/4" beyond the mounting surface. Wiring shall extend from a weatherproof strain relief at the rear of the lamphead.

Each light shall have twenty-four (24) white LEDs. They shall each operate at 12/24 volts DC, draw 6/3 amps and generate 7000 lumens of light. The lens shall redirect the light along the

METRO FIRE APPARATUS

vehicle and out onto the working area. Each lamphead housing shall be aluminum with a chrome colored bezel.

The two (2) lights shall be installed on the side face of the body in the center, one (1) on each side.

The driver's side and officer's side scene light(s) shall be controlled by a switch located on the V-Mux display in the chassis cab. The activation for the driver's side scene lights on the V-Mux display shall be labeled "LEFT SCENE" and the officer's side shall be labeled "RIGHT SCENE."

FIRE RESEARCH 12V SURFACE-MOUNT SCENE LIGHTS

Two (2) Fire Research Spectra LED series, model SPA900-Q70, surface mount lights shall be installed on the apparatus. Each light shall be mounted with four (4) screws to a flat surface. They shall be 6 3/4" high by 9" wide and have a profile of less than 1 3/4" beyond the mounting surface. Wiring shall extend from a weatherproof strain relief at the rear of the lamphead.

Each light shall have twenty-four (24) white LEDs. They shall each operate at 12/24 volts DC, draw 6/3 amps and generate 7000 lumens of light. The lens shall redirect the light along the vehicle and out onto the working area. Each lamphead housing shall be aluminum with a chrome colored bezel.

The two (2) lights shall be installed on the rear face of the body, one (1) on each side.

The rear scene light(s) shall be controlled by a switch located on the V-Mux. The light(s) shall be controlled by one (1) switch. The switch shall be labeled "REAR SCENE."

In addition to the switch located on the V-Mux, the rear scene light(s) shall be activated by the rear work light switch and when the apparatus is placed in reverse.

GENERATOR

A Harrison hydraulic driven generator shall be installed on the apparatus. The continuous duty rating of the generator shall be 8,000 watts, 33/66 amps, 120/240VAC volts. Current frequency shall be stable at 60 hertz.

The system shall be designed and assembled by a company with no less than 10 years experience in the manufacture of hydraulic driven generators. The system shall be tested prior to shipping and shall be accompanied with a test report. The generator shall be tested at various loads from no load to full load to ensure reliable power delivery at various loads.

The motor/generator shall be placed in a frame, which affords protection to the components and provides a unitized mounting module containing the motor/generator, reservoir, oil cooler, filtration, and an on/off manifold containing a cross port check valve allowing the unit to be started and shut down remotely.

The generator shall be a commercial type with a heavy duty bearing and of brushless design to ensure low maintenance. No brushes or slip rings shall be allowed. The reservoir shall include an oil level sight gauge, oil temperature gauge, fill cap, oil filter, and a venturi boost unit to provide positive pressure to the pump suction port. The generator and motor shall be close coupled and aligned using a Morse taper with a through bolt to secure the motor to the

METRO FIRE APPARATUS

generator. No two (2) bearing generators shall be used.

The system must be capable of producing the rated full power when driven from the vehicle PTO from idle to maximum engine speed.

The hydraulic motor and pump shall be of axial piston design to provide low internal leakage and a high degree of frequency stability. No gear pumps or motors shall be used. The pump shall match the system with the proper orifice, pressure compensator, and load sense settings to provide stable output regardless of engine rpm or electrical load demands.

The system shall be capable of normal operations using a commonly available ATF fluid, such as GM Dextron III or equivalent. All fluid service points shall be in close proximity to the reservoir for ease of scheduled maintenance.

The system shall be warranted for a period of not less than two (2) years or 2000 hours, whichever should come first.

GENERATOR DISPLAY

A FROG D shall be provided with the generator. The FROG D shall automatically sense a generator signal and begin displaying information. The digital meter display shall constantly monitor and display voltage, frequency (accurate to within 1 decimal point), and current draw on two separate lines. The display shall be capable of displaying total accumulated run time hours when the MODE button is pressed. This information shall be stored in a non-erasable memory. A remote start switch shall be installed on the pump panel for the generator.

GENERATOR PTO CONNECTION

The hydraulic pump for the generator system shall be connected to the chassis transmission through a "Hot Shift", electrically engaged power-takeoff system. The control to engage and disengage the power-takeoff system shall be installed in the chassis cab.

The Harrison generator shall be located above the pump module.

8 CIRCUIT NON-GFI LOAD CENTER

A 120/240-volt load center shall be incorporated into the 120/240-volt wiring system. The load center shall include adequate circuit breakers to protect the loads specified on the apparatus. The entire 120/240-volt electrical system shall be installed in accordance with NFPA 1901, current edition. This shall include all testing, labeling, wiring methodology, and dimensional requirements. Certification of compliance shall accompany the apparatus at the time of delivery. All 120/240-volt A.C. wiring shall be done in accordance with NFPA 1901, current edition as well as nationally accepted electrical codes.

BRANCH CIRCUIT OVERCURRENT PROTECTION

Over current protection devices shall be provided for circuits in accordance with NFPA 1901, current edition. The load center shall be equipped with a non-GFI two pole main breaker when the six or more individual branch circuits are present. Over current protection devices shall be marked with labels to identify the function of the circuit they protect.

METRO FIRE APPARATUS

The generator load center shall be located on the forward bulkhead of the L1 compartment.

ELECTRIC CORD REEL

A Hannay 120 volt electric rewind cord reel shall be installed on the apparatus. A push button labeled "REEL REWIND" shall be installed for 12-volt rewinding of the cord reel.

Rollers shall be supplied to prevent damage to the electrical cable if pulled in any direction.

The cord reel shall be equipped with 200' of yellow STW Seoprene 10/3 wire installed with a cable stop to prevent damage to cable fittings.

JUNCTION BOX

An Akron Brass Extenda-Lite, model EJBX, backlighted electrical junction box equipped with four (4) electrical receptacles, two (2) per side, shall be provided. Each receptacle shall be equipped with a spring loaded snap cover. The cord reel shall be hardwired to the cast aluminum junction box to supply power to the receptacles. An extension cord shall be connected to the junction box through a heavy-duty water resistant strain relief and flexible extender. Each side of the junction box shall be fitted with polypropylene faceplates, which are backlighted so that plug orientation to the receptacles is quick and easy to align.

The junction box shall be equipped with an Akron Brass, model CS, cord stop.

The junction box shall have a gray powder-coat finish.

One (1) NEMA 5-20R, 120 volt, duplex, 3-wire, straight blade (household type) receptacle shall be installed on the junction box.

One (1) NEMA L5-15R, 120 volt, duplex, 3-wire, twistlock receptacle shall be installed on the junction box.

One (1) NEMA L5-20R, 120 volt, single, 3-wire, twistlock receptacle shall be installed on the junction box.

One (1) NEMA L5-20R, 120 volt, single, 3-wire, twistlock receptacle shall be installed on the junction box.

The cord reel shall be located under the turntable, accessible from the rear of the apparatus.

Shop Note: The T-1 door shall be extended up high enough to access the reel. Roller to be installed on the reel. Rewind button attached to the reel. Junction box holder stored behind door.

A tread plate mounting bracket to hold the junction box shall be included.

FIRE RESEARCH 120V TELESCOPING SCENE LIGHTS

Two (2) Fire Research Spectra LED series, model SPA510-K20, top mount pull up telescopic lights shall be installed on the apparatus. Each light pole shall be anodized aluminum and have a knurled twist lock mechanism to secure the extension pole in position. The extension poles

METRO FIRE APPARATUS

shall extend 4' and rotate 360 degrees. A 3-1/2" round mounting flange shall be provided. Wiring shall extend from the pole bottom with a 4' retractile cord.

Each lamphead shall have sixty (60) ultra-bright white LEDs, 48 for flood lighting and 12 to provide a spot light beam pattern. They shall operate at 120-volts AC, draw 2 amps, and generate 20,000 lumens of light. Each lamphead shall have a unique lens that directs flood lighting onto the work area and focuses the spot light beam into the distance. Each lampheads angle of elevation shall be adjustable at a pivot in the mounting arm and the position locked with a round knurled locking knob. Each lamphead shall be no more than 5-3/8" high by 14" wide by 3-3/4" deep and have a heat resistant handle. The lampheads and mounting arms shall be powder coated. The LED scene lights shall be for fire service use.

The two (2) lights shall be located rearward on top of the pump module, one (1) on each side.

Each light shall be controlled on the pump panel with its own individual switch.

75' AERIAL LADDER CONSTRUCTION STANDARDS

The aerial ladder shall be of the rear mount design with the turntable mounted directly over the rear axle(s) of the apparatus, and the ladder extending toward the front of the apparatus when in the bedded position. The aerial ladder shall be comprised of three sections and shall extend to a nominal height of 75' at 72 degrees, measured in a vertical plane from the top rung of the fly section (not including the egress) to the ground. To maintain a maximum level of safety, units exceeding a 76-degree angle of inclination, in accordance with NFPA 1931/1932, current edition, shall not be acceptable.

OPERATIONAL ENVELOPE/REACH

The aerial ladder shall have an operations range of -6 degrees elevation to +72 degrees elevation.

The minimum vertical reach of the aerial shall be 75' above the ground with the aerial at full extension and elevation. This measurement shall be taken to the end of the permanent structure and not include the removable egress. Requiring a removable egress to achieve 75' of vertical reach shall not be acceptable.

A minimum horizontal reach of 71' 5" shall be measured from the turntable centerline to the outermost rung on the outermost fly section, with the aerial at full extension and at 0 degrees elevation. Units measuring the horizontal reach to the end of a removable egress shall be required to hold the egress to the same load testing criteria as the permanent structure.

Reach and height shall be measured in accordance with NFPA 1901, current edition.

STRUCTURAL MATERIAL

The primary load support members of the ladder shall be constructed of certified 100,000 PSI yield strength (minimum) steel tubing. Each section shall be trussed diagonally, vertically, and horizontally using welded steel tubing. All critical points shall be reinforced for extra rigidity and to provide a high strength to weight ratio.

All ladder rungs shall be constructed of A606 Type 4 certified steel tested per ASTM A370 standards. A606 Type 4 exhibits superior corrosion resistance over regular carbon steel as a

METRO FIRE APPARATUS

result of the development of a protective oxide film on the on the surface. A606 Type 4 shall meet a minimum 6.0 Atmospheric Corrosion Factor.

The ladder rungs shall be round and welded to each section utilizing "K" bracing for torsional rigidity.

All welding of structural components, including the aerial ladder sections, turntable, pedestal, and outriggers, will be in compliance with the American Welding Society standards. All welding personnel will be certified, as qualified under AWS welding codes. Materials used to manufacture the structural components are to be certified by the mill that manufactured the materials. Certifications or re-certifications of structural materials by vendors other than the mill they were manufactured at will not be acceptable. Any material testing that is performed after the mill test will be for verification only and not completed with the intent of changing the classification. Any welded structural component for the ladder will be traceable to their mill lots.

PRIMARY DIMENSIONS

The inside dimensions of the ladder shall be as follows:

- Base Section - 33.500"
- First Fly Section - 28.250"
- Last Fly Section - 22.500"

The height of the handrails above the center line of the rungs shall be as follows:

- Base Section - 22.375"
- First Fly Section - 19.375"
- Last Fly Section - 15.375"

NFPA SAFETY FACTOR AND RATED CAPACITIES

The methodology, definitions, testing, and criteria used by the aerial manufacturer to determine the preceding and following Safety Factor and Rated Capacity of the aerial device shall be in strict compliance with the definitions of such, in accordance with NFPA 1901, current edition, and these specifications. Any apparatus claiming to exceed the testing requirements of NFPA 1901 shall provide certified documentation of the tests.

AERIAL DEVICE SAFETY FACTOR AND RATED CAPACITY

The purchaser desires to purchase with these specifications, an aerial device with a minimum 2.0:1 safety factor as required and in accordance with NFPA 1901, current edition. Therefore, the aerial manufacturer shall hereby certify, by submitting a bid for these specifications; that the aerial device meets or exceeds the following requirements.

The design stress or primary stress within all structural load supporting members of the aerial device shall not exceed 50% of the minimum as welded yield strength of the material based on

METRO FIRE APPARATUS

the combination of:

- With front stabilizers: The dead load of the aerial plus the rated capacity of 750 lbs. at the tip of the aerial; while flowing 1500 GPM, at a 90-degree angle to ladder centerline;

OR

- Without front stabilizers: The dead load of the aerial plus the rated capacity of 500 lbs. at the tip of the aerial; while flowing 1500 GPM, at a 90-degree angle to ladder centerline;

OR

- No Waterway: The dead load of the aerial plus the rated capacity of 500 lbs. at the tip of the aerial; while flowing 1000 GPM, at a 90-degree angle to ladder centerline;

with the structural load supporting members of the aerial device at either; an ambient temperature of 75 degrees F or an elevated temperature of 350 degrees F- thereby exhibiting a minimum 2.0:1 safety factor in all feasible operational conditions. These capabilities shall be valid and true when the apparatus is deployed in the unsupported configuration, based upon 360 degree rotation, up to full extension, and at any degree of elevation (-6 to +72).

AERIAL DEVICE SAFETY FACTOR SERVICE LIFE

The purchaser desires to purchase an aerial device with a safety factor that remains NFPA compliant and constant throughout the life of the aerial device. The safety factor of every structural load bearing member in the aerial device shall remain above 2.0:1 for a "Safety Factor Service Life" of up to 20 years minimum. Any apparatus claiming to exceed the guidelines of NFPA 1901 shall provide certified documentation.

AERIAL SPECIAL LABELS

Legible, permanent signs shall be installed in positions readily visible to the operator to provide operational directions, warnings, and cautions. The signs shall describe the function of each control and provide operating instructions.

Warning and caution signs shall indicate hazards inherent in the operation of the aerial device. These hazards shall include, but shall not be limited to:

- Electrical hazards involved where the aerial device does not provide protection to the personnel from contact with, or near proximity to, an electrically charged conductor.
- Electrical hazards involved where the aerial device does not provide protection to ground personnel who might contact the vehicle when in contact with energized electrically charged conductors.
- Hazards from stabilizer motion.
- Hazards that can result from failure to follow the manufacturer's operating instructions.

AERIAL DEVICE SPECIFICATION PLACARD

METRO FIRE APPARATUS

A permanent label shall disclose the following information relative to the aerial device:

- Make
- Model
- Insulated or non-insulated
- Serial number
- Date of manufacture
- Rated capacity (s)
- Rated vertical height
- Rated horizontal reach
- Maximum hydraulic system pressure
- Hydraulic oil type and capacity
- All other appropriate labels to ensure safe operation of the aerial device shall be permanently affixed in conspicuous locations.

THIRD PARTY NON-DESTRUCTIVE TESTING

Welds shall be tested using two (2) non-destructive methods by Underwriters Laboratories (UL) or Underwriters Laboratories of Canada (ULC). Due to their unmatched experience testing fire apparatus, UL or ULC shall be the only acceptable organizations to perform the testing of the apparatus. Steel and aluminum ladders, at a minimum, shall have all welds tested using two (2) separate NDT methods.

Aerial structures shall have 100 % of all structural welds tested using both magnetic particle method and visual testing method. Aerials that are fabricated of aluminum must have 100% of all structural welds tested using dye penetrant method and visual method.

All magnetic particle inspections shall be conducted in accordance with ASTM E709, Standard Guide for Magnetic Particle Testing. All dye penetrant inspections shall be conducted in accordance with ASTM E164, Standard Test Method for Liquid Penetrant Examinations. Manufacturers who rely only on visual inspection (performed in-house or by any third party) as a primary method of testing shall not be considered and their bid shall be rejected.

STRUCTURAL SAFETY FACTOR

All bids shall include copies of the certification of testing of the aerial device. The purchaser desires a device that has been tested by a third party for compliance with the 2 to 1 safety factor specified by NFPA 1901. Devices that have not been certified by an engineer that is independent of the manufacturer shall not be acceptable.

METRO FIRE APPARATUS

NFPA AERIAL STABILITY FACTOR AND TESTING

A one and one-half to one (1.5:1) stability factor shall be provided. This capability shall be established in an unsupported configuration. Since the device is rated while flowing water, stability testing shall account for the distributed weight of water in a full waterway and water reactionary force as required by NFPA 1901.

Following are specific descriptions of what tests are to be performed, and conditions they shall be performed under. The aerial manufacturer shall strictly adhere to these tests and conditions as set forth in these specifications and NFPA 1901.

For both of the following tests, the only obstructions to a full 360-degree rotation with the aerial at 0 degrees elevation and full extension shall be presented by the apparatus itself, and NOT external obstructions at the manufacturer's test location(s). This means that the aerial device manufacturer shall ensure that the testing grounds present no obstruction (trees, buildings, etc.) to the full 360-degree rotation at 0 degrees elevation and full extension, which may cause the need to raise the aerial to clear the obstruction.

Additionally, the apparatus shall be tested for stability only after the entire apparatus is complete. Manufacturers using a third-party to manufacture the aerial device must provide certified documentation the unit was UL or ULC tested by the manufacturer of the aerial and the final OEM manufacturer. This requirement is specified in NFPA 1901 as the apparatus being in "service-ready condition". There shall be no exception to this requirement due to the fact that it would be unlikely that actual weight distribution could be accurately simulated for the stability testing.

TEST 1

After the above conditions have been satisfied, the aerial shall be subjected to the following test in the presence of the third party testing company that is in compliance with these specifications. Specifically, the aerial device shall be placed on level ground with the stabilizers deployed per manufacturer recommendations. The aerial device then shall have 1.5 times the rated capacity placed at the tip of the aerial, with the device at full extension and at 0 degrees elevation; which is the most stringent configuration. The device shall be rotated 360 degrees, raising and lowering the aerial as needed to clear the cab of the apparatus.

The aerial shall prove to be stable during the entire test and no component of the aerial shall permanently deform.

TEST 2

After the above conditions have been satisfied, the aerial shall be subjected to the following test in the presence of the third party testing company that is in compliance with these specifications. Specifically, the aerial device shall be placed on a 5-degree downward slope with the stabilizers deployed per manufacturer recommendations. The aerial device then shall have 1.33 times the rated capacity placed at the tip of the aerial, with the device at full extension and at 0 degrees elevation; which is the most stringent configuration. The device shall be rotated 360 degrees, raising and lowering the aerial as needed to clear the cab of the apparatus. The aerial shall prove to be stable during the entire test and no component of the aerial permanently

METRO FIRE APPARATUS

deform.

RUNG COVERS

Each rung shall be covered with secure, heavy duty, deeply serrated rubber sheathing. The rung cover shall be installed on a minimum of sixty percent (60%) of each ladder rung. Attachment of the sheathing to the rung shall be by mechanical means and an adhesive application. Under no circumstance shall the rung covers turn when a rung is at ambient temperature (75 degrees F) or at an elevated temperature (350 degrees F); there shall be no exception to this requirement for the safety of persons climbing the ladder sections.

The sheathing shall be easily replaceable if the rubber becomes worn, however, the rung covers shall be designed, constructed, and installed with lifetime service as the objective. To ensure ease of maintenance if damaged, manufacturers using embossed metal in place of the rubber rung covers are not acceptable.

To prevent corrosion of the rungs by introducing air to the inside, under no circumstances will rung covers attached with screws or rivets be acceptable.

HEAVY DUTY LADDER TRAVEL SUPPORT

A heavy duty ladder rest with poly pads shall be provided for support of the ladder in the travel position. The location of the travel support shall be directly behind the chassis cab. The travel support shall be fabricated from heavy duty steel and painted to match the primary body color. If the body is a two-tone design, the travel support shall be painted to match the top body color. The travel support shall be designed to be easily removable to allow for ease of maintenance and repair if necessary.

The base section of the ladder shall contain stainless steel scuff plates where the ladder comes into contact with the ladder support.

An indicator light shall be provided on the turntable to indicate when the ladder is aligned with the travel support and may be lowered into it. The ladder rest shall be attached to the front outrigger box assembly for added stability.

The ladder rest shall be illuminated for night time operation. The illumination light shall automatically activate with the aerial master switch.

CRADLE INTERLOCK SYSTEM

A cradle interlock system shall be provided to prevent the lifting of the ladder from the nested position until the operator has positioned all of the stabilizers in a load supporting configuration. An interlock switch shall be installed at the cradle to prevent operation of the stabilizers once the aerial has been elevated from the nested position.

ELEVATION SYSTEM

Two (2) double acting lift cylinders shall be utilized to provide smooth precise elevation from 8 degrees below horizontal to 72 degrees above horizontal. The lift cylinders shall have a 4" internal diameter (bore) and a 2.5" solid cylinder rod. The lift cylinders shall be equipped with integral holding valves located on the cylinder to prevent the unit from lowering should the

METRO FIRE APPARATUS

charged lines be severed at any point within the hydraulic system.

The lowering of the ladder shall be controlled by a pressure limiting valve, limit the downward pull of the ladder when it is bedded. Both raising and lowering functions shall be influenced by flow compensation, which shall maintain ladder tip speed within the design speed regardless of load, angle, or extension. Ladder tip speed shall be decelerated above 65 degrees in order to reduce "tip-lash". Ladder lowering shall be controlled on the down motion to prevent the cylinders from completely retracting, thus allowing a cushion of oil for continuous ladder load readout.

The elevation cylinder upper and lower pivot pins shall be installed with a secondary tensioning system to secure the pins and prevent them from slipping out over time. The design shall not inhibit the pins from being removed for future servicing purposes.

EXTENSION/RETRACTION SYSTEM

A fully hydraulic powered extension and retraction system shall be provided using two (2) sets of Siamese hydraulic cylinders and cables. Each set shall be capable of operating the ladder in the event of a failure of the other. The extension cylinders shall each have a 2.5" internal diameter (bore) and a 1.25" diameter solid rod. Extension and retraction of the telescopic sections shall be internally limited within the cylinders, eliminating excess strain on the cables, sheaves, and ladder structure. Each of the cylinder, cable, and sheave assemblies shall be completely independent of the other, to provide a safety factor wherein a failure of one assembly will not affect the function and operation of the other. The extension cylinders shall be equipped with counterbalance holding valves to synchronize the cylinders for smoother operation and prevent the unit from retracting should the charged lines be severed at any point within the hydraulic system.

The reeling of the cable shall be such to provide synchronized, simultaneous movement of all sections from full extension to full retraction. All pulleys and sheaves shall be enclosed as an added safety feature. NO EXCEPTIONS.

MAINTENANCE FREE SHEAVE BEARINGS

The aerial sheave bearings shall be made with continuous wound PTFE and high-strength fibers encapsulated in a lubricated, high-temperature epoxy resin. This material shall be corrosion-resistant, have a high load capacity, and be self-lubricating.

It shall also be resistant to shocks, misalignment, and wear. The bearings shall not require lubrication. Aerial cable systems that require extensive maintenance, and constant lubrication, are not acceptable.

AERIAL CABLES

To ensure a maximum level of safety the following standards shall be used on the extension and retraction cable system with no exception:

- Cables shall have a 5:1 safety factor based on ultimate strength under all safe operating conditions.
- The factor of safety shall remain above 2:1 during any extension or retraction system

METRO FIRE APPARATUS

stall

- The minimum ratio of the diameter of cable to the diameter of sheave shall be 1:12

The cables between the base and second ladder sections shall be 3/8" diameter. The cables between the second and fly sections shall be 5/16" diameter. These cables shall be 7x19, galvanized aircraft cable for extended corrosion resistance and flexibility.

All cables shall be pre-stressed, proof-loaded, and certified by the cable manufacturer to minimize changes to the cable lengths and performance.

CERTIFIED CABLE SWAGED SHACKLES

All swaged shackle ends shall have a certification test from the manufacturer of the assembly.

IGUS ENERGY CHAIN

The electrical cable, hydraulic hose and/or air hose shall be routed through the interior of the structural tubing of the ladder sections as well as utilizing Igus energy chain. The energy chain shall be routed through the inside section of the vertical side walls of the aerial ladder device. The cable and/or hose routing shall use one or both bottom cord rectangular tube(s) on the base section of the ladder and also the bottom cord rectangular tube(s) on the last ladder fly section. The ladder sections between the base and last fly shall utilize the energy chain in order to route all electrical cables and hose lines.

The energy chain shall travel within a carrier shield, which is fabricated out of 16 gauge anodized aluminum material. Each model of energy chain used shall be adequately sized to fit the application.

Rollers, which are located in the lower portion of the ladder section(s), shall be constructed out of a nylon plastic material that is specifically designed for these types of applications. Spacer pads, made from the same material as the rollers, shall be installed and evenly spaced in order to hold the Igus energy chain within the specifically designed carrier shield(s).

The electrical cables used to transfer power up to the ladder tip shall be Igus Chain Flex cables. These cables are specially designed for the Igus energy chain system and custom fit for each aerial apparatus. If applicable, the hydraulic hose(s) and air hose(s) shall be Parker Hannifin with a rating of 2,500 PSI.

Igus Energy chain enables travel of up to 130 feet, is virtually wear-free and offers extremely quiet operation. Igus energy chain is very well suited to resist the harsh environmental conditions by being able to withstand extreme temperatures and is also UV resistant.

WEAR PADS/BEARING SURFACES

Nylon wear pads impregnated with molybdenum disulfide and high in molecular weight shall be used between the telescoping sections for maximum weight distribution, strength, and smoothness of operation. This impregnation shall provide a lubricating function.

Stainless steel adjustment screws shall be provided on the wear pads to permit proper side tension. Plates shall be installed on the sides of the slide pads where adjustment screws come

METRO FIRE APPARATUS

into contact with them. No exceptions shall be allowed to this requirement to prohibit the adjustment screws from embedding themselves into the pads, which may cause the pad to crack and fail.

To prevent additional maintenance and pressure points from the limited surface area, roller systems in place of wear pads will not be considered acceptable.

ROTATION BEARING

A 44" diameter external tooth, swing circle bearing shall be used for the rotation system. The bearing shall provide 360 degrees continuous rotation. The bearing shall be designed specifically for the aerial device in lieu of the aerial device being designed to accommodate a particular bearing.

The turntable shall be bolted to the bearing using thirty (30) 5/8" SAE grade 8 bolts. The bearing shall be bolted to the base support structure with thirty (30) 5/8" SAE grade 8 bolts. Welding on the bearing in any manner shall not be acceptable.

The turntable base and the torque box bearing plate surfaces that contact the bearing shall be machined to prevent loading the bearing when the attaching bolts are brought to full torque. Machining of the surfaces shall be done after all welding to assure no further distortion of the material.

Shims shall not be acceptable as they reduce the surface contact area significantly thereby causing a concentration of forces at the shims.

BOLT TORQUING FROM TOP SIDE

All rotation bearing bolts shall be torqued from the top side of the turntable without the bolt or nut being held under the turntable by a person. Units requiring removal of equipment to access the torque bolts shall be considered unacceptable.

This design shall prevent the bolt from "spinning" while torque is being applied to the fastener. Application of Loctite or a similar compound alone, without any other means provided to hold the fastener shall not be acceptable. Additionally, this design feature shall not incorporate drilling, bending, welding on, or in any way modifying the structural fastener, nut, or washers.

ROTATION GEAR REDUCTION BOX

A hydraulically driven planetary gearbox with a drive speed reducer shall be used to provide infinite and minute rotation control throughout the entire rotational travel. The rotation gear reduction box shall be installed on the top side of the turntable so that it is easily accessible, yet it shall be installed so that it does not provide an obstruction or tripping hazard to persons on the turntable. Specifically, it shall be installed toward the front of the turntable, under the aerial ladder base section. Under no circumstance shall the gear box present any interference with the aerial device, even at low elevations.

Due to the additional maintenance required to keep two (2) rotation motors functioning properly without binding, units requiring more than one (1) rotation motor are not considered acceptable.

A spring applied, hydraulically released disc type swing brake shall be furnished to provide

METRO FIRE APPARATUS

positive braking of the turntable assembly.

Provisions shall be made for manual operation of the rotation system should complete loss of hydraulic power occur. These provisions shall include a manual rotation drive tool supplied with the apparatus.

The hydraulic system shall be equipped with pressure relief valves, which shall limit the rotational torque to a nondestructive power. All moving parts of the rotation gear reduction box shall be enclosed or under the turntable decking eliminating safety hazards.

ROTATION INTERLOCK SYSTEM

The aerial device shall be equipped with a rotation interlock system to prevent the ladder from being rotated to any side where the stabilizers are not sufficiently extended to provide for the full tip load rating.

The system shall monitor the stabilizers for extension. When a stabilizer is not sufficiently extended (short-jacked) to provide full tip load rating, the system shall prevent the aerial from being rotated more than 12 degrees past the front or rear center line into the short-jacked side of the apparatus.

A slowdown feature shall be built into the rotation interlock system. When the aerial is operating in a short-jacked mode, the rotational speed shall be automatically reduced, by approximately 50%, when the aerial is rotated to within approximately 10 degrees of the front or rear center line of the apparatus. The rotational speed shall remain reduced throughout an arc of approximately 20-degrees over the front or rear of the apparatus, regardless of the direction of the rotation movement.

The rotation function shall automatically stop when the aerial approaches the front or rear corner area of the short-jacked side of the apparatus.

The rotation interlock system shall allow for normal operation on the side of the apparatus where the stabilizers are sufficiently extended for full tip load rating.

An override system, activated by pull knobs within the main turntable control pedestal, shall be provided that allows the operator to rotate the aerial into the non-recommended (short-jacked) side of the apparatus, should the situation absolutely demand it.

To ensure the maximum amount of safety, units allowing aerial rotation to the short-jacked side of the apparatus or systems which only include a visual and audio warning without automatically stopping rotation shall not be acceptable.

AERIAL STOW OPERATION INTERLOCK SYSTEM

A safety feature shall be included in the aerial operational system that limits the possibility of damage to the apparatus when stowing the aerial.

When a rear mounted aerial is positioned over the cab area of the apparatus, the interlock system shall not allow the downward movement of the aerial below a preset angle of elevation, unless the aerial is rotated into the bed-zone envelope. The bed-zone shall be approximately 2 degrees of rotation to the left and right side of the center of the aerial bed support. Once this bed-zone envelope is attained, downward movement of the aerial shall be allowed for proper

METRO FIRE APPARATUS

positioning into the bed support.

An indicator light shall be located at the turntable control station to inform the aerial operator when the bed-zone envelope is attained.

COLLISION PROTECTION INTERLOCK

The apparatus shall be equipped with a cab collision protection interlock. This interlock shall be enabled while rotating the aerial device at elevations as low as, or lower than the cab of the apparatus.

Should the operator accidentally rotate the aerial device toward the cab at an elevation low enough to cause a collision with the cab, the interlock shall automatically stop rotation of the aerial at a point that is within a few degrees of the cab.

A manual override shall be provided to override the interlock system.

APPARATUS BODY DAMAGE CONTROL INTERLOCK SYSTEM

A safety feature shall be included in the aerial operational system that minimizes the possibility of damage to the apparatus body at all angles for all standard (non-override) operational modes.

The system shall automatically stop the downward movement of the aerial at a preset angle of elevation unless the aerial has been rotated at least 80-degrees, left or right, from the center of the ladder support. Once this rotation point is reached, full range downward movement (to -8 degrees) shall be allowed.

The aerial manufacturer shall determine and set the angle of elevation where downward aerial movement is stopped. The highest point of an apparatus, in relation to the distance from the turntable, shall be used to determine the pre-set elevation angle stopping point.

The system shall also minimize the possibility of accidental damage to the apparatus body from aerial rotation whenever the aerial elevation is below the preset elevation angle stopping point.

Rotational speed shall be reduced by approximately 50% when the aerial is rotated within a minimum of 10 degrees of a body avoidance stopping point. Aerial rotation shall automatically stop before the aerial contacts the body of the apparatus.

The body damage interlock system shall have no effect on aerial operation when the aerial is raised above the preset downward movement stopping point.

The body damage interlock system shall not eliminate the possibility of damage to components such as telescopic lights that are in a raised position.

A manual override shall be provided that will override the interlock system.

POWER TAKE-OFF

The apparatus shall be equipped with a power take-off (PTO) driven by the chassis transmission and actuated by an electric shift, located inside the cab. The PTO, which drives the hydraulic pump, shall meet all the requirements for the aerial unit operations.

METRO FIRE APPARATUS

"THRU-DRIVE" HYDRAULIC PUMP

The hydraulic system shall be supplied by a pressure compensated, load sensing, variable gallonage type pump. The pump shall provide adequate fluid volume to allow all ladder functions to operate simultaneously, without noticeable loss of speed. The pump shall supply oil only when the ladder is in motion, thereby preventing overheating of the hydraulic oil.

The pump shall be a "thru-drive" design. This design shall be provided for applications that require a power source for additional hydraulically operated accessories or tools.

An interlock shall be provided that allows operation of the aerial device PTO shift only after the chassis spring brake has been applied and the chassis transmission has either been placed in the neutral position or the drive position if the driveline has been disengaged from the rear axle.

The Thru-Drive shall be set up so the generator shall be operable while the chassis transmission is in "Drive".

HYDRAULIC SYSTEM

The tubing and hoses used in the hydraulic system shall have a high-pressure rating, with the tubing having a minimum burst pressure of 9,600 to 17,400 PSI and the hoses being a minimum of 8,000 to 13,000.

The hydraulic oil tank shall have an approximate capacity of 50 gallons. A dipstick shall be provided to check the oil level. The oil fill shall be furnished with a cap that shall act as a ventilator to provide clean fresh air into the oil tank and a 40-micron filter to provide positive protection from contaminants. A magnetic drain plug shall be provided in a low point of the oil tank. An easily accessible 3-micron replaceable oil filter shall be installed on the hydraulic oil tank. The hydraulic oil tank shall be furnished with two pick-up tubes, one tube for normal operation and the other for emergency operation. The emergency pick-up tube shall extend further down into the oil tank to provide for reserve oil in case a hydraulic line is broken.

The hydraulic system shall be protected from possible hydraulic pump malfunctions by a relief valve, which shall route the excess oil into the oil tank when the pressure in the hydraulic system exceeds 3,500 PSI. The hydraulic control valves shall also be protected by being plumbed to a pressure relief valve to protect them from high pressure.

The hydraulic system shall be designed in such a way that all non-sealing moving components whose failure could result in motion of the aerial device shall have a minimum bursting strength of four times the maximum operating pressure to which the component is subjected. The hydraulic system shall have adequate cooling for continuous operation of not less than 2-1/2 hours.

HYDRAULIC PRESSURE GAUGE

A 2-1/2" Innovative Controls brass case 5,000 PSI, pressure gauge shall be located at the ground level control station to monitor the hydraulic system pressure. The gauge shall be liquid filled to prevent gauge shock when the hydraulic system is energized. The liquid shall not be vulnerable to freezing in subzero temperatures.

METRO FIRE APPARATUS

EMERGENCY PUMP

The apparatus shall be equipped with one (1) emergency hydraulic pump electrically driven from the chassis battery system. The emergency pump shall be capable of providing adequate ladder functions to stow the aerial and stabilizers in the case of main hydraulic pump failure.

Two (2) control switches for this emergency pump shall be provided. One switch shall be installed at the turntable control console and the stabilizer control station. The switches shall be labeled EPU.

Each control shall be a spring loaded momentary switch. A red indicator light shall be mounted adjacent to each switch to indicate activation of the emergency pump.

HYDRAULIC SWIVEL

The aerial ladder shall be equipped with a swivel at the turntable. The swivel shall connect the hydraulic lines from the hydraulic pump and reservoir to the aerial control bank at the turntable, above the point of rotation.

The swivel shall connect all the electrical circuits through the rotation point. A minimum of thirty-two (32) collector rings shall be provided. All collector rings shall be enclosed and protected with desiccant plugs to protect against condensation and corrosion. Due to the possibility of paint contamination and dirt attraction, units requiring oil or silicone to protect the collector rings shall not be acceptable.

The swivel shall allow for 360 degrees of continuous rotation of the aerial device with no loss of speed or capacity in functions.

ANGLE INDICATOR

A liquid filled angle indicator shall be mounted on the base section of the aerial ladder. The indicator shall give accurate elevation in degrees from -20 to +80 degrees in relation to level. The liquid shall be of proper viscosity and composition to remain in liquid form even when exposed to below zero temperatures. Reading of the indicator shall be accomplished by observing the position of a suspended ball in relation to the degrees of elevation as marked on the indicator housing. The indicator shall be backlit for visibility in low light conditions.

EXTENSION INDICATORS

Numerals shall be affixed to the inside of the handrail of the base section opposite the turntable control console. The numerals shall be at appropriate intervals indicating total aerial extension in 5-foot increments.

A band on the first fly section shall align with these marks at the appropriate extension distance. The extension indicator color shall provide a high contrast with the color of the ladder section to which it is applied. This shall make the length of aerial extension easily readable by the operator by merely glancing at the indicators. Numerals indicating the length of extension shall be placed adjacent to indicating bands.

MANUAL ROTATION DRIVE TOOL

METRO FIRE APPARATUS

As required by NFPA 1901, one (1) manual rotation drive tool shall be provided as a means to rotate the turntable in the unlikely event of power loss. This drive tool shall be provided as standard equipment.

TORQUE BOX

A "torsion box" subframe shall be installed on the chassis frame rails, integral with the stabilizers. The torque box shall be constructed of 1/4" steel plate with the exception of the turntable area which shall be 3/8" steel plate. The steel plates shall have a minimum yield strength of 36,000 psi and ultimate tensile strength of 58,000 – 80,000 psi. The torque box subframe assembly shall be capable of withstanding all torsional and horizontal loads when the apparatus is supported by the stabilizers. The torque box shall be bolted in place to the chassis frame rails using twenty (20) 5/8" SAE grade 8 bolts with nuts.

The aerial torque box shall be painted with PPG polyurethane enamel paint. The color shall be PPG# MTK 9000 black.

To prevent unnecessary stress on the chassis, apparatus that use the chassis frame in place of a true torque box shall not be acceptable.

The torque Box will be adequately lit for night time operations.

FRONT AND REAR STABILIZERS

Two (2) sets of stabilizers shall be installed for stability. The front set shall be non-extending and the rear set shall have an 18' spread, measured from the outermost edge of the stabilizers on each side of the apparatus. In order to get the true stabilizer spread, apparatus using measurements other than from each outside edge of the stabilizers shall not be considered acceptable.

The front stabilizers shall be located directly behind the chassis cab rear wall for maximum setup ability with minimal cab deflection. The stabilizers shall be an integral part of the chassis frame, torque box, and stabilization assembly for maximum stability and to minimize the amount of loading being transferred to the chassis frame.

The front stabilizers and torque box shall be attached to the truck frame in six (6) separate locations, three (3) on each side of the apparatus, utilizing 3/8" steel plate. The mounting plates shall be located directly under the front stabilizers utilizing four (4) grade 8 .625" bolts per side, under the front torque box area utilizing six (6) grade 8 .625" bolts per side and at the rear stabilizer area utilizing four (4) grade 8 .625" bolts per side.

The rear stabilizers shall be double box tube design with jack cylinders that have a 4" internal diameter (bore). The jack cylinders shall be equipped with integral holding valves, which shall hold the cylinder either in the stowed position or the working position, should a charged line be severed at any point within the hydraulic system.

The steel used to build the stabilizer system shall have a minimum yield strength of 36,000 psi and ultimate tensile strength of 58,000 – 80,000 psi.

Vertical jack cylinder rods shall be fully enclosed by a telescoping inner box to protect the cylinder rods, seal glands and pistons against damage from nicks, abrasion, and chrome

METRO FIRE APPARATUS

damage. All vertical stabilizer cylinders shall be removable from the top of the box tube. The inner double box system shall be further designed to stabilize the column load imparted upon the cylinder rod, thereby also protecting against damage which may occur from lateral loading possibly caused by side slopes, shifting or sliding of the apparatus on icy or unstable surfaces, sudden sinking of one or more jack pads, or on scene collision while the aerial device is deployed. Vertical stabilizers that require cylinders to be removed from the bottom, or have the vertical stabilizer cylinders exposed, shall not be acceptable.

The stabilizers shall be connected to the hazard light circuit to warn the driver if they are not stowed when the parking brake is released.

Each extending style stabilizer shall have a polished stainless steel stabilizer cover. The cover shall be adjustable to allow for a proper fit.

The stabilizers shall not include mechanical stabilizer pin locks, pin storage holders, or pin holes machined in the stabilizer extending beams.

STABILIZER STROKE

The stroke of the stabilizers shall be a minimum of 22" rear and 25" front. The stabilizer pad shall be maintained at a stored height of approximately 12" to 15" (dependent on required ground clearance and angle of departure) resulting in a minimum ground penetration of 10" or greater.

STABILIZER FINISH

The extending front/rear stabilizer beams, inner jack tubes, and stabilizer pads shall be wheel-obraided to remove any mill scale or contamination. The individual components shall then be hot dip galvanized. The galvanizing process shall require that the entire assembly is completely submerged. Following the galvanizing process, the surface shall be ground smooth to remove dross. This preparation shall provide maximum protection for these critical components. No exceptions shall be allowed to this requirement due to stabilizers exposure to salt spray and road debris.

The outer tubes shall be finished with a water-based, high quality, single component acrylic primer. The primer color shall be flat black.

STABILIZER EXTENSION SYSTEM

Extension of the horizontal rear beams shall be activated by dual extension cylinders, which shall each have a 2" internal diameter (bore) and a 1.25" diameter cylinder rod. The extension cylinders shall be totally enclosed within the extension beams to prevent damage to the rod and hoses. The extension beams shall be 4.00" x 6.00" x .25" wall steel tubing with a .62" steel plate welded to the top and bottom of each beam.

WEAR PADS/BEARING SURFACES

Nylon wear pads impregnated with molybdenum disulfide and high in molecular weight shall be used between the stabilizer housing assembly and the extension tube for maximum smoothness of operation.

METRO FIRE APPARATUS

Two (2) Nylatron wear pads shall be installed in each stabilizer extension system. There shall be one wear pad located on the top back portion of the extension tube assembly that shall glide on the inner wall of the top housing tube wall. There shall be an additional pad located on the inner wall of the bottom housing tube wall that shall separate the bottom side of the extension tube and the bottom wall of the housing tube. The pads shall be installed in such a manner as to reduce friction for ease of operation and to reduce the amount of metal to metal contact.

Each stabilizer down jack housing tube shall contain four wear pads, one (1) on each side of the tubes.

STABILIZER ANGLE LEVEL GAUGES

One (1) manual angle level gauge shall be located on the rear of the apparatus. The gauge shall have a sight bubble that will measure the side-to-side angle of the apparatus in 2 degree increments.

One (1) manual angle level gauge shall be located on the apparatus, near the rear. The gauge shall have a sight bubble that will measure the fore-to-aft angle of the apparatus in 2 degree increments.

ELECTRIC / HYDRAULIC STABILIZER CONTROLS

The stabilizer controls shall be located at the rear of the apparatus. Two (2) stations shall be installed, one (1) on each side at the rear, arranged so that the operator has full visibility of the stabilizer being positioned. All stabilizer control functions shall be of the electric paddle joystick style. The make and model of the joysticks shall be P-Q controls, model M105. The controls shall be designed to allow stabilizers to be operated independently so that the vehicle may be set up in a restricted area or uneven terrain.

An electrically actuated diverter valve shall be provided in conjunction with the stabilizer controls as a safety device. The diverter valve shall allow the hydraulic fluid to flow either to the stabilizer circuit or the turntable and ladder circuit.

A stabilizer deployment warning alarm, activated by stabilizer mode, shall be provided at each stabilizer to warn personnel. The warning alarm shall deactivate only when all stabilizers are in the load supporting configuration, or when the diverter switch is no longer in the stabilizer mode.

The stabilizer controls shall each be accessible through a painted stainless steel door.

GROUND CONTROL STATION

A control station shall be located at the rear of the apparatus in an easily accessible area. The control panel shall be illuminated for night time operation. The following items shall be furnished at the control console, clearly identified and located for ease of operation and viewing:

- Individual stabilizer down indicator lights
- Aerial PTO engaged indicator light

METRO FIRE APPARATUS

- High idle switch with indicator light
- Emergency hydraulic pump control with indicator light
- Stabilizer/Aerial diverter control with indicator light
- Side to side leveling bubble

A weatherproof compartment shall be furnished behind the control panel and shall contain the aerial circuit breakers, interlock components and control circuit distribution terminals. The control station shall be accessible through a painted stainless steel door.

The stabilizer controls and ground control station surfaces shall be fabricated from 3mm thick solid core aluminum composite panel with double-sided painted aluminum outer surfaces bonded to a solid polyethylene core. They shall include an Innovative Controls graphic overlay design and supply a second- surface printed UV and scratch-resistant polycarbonate graphic overlay backed with UL 969-compliant outdoor adhesive.

AUXILIARY STABILIZER PADS

An auxiliary pad for additional load distribution on soft surfaces shall be supplied for each stabilizer. The pads shall be constructed of ultra-high molecular weight composite material that is a minimum of 1" thick with a minimum surface area of 576 square inches. The auxiliary pads shall be stored in the Smart Storage compartments.

STABILIZER COVER WARNING LIGHTS

One (1) Whelen M6 Series Super-LED flashing light shall be installed on each extending stabilizer cover panel, for a total of four (4). These lights shall be red in color and activated by the aerial master switch.

STABILIZER ARM WARNING LIGHTS

Four (4) Whelen 5G Series Super-LED red flashing lights shall be mounted on the stabilizer beams. Each stabilizer beam shall include two (2) lights, one (1) facing forward and one (1) facing rearward. The lights shall be mounted inboard of vertical jack tubes. The warning lights shall be activated by the aerial master switch.

STABILIZER WORK LIGHTS

Two (2) Truck-Lite LED, clear flood lights shall be provided at each stabilizer location to illuminate the surrounding area. The lights shall be located under the stabilizer beams and activated by the aerial master switch.

TURNTABLE

The turntable shall be designed in such a manner as to allow a generous working area, regardless of the position of the aerial, including when positioned at maximum elevation. The turntable shall also be designed to allow for the most efficient use of space on the apparatus body.

METRO FIRE APPARATUS

The turntable shall be a minimum of 94" side to side and 83" forward to aft.

It shall be covered with Tread-Grip Safe-Deck pattern decking to allow the walking surface to shed liquids with unparalleled ease and comply with NFPA intent, to provide secure footing for the operator in all weather conditions.

A downward lip shall "skirt" the turntable decking around the entire circumference to provide protection from hazards.

All hoses and electrical lines shall be routed under removable covers in order to prevent a tripping hazard. The covers shall also be designed to prevent damage from occurring to these components. Likewise, the center of the turntable shall have a removable step cover to prevent tripping hazards as well as provide for an easier transition to the first rung of the aerial ladder.

To prevent unnecessary added weight to the apparatus, the turntable shall not be built entirely from solid materials.

AERIAL PIVOT PINS

The aerial device pivot pins shall be located on the turntable and shall attach the aerial device base section to the turntable. To maintain a suitable safety factor, the pivot pins shall be composed of certified structural steel, thereby ensuring structural integrity.

In the interest of safety, the pivot pins shall be located as low as possible and shall be at the aerial device base rails. This shall keep the pivot points away from the areas where persons regressing to and from the aerial base section, might place their hand(s).

Aerial pivot pins shall be installed with a means to keep the pins in place. The design shall not inhibit the pins from being removed by a qualified mechanic.

TURNTABLE HANDRAILS

Three (3) handrails shall be of one piece construction and provide large sweep corners at the edge of the turntable. Each shall be 42" high and shall be constructed from knurled stainless steel. The handrails shall be installed around the rear 180-degree perimeter of the turntable for operator and personnel safety. Each individual handrail shall be secured to the turntable by the use of two (2) minimum 5/8" anchor bolts on the underside of the turntable. Additionally, chrome plated stanchions with rubber gaskets shall be provided on the top surface of the turntable where each railing meets the decking surface.

There will be two (2) openings in the handrails for access from the turntable access ladders.

TURNTABLE RESTRAINTS

Two (2) stainless steel safety chains with carabiner type ends shall be installed in the spaces between the handrails. The chains shall be permanently attached at one end.

TURNTABLE WORK LIGHTING

The turntable shall be lighted for night time operation with two (2) 9" On Scene Night Axe lights, which shall be automatically activated by the aerial master switch (day or night). The work lights shall be positioned so the light is directed toward the decking. The lights shall have cast

METRO FIRE APPARATUS

aluminum housings to keep light from glaring upward into the operator's eyes.

An additional Truck-Lite LED light shall be recess mounted in the front access door of the control stand.

AERIAL HOUR METER

An hour meter shall be installed at the turntable control station connected to the system engagement control for the aerial. The meter shall register the total hours of aerial use for scheduling periodic maintenance.

Hour meters that are not connected to the aerial system engagement are not considered acceptable in order to capture true aerial operational hours.

TURNTABLE CONTROL CONSOLE

The turntable control console shall be located on the turntable, on the driver's side of the apparatus. The console shall be illuminated by an On-Scene Night Axe LED light with mounting clips for night time operation and have a hinged weather cover. A pressurized gas filled cylinder shall be furnished on the cover to hold it in the open position. The gas filled cylinder shall assist in closing the cover automatically when it is positioned over the center. The console surface shall be angled toward the operator so controls may be viewed and operated ergonomically. Rubber bumpers shall be provided so that when the control console lid is closed, the lid and the control panel will be protected from each other (no metal to metal contact).

Three (3) handles for the ladder hydraulic functions (elevation, rotation, and extension) shall be installed at the control console. The controls shall be manual for safety and durability reasons. The function of each control lever shall be cast into the plate under the appropriate lever. The controls shall be capable of being operated independently or simultaneously with a gloved hand. The speed of movement caused by moving any control shall be minimally affected when multiple controls are activated.

The control console surface shall be fabricated from aluminum and shall include a graphic overlay. The overlay shall be Innovative Controls design and supply a second surface-printed UV and scratch-resistant polycarbonate graphic overlay backed with UL 969-compliant outdoor adhesive.

A hinged door shall be provided on the front of the control console with a pop latch. This door shall allow access to the inner components for inspection purposes. A recessed work light shall be provided in the access door. There shall be a hinged access door provided on the outboard side of the control panel. The door shall be provided with a spring loaded, slotted head latch. The opening shall allow access to the electrical components for service purposes.

The following items shall be furnished at the console, clearly identified and located for ease of operation and viewing:

- Elevation, Extension and Rotation Controls
- Lighted Push/Pull Button to Deactivate Hydraulic and Electrical System
- Panel Light Mounted in Cover

METRO FIRE APPARATUS

- Ladder Overload Warning Horn
- Monitor Function Controls
- Intercom with Controls
- Operators Load Chart
- Warning Signs

To minimize the chance of failed components, turntable consoles requiring a fan to cool interior components shall not be considered acceptable.

AL-11 AERIAL INFORMATION SYSTEM

Aerial Logic Display

The aerial shall be equipped with a 7" color transmissive TFT LCD display located at the turntable control console. The display shall be viewable in direct sunlight, with a resolution of WVGA, 800 x 480 pixels, 16-bit color and an aspect ratio of 16:9.

The display shall feature LED backlighting, 1000 nit typical brightness (40,000 h lifetime). The display shall include an internal microprocessor Freescale IMX. 375 32bit, 532 MHz utilizing a QNX operating system. The display shall have a minimum 2 GB RAM flash memory and 128 Mbytes SDRAM. The display shall support J1939 and NMEA 2000 protocols.

For protection against extreme environmental conditions, connections shall utilize 2 Ampseal 23 pin connectors AMP770680-1 and AMP770680-4. User inputs shall be accomplished utilizing 14 tactile buttons located directly on the display.

The display shall be capable of operating -40° C to +85° C and a minimum IP67 rating front and back. For maximum protection, the display case shall be constructed of Polycarbonate capable of random vibration, 7.86 Grms (5.2000 Hz), 3 axis and a shock of +/- 50G in 3 axis.

The display will gather ladder positional data from an array of sensors. This data will not only be displayed for the device operator, but the rotation and elevation sensors will also be used to protect the body, cab, and installed components from collision damage caused by the aerial device.

Soft Keys

Columns of vertical keys shall be located to the left and/or right of the display. The soft keys correspond to the soft key commands and allow selections with a gloved hand. Icons shall be displayed on the screen adjacent to the soft key and will change according to the options available for the screen being displayed.

Screens

The display shall provide the operator with critical aerial information and switching of aerial electrical components in an easy to read format as follows:

METRO FIRE APPARATUS

- Extension Retraction Percentage – Digital readout shown 0% - 100%
- Ladder Angle -15 to 90 Degrees (Operational range of Aerial -8 to +72 Degrees)
- Rotation Position – 0 - 360 Degrees
- Ladder Load Percentage - Display live loads acting on the aerial structure shown as 0 - 100%
- Breathing Air – 0-6000 Psi (This is available only if optional breathing air has been specified)
- Bed Zone Alignment Light – When the aerial is aligned and within the bed zone the indicator shall change to a bright color to indicate it is safe to bed the aerial.
- Rung alignment light – When the aerial rungs of each section are aligned the indicator shall change to a bright color to indicate the rungs are aligned to provide safer climbing of the aerial.

Soft keys located on each side of the display shall be programmed to allow the operator to quickly change screens to view the following:

- Positional Waterway – Label shall read “Water Tower” or “Rescue”, depressing this soft key shall allow the user to select what section the waterway will be positioned. When “Water Tower” is displayed the waterway shall be affixed to the uppermost fly section of the aerial. When “Rescue” is displayed, the waterway shall be affixed to the next lower section. (This is available only if optional positional waterway has been specified)
- Creeper Control Enable – Label shall read “Creep Master”. Pressing this momentary soft key switch allows creeper controls to be used at the tip of the aerial ladder. When the soft key is pressed the indicator shall change to a bright color to indicate the creeper controls at the tip have been activated. (This option available only if optional creeper controls have been specified)
- High Idle – Label shall read “High Idle”. Pressing this soft key shall increase engine RPM to the chassis pre-set high idle, pressing the button again shall return engine RPM to the chassis pre-set idle. The indicator shall change to a bright color to indicate the high idle has been activated.
- Retraction Override - Label shall read “Retract Enable”. Pressing this soft key shall allow the aerial ladder to fully retract when in the overlap zone. Once the operator has verified that it is safe to retract the aerial and presses the soft key, the label shall change to a bright color to indicate the aerial can be fully retracted.
- Emergency Power Unit - Label shall read “EPU”. Pressing this soft key shall activate the electric over hydraulic emergency power unit.

METRO FIRE APPARATUS

Engine Information Screen – An icon depicting an engine shall be displayed next to the soft key. Pressing this button shall allow the operator to switch to the screen displaying chassis engine information.

Day/Night Display Mode - An icon depicting the sun or the moon shall be displayed next to the soft key, pressing this button shall switch the display to from a bright format for daytime use or a subdued format for nighttime use to maintain greater vision of the operator.

Lighting /Customer Information Screen - An icon depicting a light bulb shall be displayed next to the soft key, pressing this button shall switch the screen from its current screen to the screen to control lighting on the aerial.

The following information shall be displayed on the aerial logic display:

- Customer name
- Production number
- Aerial device type
- Aerial device model number
- Aerial device serial number
- Rated vertical height
- Rated horizontal reach
- Rated capacity
- Contact information for the fire apparatus manufacturer. Information shall include name, address, phone number and website

Chassis Engine Information Screen

- Engine coolant temperature
- Oil pressure
- Transmission temperature
- Fuel level
- Battery voltage
- Engine RPM
- Engine Warnings – To include: Check Engine, Stop Engine, DPF Regeneration Required, Regeneration Status and High Exhaust Temperature

METRO FIRE APPARATUS

SYSTEM LOCK CONTROL

A push/pull systems engagement control shall be installed at the turntable control console. The control shall energize the hydraulic system for the ladder function and provide the flow of hydraulic fluid to the master valve bank. An automatic throttle switch shall be attached to the systems engagement control that advances the engine speed to a preset RPM when the engagement control is in the "RUN" position. In the "LOCK" position, the engine speed shall return to the normal idle RPM and the hydraulic system be de-energized.

RETRACTION OVERRIDE SYSTEM

An integral part of the extension/retraction system shall be a safety system to prevent injury to personnel on the end of the fly section while the ladder is being retracted. This system shall be designed in such a manner to prevent retraction of the aerial device when the folding steps at the end of the fly section are in overlap with the rungs of another section.

When the steps are in an overlap condition, retraction shall only be accomplished by an operator at the primary control station pressing and holding a momentary switch at the turntable control console while the retraction control is operated.

A retraction override switch shall be programmed into the AL-11 system at the turntable console position.

LOAD SENSING AL-11 SYSTEM

Indication for the load sensing system shall be programmed into the AL-11 system at the turntable control console.

AERIAL LADDER LOAD CHART

A load chart shall be installed at the turntable control console of the aerial ladder. The load chart shall illustrate the full operating range of the ladder, with the waterway dry or flowing water.

AERIAL COMMUNICATION SYSTEM

A Fire Research Always Clear Talking (ACT) Intercom, model ICA900-112, two-way system shall be provided between the aerial tip and the turntable control console. The intercom kit shall include two control modules, one at the aerial tip that is hands-free and one at the turntable control console that has a push-to-talk button, two speakers, and cables. The interconnection between control modules shall require two wires. The control modules shall have a LED volume display and push-button volume control. The hands-free module shall constantly transmit to the other module unless the push-to-talk button is pressed.

The intercom shall be designed for exterior use. The control module shall be no more than 2 7/8" high by 5 1/8" wide by 1 7/8". The speaker shall be no more than 5 1/8" high by 5 1/8" wide by 1 1/2" deep. The power requirements for each control module with a speaker shall not exceed 1/2 amp at 12 VDC.

TRACKING LIGHTS

Two (2) Fire Research SoBrite LED compact ultra-bright lights shall be installed low ahead of

METRO FIRE APPARATUS

the cradle, on the base section of the ladder, one (1) on each side. Each lamphead shall have three mounting holes to mount the light directly to a horizontal or vertical surface. Wiring shall extend from the rear of the lampheads.

Each lamphead shall have 22 ultra-bright white LEDs to provide a spot light beam pattern. They shall each operate at 12/24 volts DC, draw 5/2.5 amps, and generate 7,000 lumens of light. The lampheads shall have a unique lens that focuses the spotlight beam into the distance. Each lamphead shall weight less than 2 1/2 pounds and be powder coated. The LED scene lights shall be for fire service use. The tracking lights shall be controlled through the AL-11 system.

EGRESS

A removable bolt on egress shall be installed on the tip of the fly section. Only certified structural fasteners shall be utilized to attach the egress to the tip of the fly section. Additionally, the fasteners shall be stainless steel. This design shall allow for easy replacement should the egress become damaged during rescue operations. This shall prevent the department from experiencing serious downtime, as is common with welded on egresses. For this reason, a design that allows the egress to be welded to the fly section shall not be acceptable.

When the ladder is at 0 degrees elevation, the rungs on the egress shall be on a plane of -11 degrees. This shall provide a smoother transition onto the ladder from the tip when it is at a high angle elevation.

The egress shall have handrails that match the fly section handrails for an unnoticeable transition between the two. The egress handrails shall have a radius design at the tip to eliminate corner joints, increase strength, and provide a pleasing appearance.

The rungs on the egress shall be held to the same design load criteria as the rungs of the aerial ladder sections. Specifically, each egress rung shall be able to support a design load of 500 lbs. minimum, distributed across the rung, as specified in NFPA 1901. This shall be in excess of that required by the aforementioned standard.

AERIAL LADDER CREEPER CONTROLS

A remote ladder creeper control shall be provided at the tip of the fly section. The control shall consist of three (3) spring loaded, triple pole double throw, return to center switches, one for each main ladder function. Each function switch shall be labeled on a black and white label that is located adjacent to the switches. Each switch shall be encircled by a rubber boot to protect the switch box from collecting moisture. The creeper control shall allow the crew member on the tip of the ladder to operate these three functions within the speed limitations as set forth in accordance with NFPA 1901, current edition.

A momentary switch shall be provided in the AL-11 system at the lower turntable control console to activate the creeper control system. When the button is held in the "on" position, power shall be available to the person at the tip and they shall be able to adjust the aerial with the creeper controls. When the button is not depressed, the creeper system will be de-energized.

SECTION FOLDING STEPS

One (1) set of folding steps shall be installed at the tip of the ladder to provide solid footing for

METRO FIRE APPARATUS

personnel while operating the elevated master stream device.

In order to meet NFPA requirements that state the operator's feet shall not protrude through the outermost fly section, a kick plate shall be provided with each step.

When folded for storage, the steps shall not present any obstruction to personnel on the apparatus. Proper installation of the steps shall require that rubber gaskets shall be installed under the mounting surface where the step is secured to the aerial ladder section with certified structural fasteners.

FLY SECTION LOAD LIFTING/RAPPELLING EYES

The aerial ladder shall be equipped with two (2) load lifting/rappelling eyes at the tip of the fly section. The load lifting/rappelling eyes, as a pair, shall be rated not to exceed the tip load of the ladder structure.

FLY SECTION MOUNTED AXE

An axe mounting bracket and retention strap shall be installed on the fly section.

One (1) Fire Hooks Unlimited, model FAP-6, pickhead axe with fiberglass handle shall be provided.

FRC SOBRITE LED TIP LIGHTS

Two (2) Fire Research SoBrite LED compact ultra-bright lights shall be installed at the tip of the aerial. Each lamphead shall have three mounting holes to mount the light directly to a horizontal or vertical surface. Wiring shall extend from the rear of the lampheads.

Each lamphead shall have 22 ultra-bright white LEDs to provide a spot light beam pattern. They shall each operate at 12/24 volts DC, draw 5/2.5 amps, and generate 7,000 lumens of light. The lampheads shall have a unique lens that focuses the spotlight beam into the distance. Each lamphead shall weight less than 2 1/2 pounds and be powder coated. The LED scene lights shall be for fire service use.

The lights shall be located at the aerial tip, one (1) on the driver's side and one (1) on the officer's side.

The tip light(s) shall be controlled through the AL-11 system.

WATERWAY SYSTEM

A waterway system shall be provided consisting of the following components and features.

A 4-1/2" outside diameter pipe shall be connected to the water supply on one end and to a water swivel at the rotation point of the turntable. The swivel shall allow the ladder to rotate 360 degrees continuously while flowing water.

A 4" inside diameter pipe waterway swivel shall be routed through the rotation point swivel up to the heel pin swivel. The heel pin swivel shall allow the water to flow to the waterway while elevating the aerial ladder from -8 degrees below to +72 degrees.

METRO FIRE APPARATUS

The heel pivot pin shall not be integral with the waterway swivel at any point. The design of the waterway shall allow complete servicing of the waterway swivel without disturbing the heel pivot pin.

WATERWAY PIPE DIAMETERS

The integral telescopic water system shall consist of a 4-1/2" outside diameter pipe in the base section, a 4" outside diameter pipe on the second section, and a 3-1/2" outside diameter pipe on the fly section.

CP-84 CHROME PLATED WATERWAY

The CP-84 telescopic waterway shall be composed of high quality 84K PSI steel. The pipes shall be professionally prepared to accept a highly durable, hot dipped galvanizing coating. Preparation shall include de-greasing as needed, followed by wheel-o-braiding to remove any contaminants or scale.

Following preparation, each water pipe shall be hot-dipped galvanized. The pipes shall be completely submerged in the galvanizing bath to ensure 100% coverage and intimate bonding of the galvanic coating to the steel. Following the dipping process, all dross shall be ground and the perimeter of the pipe shall be ground to a smooth finish.

Each pipe shall then be prepared to be heavily chrome plated. Materials (nickel/copper/chrome) used in the chrome plating process shall be of the highest purity to complete the chrome plating process. The chrome shall be polished to an extremely high luster.

The result of the preceding processes shall provide an aerial waterway that is of unequaled quality and durability. The heavy galvanizing and chrome plating shall ensure that no corrosion occurs on the waterway and that the outer surface remains smooth for long seal life. Additionally, the chrome plating shall aid in preventing nicks, scratches, and abrasions from occurring where they would otherwise easily occur with softer and more malleable aluminum tubes.

The waterway on the base section of the aerial device shall be galvanized with the process described above, followed by complete coverage utilizing PPG paint of job color.

POSITIONAL WATERWAY

The waterway shall be a positional or detachable type in order to allow the uppermost fly section to be clear of obstructions when using the aerial device for rescue purposes. It shall be designed in such a manner to allow the master stream device to be affixed to either the tip of the fly or to the end of the next lower section.

The device shall be designed in such a manner that when it is in the forward position the monitor master stream device shall be connected to the tip of the ladder and when it is toward the back, the device travels with the next lower ladder section. The connection for remote nozzle controls and electricity to the unit shall be permanent and not incorporate any spring loaded cable reels or electrical contact pads that can foul or become damaged allowing the monitor to become inoperable. In addition, the system shall require no external power supply such as a battery to operate the monitor.

METRO FIRE APPARATUS

A button shall be provided on the AL-11 system at the turntable control console for the positional waterway. The button shall activate an electric actuator mechanism that will lock the monitor in the desired position. Indication shall be provided on the screen of the AL-11 to inform the aerial operator of the current position of the monitor. The verbiage on the screen for the two (2) positions shall read "Rescue" and "Water Tower".

To ensure maximum safety for personnel, units that require a firefighter to climb to the end of the ladder and manually change the position of the waterway will not be considered acceptable.

WATERWAY RELIEF VALVE

A 3/4" safety relief valve shall be installed in the base section waterway. The relief valve shall be preset at 240 psi. The valve shall protect the waterway from overpressure, which is normally caused by the capping of the monitor outlet. This valve in no way is to act as a relief for the total flow of the system.

WATERWAY DRAIN VALVE

A 1-1/2" drain valve shall be installed in the lower section of the aerial plumbing under the apparatus. The valve, when opened, shall drain the aerial waterway and lower plumbing.

AERIAL WATERWAY INLET

A 4" aerial waterway inlet, with 4" plumbing, shall be installed on the rear of the apparatus. The inlet shall be as low as possible to reduce the amount of weight on the fire hose coupling.

A 4" NPT X 4" NH thread chrome waterway adapter with screen shall be provided.

One (1) 5" swivel Storz x 4" female NH thread swivel rocker lug 30-degree elbow adapter shall be provided. The elbow shall be constructed of hard coat anodized aluminum alloy and have a silver powder coat finish inside and out.

One (1) 5" Storz blind cap, complete with lanyard, shall be provided.

ELKHART BRASS COBRA EXM MONITOR

An Elkhart Brass 7250 Cobra EXM electrically controlled monitor shall be installed at the end of the waterway. The monitor shall have the following features:

- Durable, lightweight Elk-O-Lite construction with hardened steel worm gears
- Fully enclosed 90-degree gear cases and totally sealed electric motors for protection from the elements
- Manual override on both motors
- Motors are planetary gear type for maximum torque and minimum power drain
- Furnished with grease fittings for easy lubrication

METRO FIRE APPARATUS

- Male outlet 3-1/2" NHT

MONITOR FINISH

The monitor shall be hard anodized, lightweight unpainted Elk-O-Lite material and shall not be repainted by the OEM.

NOZZLE

An Elkhart Brass, model SM-1500E, X-Stream electric master stream nozzle with 3-1/2" NH thread swivel base shall be provided. The nozzle shall be constructed with a durable hard anodized Elk-O-Lite body. The nozzle shall have a heat treated stainless steel spring mechanism, which reacts automatically to water flow and delivers that flow efficiently throughout the specified flow range. The nozzle shall be designed for flows from 300 to 1500 GPM. The nozzle shall be rated at an operating pressure of 80 PSI. The nozzle shall include an encased 12-volt DC electric motor with manual override to change stream pattern.

MONITOR SWEEP

The monitor shall be capable of vertical positioning from -135 degrees to 0 degrees and horizontal positioning of 90 degrees from side to side, for a full 180-degree sweep.

MONITOR CONTROLS

The aerial master stream device shall have two (2) separate control stations. One station shall be at the main aerial turntable control console. The other station shall be located at the tip of the aerial ladder. Each station shall have the capability of controlling the nozzle pattern as well as the horizontal and vertical position of the device.

LADDER BELTS

Four (4) Gemtor 531 series ladder/escape belts shall be supplied with the apparatus. Each belt is made of specially woven, high strength nylon webbing. Lock stitched with high tenacity nylon thread and features a 3" wide buckle strap and 5" wide body pad. There shall be one (1) medium, two (2) large and one (1) extra-large belt supplied with the apparatus.

RUNG ILLUMINATION LIGHTING

The aerial ladder sections shall be equipped with permanently installed blue LED rung illumination lights. The lights shall be mounted on the inside of the ladder sections, facing inward; on each aerial section in a "staggered" configuration. The blue colored lens shall serve to illuminate ladder rungs without inducing any glare, which would hinder safety. Each light shall be equipped with an integral guard to protect it from damage. The lights shall be positioned such that all light be directed inward toward the rungs of the aerial sections, maximizing safety for all personnel during night operations. The lights shall also aid the operator in locating aerial ladder section in conditions of reduced visibility.

Designs that use luminescent tape on the rungs shall not be permitted as they require previous exposure to sunlight and can wear off over time.

The rung lighting shall be controlled through the AL-11 system.

METRO FIRE APPARATUS

AERIAL LADDER SIGNS WITH DEMO OVERLAYS

There shall be two (2) signs, with demo overlays, measuring 16" tall x 133" long installed on the base section of the aerial ladder, one (1) on each side. The signs shall be fabricated of 1/8" aluminum plate. The signs shall be large enough to accept a maximum lettering size of 12" high.

The signs shall have overlays that are easily removable to allow the ladder signs to be changed quickly when the unit is sold.

BASE SECTION MOUNTED ROOF LADDER

One (1) roof ladder mounting bracket set shall be provided on the outside of the base section, on the officer's side, for a solid beam roof ladder. The brackets shall be formed using break and bend techniques for added strength and an outstanding appearance. To enhance durability, the brackets shall be coated with Line-X. Stainless steel fasteners shall be employed where the ladder bracket is bolted to the aerial section or ladder sign panel. The roof ladder shall be secured using a spring-loaded handle, which is easily lifted away from the roof ladder with a gloved hand for safe access.

One (1) Alco Lite, model DRL-16, 16' aluminum roof ladder shall be provided. The ladder shall have a 750 pound duty rating and aluminum roof hooks that fold for storage.

FLY SECTION MOUNTED PIKE POLE

One (1) pike pole mounting bracket shall be provided on the officer's side of the aerial fly section. A strap shall be provided to hold the pike pole in the bracket.

One (1) Nupla, model YPD-6, 6' fiberglass pike pole with a standard hook and butt-style handle shall be provided.

INTAKE RELIEF VALVE

A Task Force Tips, model #A1850, pressure relief valve shall be installed on the suction side of the pump. The valve shall be factory preset and shall have an easy to read adjustment range from 90 to 300 PSI with easy to read 90, 125, 150, 200, 250, 300 PSI settings and an "OFF" position. Pressure adjustment can be made utilizing a 1/4" hex key, 9/16" socket or 14mm socket. For corrosion resistance the cast aluminum valve shall be hard coat anodized with a powder coat interior and exterior finish. The valve shall have a 2-1/2" male Victaulic discharge outlet. The valve shall be in accordance with NFPA 1901, current edition requirements for pump inlet relief valves. The unit shall be covered by a five-year warranty.

CHASSIS PAINT

The single tone chassis cab shall be painted by the chassis manufacturer.

BODY PAINT PREPARATION

The apparatus body and components shall be metal finished as follows to provide a superior substrate for painting:

METRO FIRE APPARATUS

- All aluminum sections of the body shall undergo a thorough cleaning process, starting with a phosphoric acid solution to begin the etching process, followed by a complete rinse. The next step shall consist of a chemical conversion coating applied to seal the metal substrate and become part of the aluminum surface for greater film adhesion.
- After the cleaning process, the body and its components shall be primed with a high solids primer and the seams shall be caulked.
- All bright metal fittings, if unavailable in stainless steel or polished aluminum, shall be heavily chrome plated. Iron fittings shall be copper underplated prior to chrome plating.

PAINT PROCESS

The paint process shall follow the strict standards as set forth by PPG Fleet Finish Guidelines.

The body shall go through a three-stage paint process: primer coat, base coat (color), and clear coat. In the first stage of the paint process, the body shall be coated with PPG F3980 Low VOC / High Solids primer to achieve a total thickness of 2-4 mills. In the second stage of the paint process, the body shall be painted with PPG FBCH Delfleet High Solids Polyurethane Base Coat. A minimum of two to three coats of paint shall be applied to achieve covering. In the final stage of the paint process, the body shall be painted with PPG DCU-2002 Clear Coat. A minimum of two to three coats shall be applied to achieve a total dry film thickness of 2-3 mills.

As part of the curing process, the painted body shall go through a Force Dry / Bake Cycle process. The painted components shall be baked at 185 degrees for 3 hours to achieve a complete coating cure on the finished product.

HAND POLISHED

After the Force Dry / Bake Cycle and ample cooldown time, the coated surface shall be sanded using 3M 1000, 1200, and/or 1500 grit sandpaper to remove surface defects. In the final step, the surface shall be buffed with 3M super-duty compound to add extra shine to coated surface. No more than .5 mil of clear shall be removed in this process.

BODY PAINT COLOR

The body shall be painted with PPG High Solids Polyurethane Base Coat.

The single tone body shall be painted PPG# FBCH-925903 red.

AERIAL COMPONENT PROTECTION / PAINT

All aerial device components above the rotation point that are not chrome plate, bright aluminum tread plate, or stainless steel shall be painted. All areas to be painted shall be sanded to remove any metal flakes and smooth any rough surfaces. All surfaces to be painted shall be phosphatized to remove metal impurities, aid paint adhesion and inhibit rust. The components shall be prime painted with a Low V.O.C. high solids non-isocyanate primer and finish painted with a Low V.O.C. extremely durable, single-stage ultra- high solids high gloss polyurethane paint. The support structure and components below the rotation point shall be painted black.

The extending stabilizer beams, inner jack cylinder protective tubes, and stabilizer pads shall be

METRO FIRE APPARATUS

hot dip galvanized. The extending stabilizer beams, inner jack tubes, and stabilizer pads shall be wheel-o-braided to remove any mill scale, or contamination prior to galvanizing.

Following this preparation, the individual components shall be hot dip galvanized. The galvanizing process requires that the entire assembly be completely submerged. Following the galvanizing process, the surface shall be ground smooth to remove dross. This preparation shall provide maximum protection for these critical components. Following surface preparation, components shall be coated with black water-based self-etching coating. No exceptions shall be allowed to this requirement.

The high gloss polyurethane paint, which shall be applied to the aerial ladder sections and other components above the rotation point, shall be cured at an elevated temperature for a period not less than 2 hours to enhance durability and appearance. The temperature shall not be less than 180 degrees Fahrenheit. Curing of the paint shall promote a chemical reaction within the substrate that shall harden the paint. The curing shall be performed in a clean, sealed, controlled atmosphere. The atmosphere shall comply with all environmental standards and any air entering the chamber shall be filtered.

AERIAL DEVICE PAINT COLOR

The aerial device shall be painted with PPG Delfleet High Solids polyurethane enamel paint. The color shall be PPG# FDGH-925849 white.

AERIAL CORROSION PROTECTION

Internal structural members of the aerial structure shall be 100% concealed from oxygen or have corrosion protection applied. Totally sealed members are not subject to the possibility of corrosion attacking the metal from the interior.

The structural tubing of the aerial structure that contains drilled holes or is exposed to outside air and elements shall be protected to eliminate the possibility of corrosion occurring on the inside of the tube. No exceptions as this is imperative to the strength and integrity of the aerial structure.

The interior of exposed tubing shall be coated with a compound labeled NWAC 120-4. The application of the coating shall be applied after the welding process of the aerial structure is complete and shall cover 100% of the interior of the structural tube. NWAC 120-4 is an effective cavity corrosion inhibitor that provides long-term protection for both ferrous and non-ferrous metals. The resulting water-repellent, flexible, air-dried film has crevice penetrating, spreading and clinging characteristics. The product dries to a nearly transparent film and provides maximum corrosion protection for all void spaces subject to humidity and condensation.

AERIAL LADDER EGRESS PAINT COLOR

The aerial ladder egress shall be painted with PPG Delfleet High Solids polyurethane enamel paint. The color shall be PPG# FDGH-4353 red.

AERIAL LADDER SIGN PAINT COLOR

The aerial ladder signs, mounted on the base section, shall be painted the same color as the aerial ladder.

METRO FIRE APPARATUS

UNDERCOATING

The apparatus shall undergo a two-step undercoating process. The first step shall be a rubberized polyurethane base compound applied after the body has been primed. The materials used incorporate unused paint products to reduce the amount of waste released into the environment. This coat shall be applied to all hidden pockets and surfaces that are not visible after completion.

As a final step, the entire underside of the body shall be coated with a bituminous based automotive type undercoating when the apparatus is completed. During this application, special care shall be taken to avoid spraying the product on air lines, cables, or other items that would hinder normal maintenance.

CORROSION PREVENTION

One (1) 3.75-ounce tube of Electrolysis Corrosion Kontrol (ECK) shall be provided to use when additional items are mounted to the apparatus. ECK protects aluminum and stainless steel against electrolytic reaction, isolates dissimilar metals and gives bedding protection for hardware and fasteners. ECK contains an anti-seizing lubricant for threads. ECK is dielectric and perfect for use with electrical connectors.

LINE-X THERMOPLASTIC COATING

In designated areas, Line-X XS-350, a two-component spray-in-place thermoplastic polyurethane system shall be used for maximum protection of the body and equipment. Line-X XS-350 is a 100% high-performance aromatic solids pure Polyurea elastomeric membrane. The coating shall be a fast cure, textured surface, multi-purpose material designed for commercial and industrial applications. It shall adhere to the body and serve as a protective, abrasion resistant liner where applied.

The coating shall exhibit the following minimum typical physical properties:

- Tensile strength - 3,432 PSI (ASTM D-412)
- Elongation - 162% (ASTM D-412)
- Tear Strength - 783 PLI (ASTM D-624)
- Shore D Hardness - 60 +/-1 (ASTM D-2240)

SAMPLE PAINT CARD

One (1) sample paint card shall be provided with the apparatus. The card shall show an example of the apparatus body color on one side and have the specific PPG paint formula printed on the reverse side.

REFLECTIVE STRIPING – FRONT CAB

The retroreflective stripe located on the sides of the apparatus shall wrap around the front of the chassis cab and terminate at chassis grill.

METRO FIRE APPARATUS

RUB RAIL REFLECTIVE STRIPING

There shall be 2" reflective striping installed in the rub rail channel. The reflective striping shall be diamond grade quality material for increased visibility. The reflective shall be silver in color.

REFLECTIVE STRIPING

3M Scotchlite Retroreflective striping shall be applied to the exterior of the apparatus and shall conform to the reflectivity requirements in accordance with NFPA 1901, current edition.

The striping shall consist of:

- 1" retroreflective stripe
- 1" gap
- 4" retroreflective stripe
- 1" gap
- 1" retroreflective stripe

The striping shall be low across the front of the chassis and along the sides up to the first compartment on each side where it shall transition to a point in the upper compartments, where it then shall run level to the back edge of the body. Where the stripe transitions from low to high, it shall be a "Z" design.

The upper stripe shall be white.

The main stripe shall be white.

The lower stripe shall be white.

REFLECTIVE STRIPING - STABILIZER BEAMS

Retroreflective striping, utilizing a chevron pattern, shall be installed on the front and rear sides of the two (2) horizontally extending stabilizer beams for increased visibility when extended. The striping shall be 4" wide and white in color.

CHEVRON COLOR - RED/FLUORESCENT YELLOW-GREEN

The chevron striping shall consist of red, 3M part number 1172 EC, and fluorescent yellow-green, 3M part number 3983, and shall meet the chevron color requirements in accordance with NFPA 1901, current edition.

Only 3M Diamond Grade VIP Reflective Striping shall be used. 3M Diamond Grade VIP Reflective Striping is a wide-angle prismatic lens reflective sheeting designed for the production of durable traffic control signs and delineators that are exposed vertically in service. This sheeting is designed to provide higher sign brightness than sheeting's that use glass bead

METRO FIRE APPARATUS

lenses. It is intended to also provide high sign brightness in the legibility distance where other sheeting's do not. If something other than 3M is being used, third party documentation must be provided with the bid to prove it is compliant with Federal DOT and NFPA 1901, current edition.

CHEVRON STRIPING - REAR BODY

Retroreflective striping shall cover at least 50% of the rear-facing vertical surfaces in accordance with NFPA 1901, current edition. The striping shall be in a chevron pattern sloping downward and away from the centerline of the apparatus at an angle of 45 degrees. Each stripe shall be a minimum of 6" in width. The striping shall consist of a solid base layer of reflective material and alternate between the exposed base layer material and durable, transparent, acrylic colored film.

The chevron pattern shall include rear face of the body. The torque box door shall be excluded from the chevron reflective striping.

MATERIAL AND WORKMANSHIP WARRANTY

OEM installed purchased parts and fabricated parts shall be free of defects in material and workmanship for a period of two (2) years starting thirty (30) days after the original invoice date. Full details shall be provided in the complete warranty document.

TEN (10) YEAR WARRANTY BODY STRUCTURAL INTEGRITY

The body shall be free of structural or design failure or workmanship for a period of ten (10) years or 100,000 miles starting thirty (30) days after the original invoice date.

TORQUE BOX SUPERSTRUCTURE WARRANTY

The torque box superstructure shall be free of structural or design failure or workmanship for a period of fifteen (15) years starting thirty (30) days after the original invoice date. Full details shall be provided in the complete warranty document.

TWENTY-FIVE (25) YEAR AERIAL STRUCTURAL INTEGRITY WARRANTY

The aerial device shall be free of structural or design failure or workmanship for a period of twenty-five (25) years or 100,000 miles, starting thirty (30) days after the original invoice date. For further details, please refer to the complete warranty document.

TEN (10) YEAR AERIAL WATERWAY AND WATERWAY SEALS LIMITED WARRANTY

The aerial device waterway, including the waterway seals, shall be free of defects in design and workmanship for a period of ten (10) years starting thirty (30) days after the original invoice date.

STAINLESS STEEL PLUMBING LIMITED WARRANTY

The stainless steel plumbing and piping shall be free from corrosion perforation for a period of ten (10) years starting thirty (30) days after the original invoice date. Full details shall be

METRO FIRE APPARATUS

provided in the complete warranty document.

WATER TANK WARRANTY

The tank shall be complete with a lifetime warranty. The tank manufacturer shall mark the tank and furnish notice that indicates proof of warranty. Full details shall be provided in the complete warranty document.

PAINT LIMITED WARRANTY

The apparatus body and pump house shall be free of blistering, peeling and any other adhesion defect caused by defective manufacturing methods or paint material selection for exterior surfaces for a prorated period of seven (7) years starting thirty (30) days after the original invoice date.

Paint on the undercarriage, body interior (Line-X coating included) or aerial structure related paint if applicable, is covered only under the standard two (2) year limited warranty.

CORROSION PERFORATION LIMITED WARRANTY

The body exterior paint shall be warranted against corrosion perforation for a prorated period of ten (10) years starting thirty (30) days after the original invoice date. Full details shall be provided in the complete warranty document.

PUMP WARRANTY

The fire pump shall be warranted by Waterous for a period of five (5) years from the date of delivery to the fire department or five and one-half (5-1/2) years from the shipment date by Waterous, whichever period expires first. Full details shall be provided in the complete warranty document.